



ISO9001 认证

CE

国家高新技术企业

清洁生产

JK-798T

Parts Manual

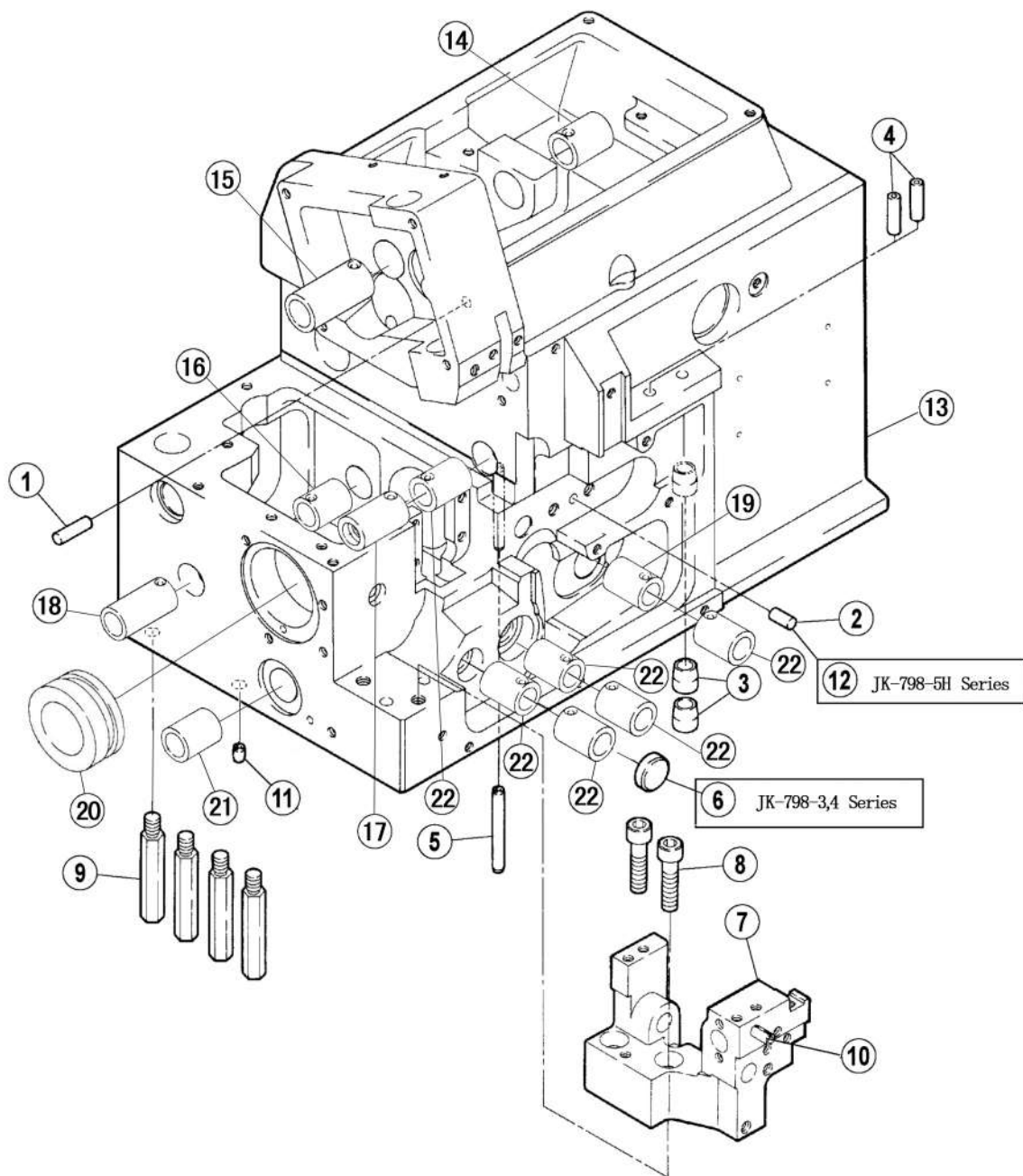
零件手册

**杰克缝纫机**  
JACK SEWING MACHINE  
| [HTTP://WWW.CHINAJACK.COM](http://www.chinajack.com) |

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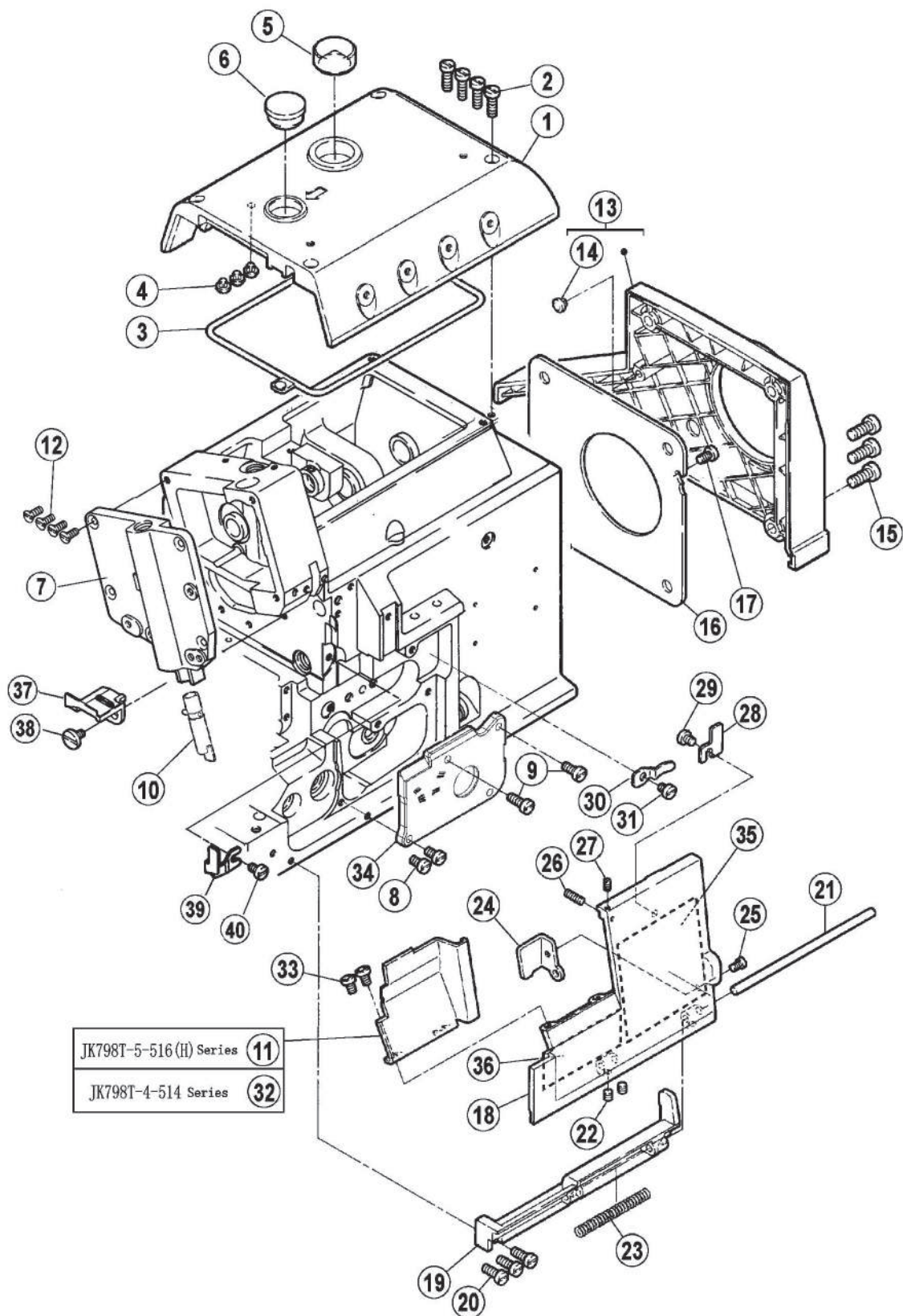


## 一、机壳部分/Machine Bed Frame

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称      | Description          | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|---------|----------------------|--------------------|-------------------|-------------------|
|           |                  |                       |         |                      | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | P03010           | 240333                | 销5×16   | Pin                  | 1                  | 1                 | 1                 |
| 2         | P03017           | 201002                | 销5×10   | Pin                  | 1                  | 1                 | 1                 |
| 3         | 20711001         | 210194                | 导向套     | Indicator guide      | 2                  | 2                 | 2                 |
| 4         | 20713027         | 240325                | 过线管     | Pipe                 | 2                  | 2                 | 2                 |
| 5         | P03018           | 240299                | 销4×40   | Pin                  | 1                  | 1                 | 1                 |
| 6         | 20628023         | 208173                | 送布轴油封   | Plug                 | 1                  | 1                 | 0                 |
| 7         | 20701002         | 270008-91             | 下刀座     | Bracket Assembly     | 1                  | 1                 | 1                 |
| 8         | 207S13003        | 4511                  | 螺钉M6×25 | Screw                | 2                  | 2                 | 2                 |
| 9         | 206S30001        | 270047                | 支柱      | Bed pin              | 4                  | 4                 | 4                 |
| 10        | P03019           | 240342                | 销5×14   | Pin                  | 1                  | 1                 | 1                 |
| 11        | 20126001         | ----                  | 工艺孔销    | Pin                  | 1                  | 1                 | 1                 |
| 12        | 20726009         | ----                  | 厚料摇杆定位销 | Pin                  | 0                  | 0                 | 1(厚料)             |
| 13        | 20701001         | 270001-9S             | 机壳      | Machine Bed Complete | 1                  | 1                 | 1                 |
| 14        | 20703001         | ----                  | 上轴右套    | Sleeve               | 1                  | 1                 | 1                 |
| 15        | 20703002         | ----                  | 上轴左套    | Sleeve               | 1                  | 1                 | 1                 |
| 16        | 20703003         | ----                  | 送布右轴套   | Sleeve               | 1                  | 1                 | 1                 |
| 17        | 20703004         | ----                  | 上刀轴左套   | Sleeve               | 1                  | 1                 | 1                 |
| 18        | 20703009         | ----                  | 上刀轴右套   | Sleeve               | 1                  | 1                 | 1                 |
| 19        | 20703006         | ----                  | 上弯针后轴套  | Sleeve               | 1                  | 1                 | 1                 |
| 20        | 20703007         | ----                  | 主轴轴套    | Sleeve               | 1                  | 1                 | 1                 |
| 21        | 20703008         | ----                  | 差动轴套    | Sleeve               | 1                  | 1                 | 1                 |
| 22        | 20703009         | ----                  | 上刀轴右套   | Sleeve               | 4                  | 4                 | 6                 |

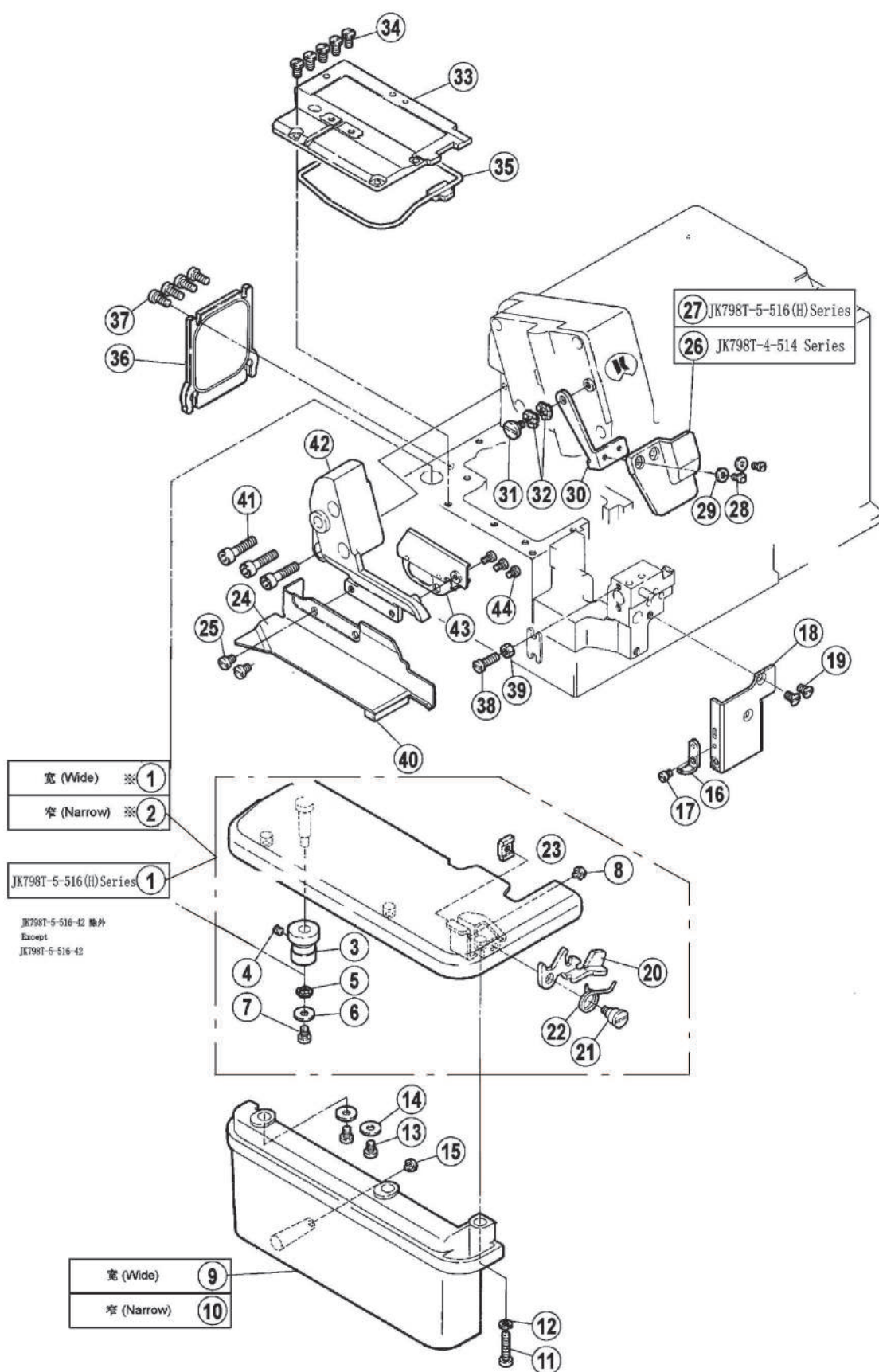
注：798TD I 机型将代号为13的机壳换成798TD I 直驱部件，其他零件同本页。

Note: Part for 798TD I with No.13 machine case is on page of 798TD I special parts, others are the same on this page.



## 二、机壳机罩部件(1)/Cover(1)

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref.Part No. | 名称       | Description         | 数量 (Number)        |                   |                   |
|-----------|------------------|----------------------|----------|---------------------|--------------------|-------------------|-------------------|
|           |                  |                      |          |                     | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 300164           | 270020-SD            | 上罩       | Top Cover           | 1                  | 1                 | 1                 |
| 2         | 207S11012        | 7020                 | 螺钉M4×10  | Screw               | 4                  | 4                 | 4                 |
| 3         | 20722001         | 270021               | 密封垫      | Gasket              | 1                  | 1                 | 1                 |
| 4         | 20622003         | 240305               | 减震垫      | Cushion Rubber      | 3                  | 3                 | 3                 |
| 5         | 30111022         | 179107-05            | 油标盖      | Oil sight window    | 1                  | 1                 | 1                 |
| 6         | 20722002         | 240110               | 油塞       | Plug                | 1                  | 1                 | 1                 |
| 7         | 300165           | 270010-UD            | 侧盖       | Side Cover          | 1                  | 1                 | 1                 |
| 8         | 207S11012        | 7020                 | 螺钉M4×10  | Screw               | 2                  | 2                 | 2                 |
| 9         | 207S11008        | 7021                 | 螺钉M4×12  | Screw               | 2                  | 2                 | 2                 |
| 10        | 2070201100       | 274011-91            | 压脚杆组件    | Presser Bar         | 1                  | 1                 | 1                 |
| 11        | 20712043         | 270013               | 左前盖      | Front Cover(left)   | 0                  | 0                 | 1                 |
| 12        | 207S17001        | 7044                 | 螺钉M4×10  | Screw               | 4                  | 4                 | 4                 |
| 13        | 20711003         | 270024-9U            | 皮带罩      | Belt Cover Assembly | 1                  | 1                 | 1                 |
| 14        | 20622003         | 2403050              | 防震垫      | Rubber Cute         | 1                  | 1                 | 1                 |
| 15        | S01013           | 7176                 | 螺钉M6×14  | Screw               | 3                  | 3                 | 3                 |
| 16        | 20712001         | 270025               | 风扇罩      | Fan Cover           | 1                  | 1                 | 1                 |
| 17        | 207S11007        | 7019                 | 螺钉M4×7.5 | Screw               | 1                  | 1                 | 1                 |
| 18        | 300166           | 270011-UD            | 右前盖      | Front Cover(right)  | 1                  | 1                 | 1                 |
| 19        | 20701006         | 270014               | 铰链       | Hinge               | 1                  | 1                 | 1                 |
| 20        | 207S11008        | 7021                 | 螺钉M4×12  | Screw               | 3                  | 3                 | 3                 |
| 21        | 20626001         | 240043               | 铰链销      | Pin                 | 1                  | 1                 | 1                 |
| 22        | 207S14001        | 4543                 | 螺钉M4×4   | Screw               | 2                  | 2                 | 2                 |
| 23        | 20627001         | 240301               | 铰链销弹簧    | Spring              | 1                  | 1                 | 1                 |
| 24        | 20712002         | 270018               | 锁紧板      | Latch               | 1                  | 1                 | 1                 |
| 25        | 207S11009        | 7009                 | 螺钉M3×2.5 | Screw               | 1                  | 1                 | 1                 |
| 26        | 207S14002        | 4574                 | 螺钉M3×12  | Screw               | 1                  | 1                 | 1                 |
| 27        | 207S14003        | 4535                 | 螺钉M3×4   | Screw               | 1                  | 1                 | 1                 |
| 28        | 20712003         | 270017               | 锁紧板      | Latch               | 1                  | 1                 | 1                 |
| 29        | S01031           | 7017                 | 螺钉M4×4.7 | Screw               | 1                  | 1                 | 1                 |
| 30        | 20612004         | 210044               | 前罩板卡簧1   | Flat Spring         | 1                  | 1                 | 1                 |
| 31        | S01031           | 7017                 | 螺钉M4×4.7 | Screw               | 1                  | 1                 | 1                 |
| 32        | 20712004         | 270012               | 左前盖      | Front Cover(left)   | 1                  | 1                 | 0                 |
| 33        | 207S11011        | 7018                 | 螺钉M4×5   | Screw               | 2                  | 2                 | 2                 |
| 34        | 20712005         | 270028               | 前盖板      | Side Cover          | 1                  | 1                 | 1                 |
| 35        | xxxxxxxx         | ----                 | 穿线图      | Threading diagram   | 1                  | 1                 | 1                 |
| 36        | xxxxxxxx         | ----                 | 穿线图      | Threading diagram   | 0                  | 0                 | 1                 |
| 37        | 20822006         | 270079               | 外罩       | Cover               | 1                  | 1                 | 1                 |
| 38        | 207S20002        | 7066                 | 螺钉       | Screw               | 1                  | 1                 | 1                 |
| 39        | 20812013         | 270081               | 送料压板     | Cover               | 1                  | 1                 | 1                 |
| 40        | 207S11011        | 7018                 | 螺钉M4×5   | Screw               | 1                  | 1                 | 1                 |

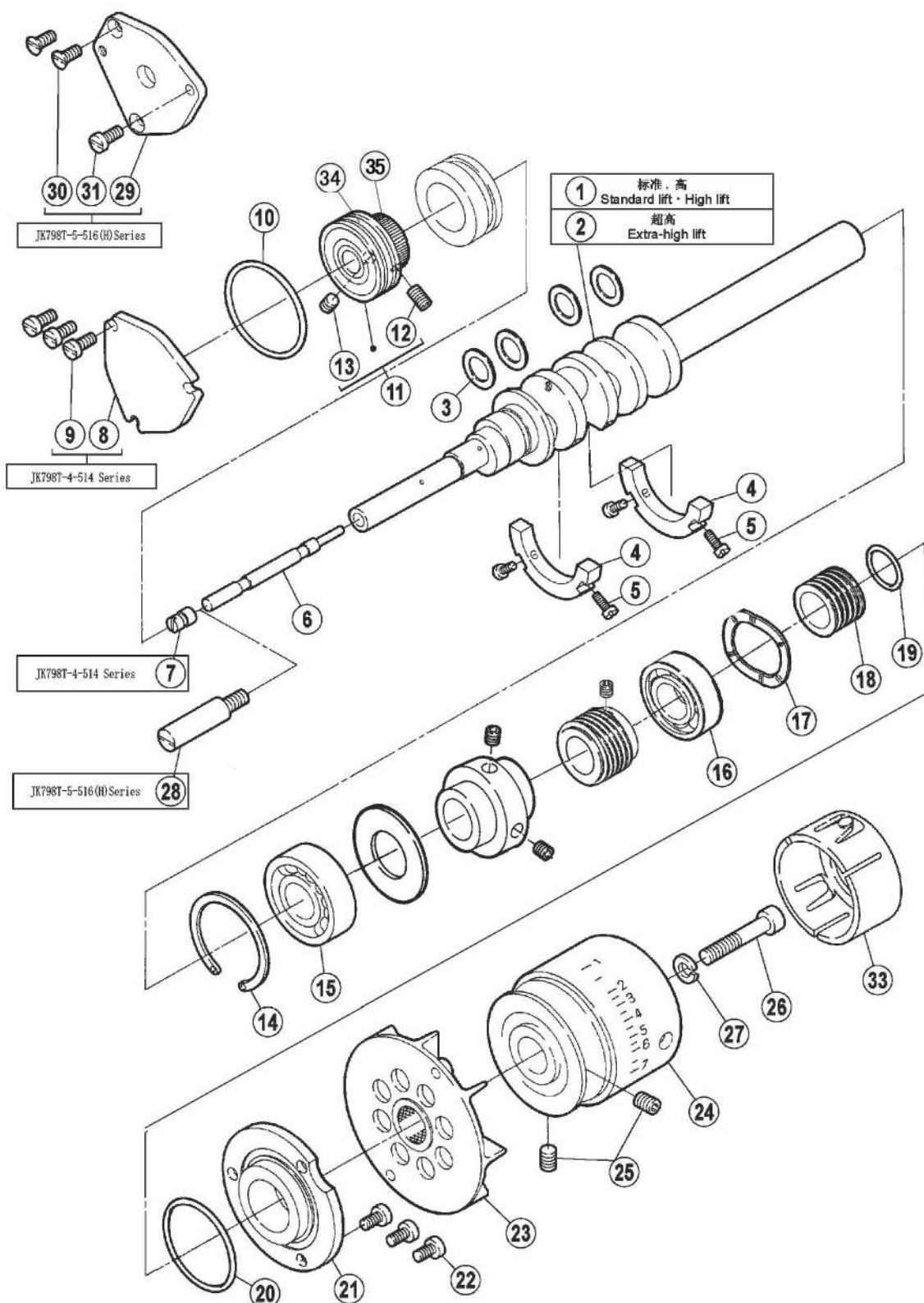




### 三、机壳机罩部件(2)/Cover(2)

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称         | Description           | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|------------|-----------------------|--------------------|-------------------|-------------------|
|           |                  |                       |            |                       | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 2071204400       | 270035                | 缝台组件(宽)    | Cloth Plate           | 0                  | 0                 | 1                 |
| 2         | 2071200600       | 270037                | 缝台组件(窄)    | Cloth Plate           | 1                  | 1                 | 0                 |
| 3         | 20603016         | 270042                | 套筒         | Bushing               | 1                  | 1                 | 1                 |
| 4         | 207S14007        | 4543                  | 螺钉M4×4     | Screw                 | 1                  | 1                 | 1                 |
| 5         | W02004           | -----                 | 止动垫圈6      | Washer                | 1                  | 1                 | 1                 |
| 6         | 30228008         | 204115                | 垫圈         | Washer                | 1                  | 1                 | 1                 |
| 7         | 207S11011        | 7018                  | 螺钉M4×5     | Screw                 | 1                  | 1                 | 1                 |
| 8         | 20622003         | 240305                | 减震垫        | Cushion Rubber        | 1                  | 1                 | 1                 |
| 9         | 20711018         | 270030-UB             | 侧盖组件(宽)    | Side Cover(Wide)      | 0                  | 0                 | 1                 |
| 10        | 20711004         | 270031-UB             | 侧盖(窄)      | Side Cover(Narrow)    | 1                  | 1                 | 0                 |
| 11        | 207S11013        | 7025                  | 螺钉M4×17.5  | Screw                 | 1                  | 1                 | 1                 |
| 12        | W02002           | 201252                | 垫圈4        | Spring Washer         | 1                  | 1                 | 1                 |
| 13        | S01002           | 7018                  | 螺钉M4×5     | Screw                 | 2                  | 2                 | 2                 |
| 14        | 20528017         | 240343                | 垫片         | Washer                | 2                  | 2                 | 2                 |
| 15        | 20622003         | 240305                | 减震垫        | Cushion Rubber        | 1                  | 1                 | 1                 |
| 16        | 20612016         | 270049                | 下刀座前垫护板    | Latch                 | 1                  | 1                 | 1                 |
| 17        | 207S11014        | 7180                  | 螺钉M3.5×4.5 | Screw                 | 1                  | 1                 | 1                 |
| 18        | 20712008         | 270015                | 挡板         | Plate                 | 1                  | 1                 | 1                 |
| 19        | 207S17003        | 7170                  | 螺钉M4×7.5   | Screw                 | 2                  | 2                 | 2                 |
| 20        | 20627002         | 270043                | 连杆         | Lever                 | 1                  | 1                 | 1                 |
| 21        | 206S20006        | 7172                  | 螺钉M4       | Screw                 | 1                  | 1                 | 1                 |
| 22        | 20627003         | 270044                | 扭簧         | Spring                | 1                  | 1                 | 1                 |
| 23        | 20612009         | 270045                | 托架         | Bracket               | 1                  | 1                 | 1                 |
| 24        | 20812012         | 270019                | 布料挡板       | Fabric Guide          | 1                  | 1                 | 1                 |
| 25        | 207S11007        | 7019                  | 螺钉M4×7.5   | Screw                 | 2                  | 2                 | 2                 |
| 26        | 20711005         | 270032                | 防护罩        | Eye Guide             | 1                  | 1                 | 0                 |
| 27        | 20711019         | 270033                | 防护罩        | Eye Guide             | 0                  | 0                 | 1                 |
| 28        | 207S11015        | 7062                  | 螺钉M3×6     | Screw                 | 2                  | 2                 | 2                 |
| 29        | W01011           | -----                 | 垫圈3        | Washer                | 2                  | 2                 | 2                 |
| 30        | 20712011         | 270034                | 托架         | Bracket               | 1                  | 1                 | 1                 |
| 31        | 207S20002        | 7066                  | 螺钉M4       | Screw                 | 1                  | 1                 | 1                 |
| 32        | 20128015         | 210307                | 垫圈         | Washer                | 2                  | 2                 | 2                 |
| 33        | 20701084         | 270022                | 上盖         | Bed Cover Plate Assy. | 1                  | 1                 | 1                 |
| 34        | 207S12001        | 7084                  | 螺钉M4×8     | Screw                 | 5                  | 5                 | 5                 |
| 35        | 20722003         | 270023                | 密封垫        | Gasket                | 1                  | 1                 | 1                 |
| 36        | 2071201200       | 270026                | 后窗板        | Cover Plate           | 1                  | 1                 | 1                 |
| 37        | S01005           | 7020                  | 螺钉M4×10    | Screw                 | 4                  | 4                 | 4                 |
| 38        | 207S11016        | 7023                  | 螺钉M4×16    | Screw                 | 1                  | 1                 | 1                 |
| 39        | N01001           | 4821                  | 螺母M4       | Nut                   | 1                  | 1                 | 1                 |
| 40        | 10122020         | -----                 | 油盘垫        | Oil Reservoir Cushion | 1                  | 1                 | 1                 |
| 41        | 207S13003        |                       | 螺钉M6×25    | Screw                 | 3                  | 3                 | 3                 |
| 42        | 301265           | 270068                | 支架         | Bracket               | 1                  | 1                 | 1                 |
| 43        | 20812010         | 270067                | 外罩         | Cover                 | 1                  | 1                 | 1                 |
| 44        | 201S11005        | 7154                  | 螺钉         | Screw                 | 3                  | 3                 | 3                 |



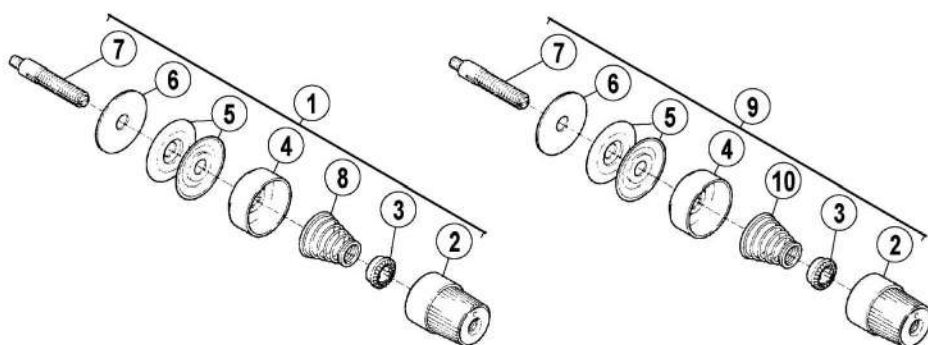


#### 四、主轴部件/Crankshaft Drive Mechanism

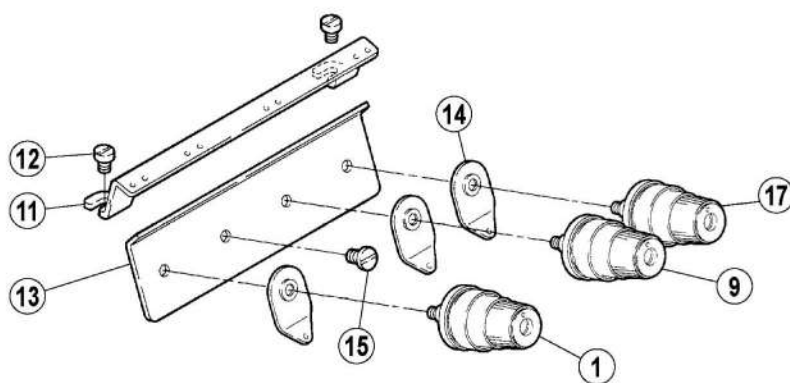
| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称        | Description    | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|-----------|----------------|--------------------|-------------------|-------------------|
|           |                  |                       |           |                | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 400046           | 270500A               | 主轴        | Crankshaft     | 1                  | 1                 | 0                 |
| 2         | 400045           | 270500C               | 主轴 (厚)    | Crankshaft     | 0                  | 0                 | 1                 |
| 3         | 20712066         | ----                  | 连杆垫片      | Washer         | 2                  | 2                 | 2                 |
| 4         | 20701008         | 270502                | 平衡块       | Blance Weight  | 2                  | 2                 | 2                 |
| 5         | 207S11017        | 7011                  | 螺钉M3×8    | Screw          | 4                  | 4                 | 4                 |
| 6         | 20726002         | 270503                | 销         | Pin            | 1                  | 1                 | 1                 |
| 7         | S10009           | 4541                  | 螺钉M6×8    | Screw          | 1                  | 1                 | 1                 |
| 8         | 20712013         | 270508                | 前轴承盖      | Cover          | 1                  | 1                 | 1                 |
| 9         | 207S11007        | 7019                  | 螺钉M4×7.5  | Screw          | 3                  | 3                 | 3                 |
| 10        | 001024           | 240340                | O型圈40×1.8 | O Ring         | 1                  | 1                 | 1                 |
| 11        | B04004           | 270507-91             | 轴承6202LB  | Ball Bearing   | 1                  | 1                 | 1                 |
| 12        | 207S11018        | 4572                  | 螺钉M5×10   | Screw          | 1                  | 1                 | 1                 |
| 13        | 207S14012        | 4514                  | 螺钉M5×5    | Screw          | 1                  | 1                 | 1                 |
| 14        | 20729001         | 240335                | 卡簧        | Ring           | 1                  | 1                 | 1                 |
| 15        | B04005           | 211526                | 轴承6203LLU | Ball Bearing   | 1                  | 1                 | 1                 |
| 16        | B04005           | 211526                | 轴承6203LLU | Ball Bearing   | 1                  | 1                 | 1                 |
| 17        | W03003           | 240306                | 垫圈32      | Washer         | 4                  | 4                 | 4                 |
| 18        | 20103002         | ----                  | 主轴中轴套     | Oil Seal       | 1                  | 1                 | 1                 |
| 19        | 001025           | 210057                | O型圈17×1.8 | O Ring         | 1                  | 1                 | 1                 |
| 20        | 001028           | 240307                | O型圈41×1.8 | O Ring         | 1                  | 1                 | 1                 |
| 21        | 20708015         | 211528                | 后轴承盖      | Right Cover    | 1                  | 1                 | 1                 |
| 22        | 207S11012        | 7020                  | 螺钉M4×10   | Screw          | 3                  | 3                 | 3                 |
| 23        | 2071100600       | 270505                | 风扇组合件     | Fan Assy.      | 1                  | 1                 | 1                 |
| 24        | 300167           | 270504-UD             | 皮带轮 (刻好字) | Machine Pulley | 1                  | 1                 | 1                 |
| 25        | S10009           | 4541                  | 螺钉M6×8    | Screw          | 2                  | 2                 | 2                 |
| 26        | 207S13004        | 4523                  | 螺钉M6×35   | Screw          | 1                  | 1                 | 1                 |
| 27        | W02004           | 204293                | 垫圈6       | Spring Washer  | 1                  | 1                 | 1                 |
| 28        | 20602002         | 270510                | 主轴接轴      | Pin            | 0                  | 0                 | 0                 |
| 29        | 20712046         | 270509                | 前轴承盖      | Cover          | 0                  | 0                 | 0                 |
| 30        | 207S17001        | 7044                  | 螺钉M4×10   | Screw          | 0                  | 0                 | 0                 |
| 31        | 207S11012        | 7020                  | 螺钉M4×10   | Screw          | 0                  | 0                 | 0                 |
| 32        | 20708003         | 272523A0              | 轴套        | Spacer         | 1                  | 1                 | 1                 |
| 33        | 20701009         | 270526                | 皮带轮罩      | Cover          | 1                  | 1                 | 1                 |
| 34        | 001037           | ----                  | O型圈30×1.2 | O Ring         | 2                  | 2                 | 2                 |
| 35        | 20725001         | ----                  | 棘轮        | Ratchet        | 1                  | 1                 | 1                 |

注：798TD I 机型将代号为23、24、25、26、27、33的零件换成798TD I 直驱部件，其他零件同本页。

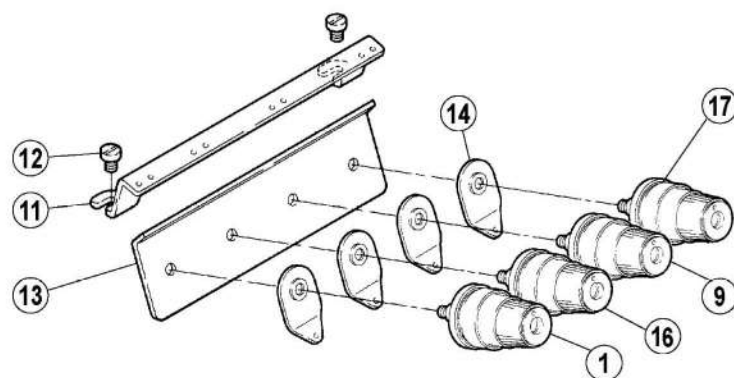
Note: Part for 798TD I with No. 23, 24, 25, 26, 27, 33 is on page of 798TD I special parts, others are the same on this page.



■ 1 针 (1-needle)



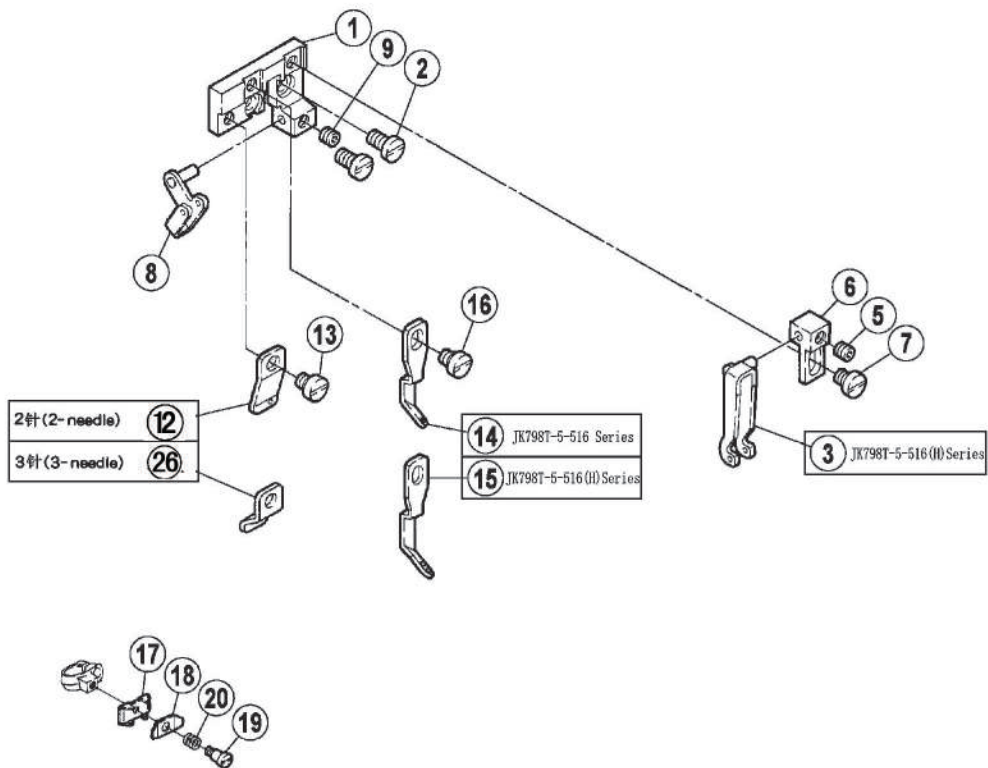
■ 2 针 (2-needle)



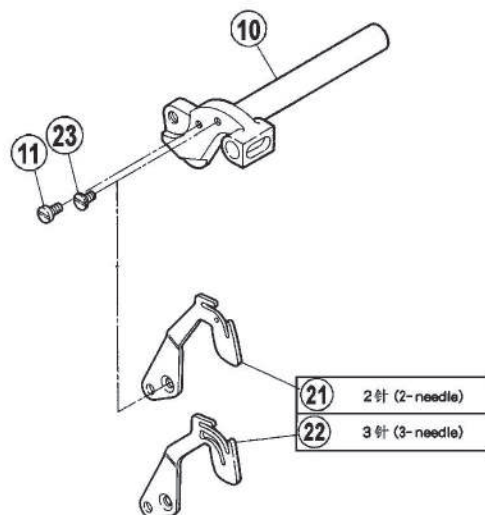
## 五、夹线部件/Thread Tension Mechanism

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref.Part No. | 名称           | Description                      | 数量 (Number)        |                   |                   |
|-----------|------------------|----------------------|--------------|----------------------------------|--------------------|-------------------|-------------------|
|           |                  |                      |              |                                  | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 400662           | 210529-9U            | 夹线器组件 (红点)   | Tension Spring Assembly (Red)    | 1                  | 1                 | 1                 |
| 2         | 301S16006        | 208447-UA            | 调压螺母         | Knob                             | 1                  | 1                 | 1                 |
| 3         | 30111006         | 208448               | 调压止动套        | Ratchet                          | 1                  | 1                 | 1                 |
| 4         | 30111005         | 208450-UA            | 调压止动盖        | Cup                              | 1                  | 1                 | 1                 |
| 5         | 400161           | 210319               | 夹线片          | Tension Disc                     | 2                  | 2                 | 2                 |
| 6         | 20623008         | 208449               | 夹线片垫         | Felt                             | 1                  | 1                 | 1                 |
| 7         | 201S30016        | 5082A                | 夹线螺钉         | Screw Stud                       | 1                  | 1                 | 1                 |
| 8         | 20727011         | 20137                | 调压簧          | Spring                           | 1                  | 1                 | 1                 |
| 9         | 400663           | 210531-9U            | 夹线器组件 (蓝点)   | Tension Spring Assembly (Blue)   | 1                  | 1                 | 1                 |
| 10        | 30127013         | 201086               | 调压簧 (弱)      | Spring                           | 1                  | 1                 | 1                 |
| 11        | 20713001         | 27500                | 过线板          | Thread Guide                     | 1                  | 1                 | 1                 |
| 12        | 207S11007        | 7019                 | 螺钉M4×7.5     | Screw                            | 2                  | 2                 | 2                 |
| 13        | 20712015         | 275001               | 过线板          | Thread Guide                     | 1                  | 1                 | 1                 |
| 14        | 20612052         | 202849               | 前过线板         | Tension Guide                    | 3                  | 4                 | 4                 |
| 15        | 206S11005        | 4009-HC              | 螺钉SM11/64×40 | Screw                            | 1                  | 0                 | 0                 |
| 16        | 400661           | 210530-9U            | 夹线器组件 (黄点)   | Tension Spring Assembly (Yellow) | 0                  | 1                 | 1                 |
| 17        | 400668           | 210532-9U            | 夹线器组件 (绿点)   | Tension Spring Assembly (Green)  | 1                  | 1                 | 1                 |

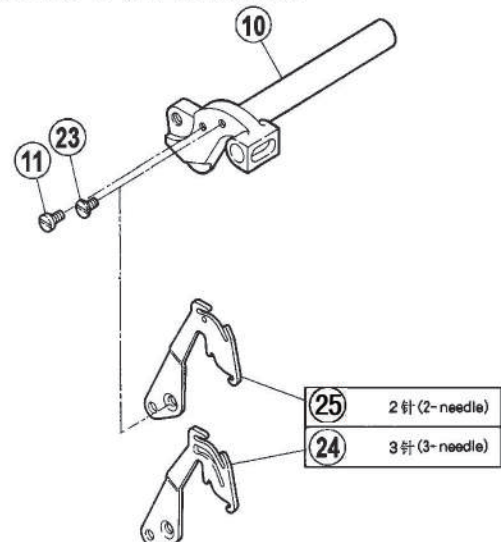
## JK798T-5-516 (H) Series



### JK798T-5-516 Series



### JK798T-5-516 (H) Series

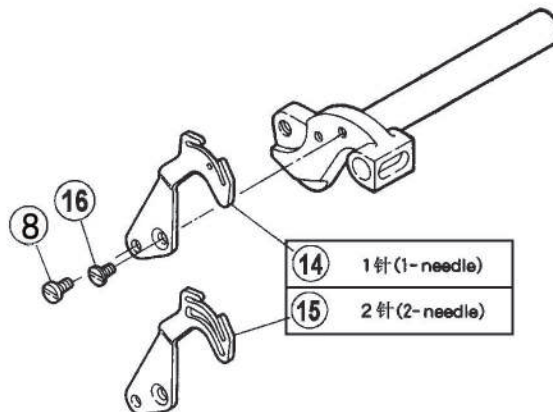
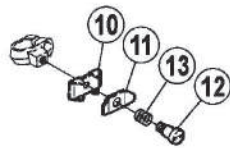
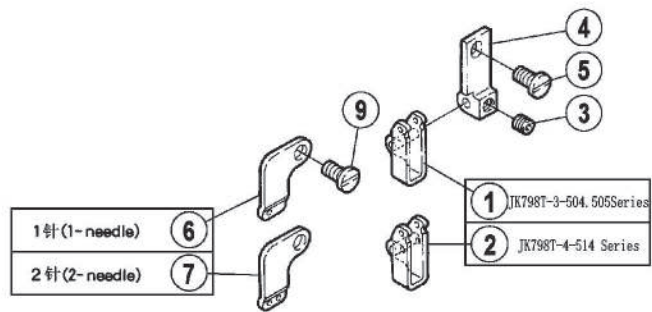


## 六、过线机构(1)/Thread Guide and Thread Takeup(1)

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称       | Description       | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|----------|-------------------|--------------------|-------------------|-------------------|
|           |                  |                       |          |                   | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20701029         | 275021                | 托架       | Bracket           | 0                  | 0                 | 1                 |
| 2         | 207S11019        | 7082                  | 螺钉M4×7.5 | Screw             | 0                  | 0                 | 2                 |
| 3         | 20713020         | 275024                | 过线       | Thread Guide      | 0                  | 0                 | 1                 |
| 5         | 207S14001        | 4543                  | 螺钉M4×4   | Screw             | 0                  | 0                 | 1                 |
| 6         | 20701030         | 275026                | 托架       | Bracket           | 0                  | 0                 | 1                 |
| 7         | S01031           | 7017                  | 螺钉M4×4.7 | Screw             | 0                  | 0                 | 1                 |
| 8         | 20713021         | 275022                | 过线       | Thread Guide      | 0                  | 0                 | 1                 |
| 9         | 207S14001        | 4543                  | 螺钉M4×4   | Screw             | 0                  | 0                 | 1                 |
| 10        | 20802014         | 273004                | 上刀架轴     | Upper Knife Lever | 1                  | 1                 | 1                 |
| 11        | 207S11015        | 7062                  | 螺钉M3×6   | Screw             | 0                  | 0                 | 2                 |
| 12        | 20713022         | 275052A               | 过线       | Thread Guide      | 0                  | 0                 | 1                 |
| 13        | S01031           | 7017                  | 螺钉M4×4.7 | Screw             | 0                  | 0                 | 1                 |
| 14        | 20713023         | 275028                | 过线       | Thread Guide      | 0                  | 0                 | 1                 |
| 15        | 20713051         | 275057                | 过线       | Thread Guide      | 0                  | 0                 | 1                 |
| 16        | S01031           | 7017                  | 螺钉M4×4.7 | Screw             | 0                  | 0                 | 1                 |
| 17        | 20713006         | 275011                | 托架       | Bracket           | 0                  | 0                 | 1                 |
| 18        | 20713007         | 275012                | 压线板      | Thread Retainer   | 0                  | 0                 | 1                 |
| 19        | 207S20003        | 7163                  | 螺钉       | Screw             | 0                  | 0                 | 1                 |
| 20        | 20727002         | 240326                | 压簧       | Spring            | 0                  | 0                 | 1                 |
| 21        | 20813007         | 275027A               | 挑线杆      | Thread Takeup     | 0                  | 0                 | 1                 |
| 22        | 20813035         | 275044A               | 挑线杆      | Thread Takeup     | 0                  | 0                 | 1 (六线)            |
| 23        | S02007           | 7041                  | 螺钉M3×5   | Screw             | 1                  | 1                 | 1                 |
| 24        | 20813037         | 275050                | 挑线杆      | Thread Takeup     | 0                  | 0                 | 1 (六线)            |
| 25        | 20813033         | 275048                | 挑线杆      | Thread Takeup     | 0                  | 1                 | 0                 |
| 26        | 20813036         | ----                  | 过线       | Thread Guide      | 0                  | 0                 | 1(六线)             |

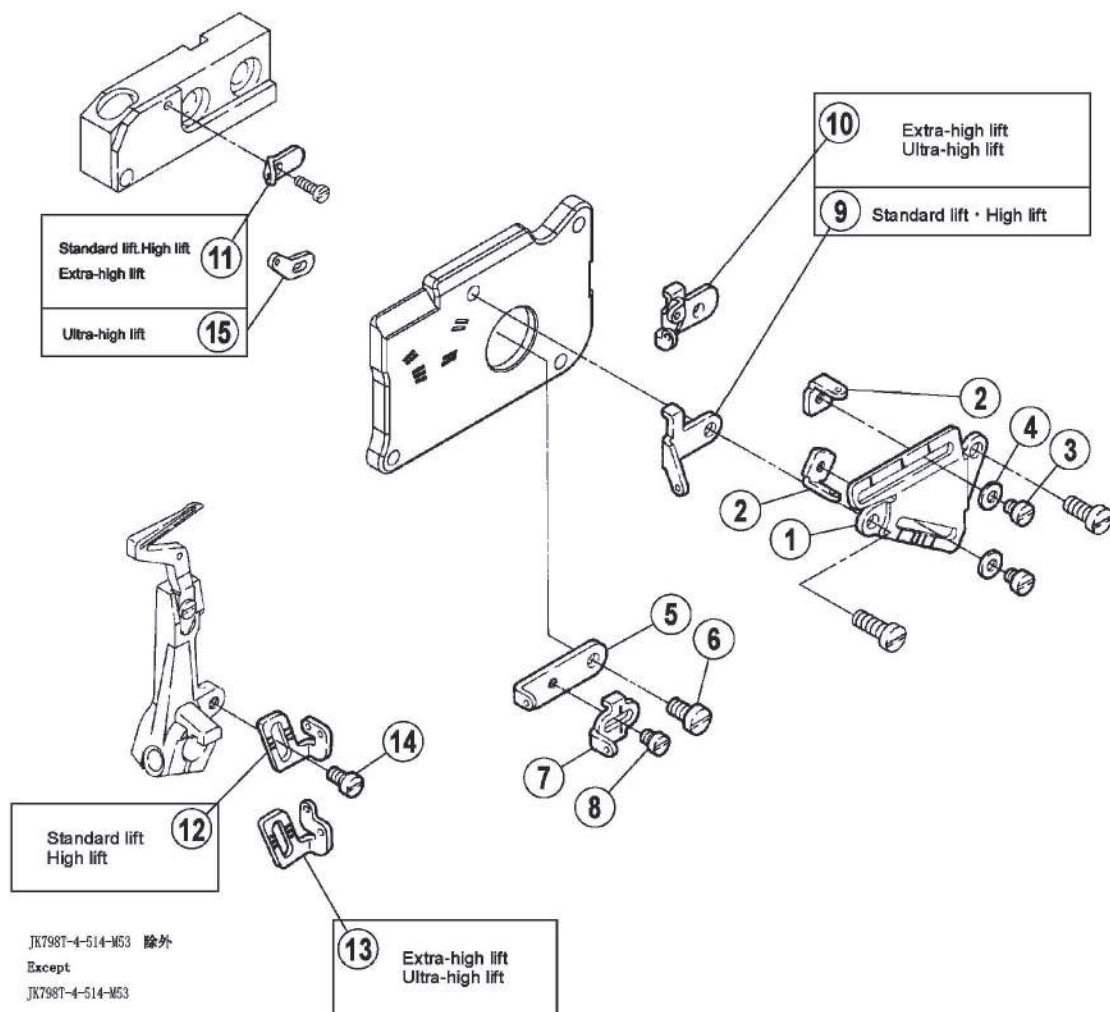


# JK798T-4-514(H) Series



## 七、过线机构(2)/Thread Guide and Thread Takeup(2)

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称       | Description     | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|----------|-----------------|--------------------|-------------------|-------------------|
|           |                  |                       |          |                 | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20713002         | 275013A               | 过线       | Thread Guide    | 1                  | 0                 | 0                 |
| 2         | 20713003         | 275013                | 过线       | Thread Guide    | 0                  | 1                 | 0                 |
| 3         | 207S14001        | 4543                  | 螺钉M4×4   | Screw           | 1                  | 1                 | 0                 |
| 4         | 20701010         | 275015                | 托架       | Bracket         | 1                  | 1                 | 0                 |
| 5         | 207S11019        | 7082                  | 螺钉M4×4.7 | Screw           | 1                  | 1                 | 0                 |
| 6         | 20813001         | 275051                | 过线       | Thread Guide    | 1                  | 0                 | 0                 |
| 7         | 20813032         | 275051A               | 过线       | Thread Guide    | 0                  | 1                 | 0                 |
| 8         | 207S11015        | 7062                  | 螺钉M3×6   | Screw           | 2                  | 2                 | 0                 |
| 9         | 207S11019        | 7082                  | 螺钉M4×4.7 | Screw           | 1                  | 1                 | 0                 |
| 10        | 20713006         | 275011                | 托架       | Bracket         | 1                  | 1                 | 0                 |
| 11        | 20713007         | 275012                | 压线板      | Thread Retainer | 1                  | 1                 | 0                 |
| 12        | 207S20003        | 7163                  | 螺钉       | Screw           | 1                  | 1                 | 0                 |
| 13        | 20727002         | 240326                | 压簧       | Spring          | 1                  | 1                 | 0                 |
| 14        | 20813002         | 275016A               | 挑线杆      | Thread Takeup   | 1                  | 0                 | 0                 |
| 15        | 20813004         | 275017A               | 挑线杆      | Thread Takeup   | 0                  | 1                 | 0                 |
| 16        | S02007           | 7041                  | 螺钉M3×5   | Screw           | 1                  | 1                 | 0                 |

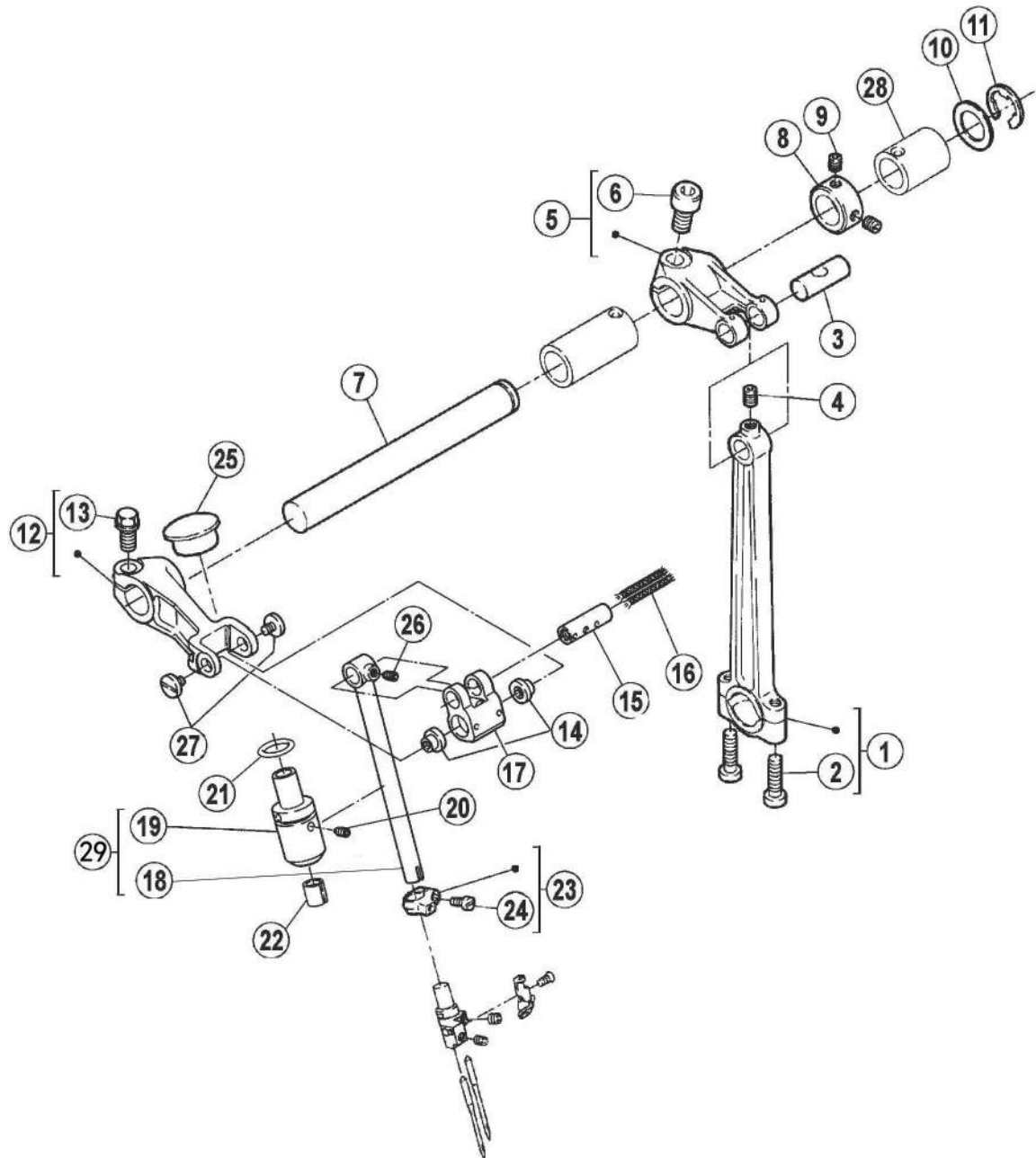


## 八、过线机构(3)/Thread Guide and Thread Takeup(3)

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称       | Description   | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|----------|---------------|--------------------|-------------------|-------------------|
|           |                  |                       |          |               | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20712016         | 275004                | 托架       | Bracket       | 1                  | 1                 | 1                 |
| 2         | 20113015         | 275047                | 过线       | Thread Guide  | 2                  | 2                 | 2                 |
| 3         | 201S11006        | ----                  | 螺钉       | Screw         | 2                  | 2                 | 2                 |
| 4         | W01011           | ----                  | 垫圈       | Washer        | 2                  | 2                 | 2                 |
| 5         | 20713010         | 275005                | 挑线架      | Thread Takeup | 1                  | 1                 | 1                 |
| 6         | 207S11007        | 7019                  | 螺钉M4×7.5 | Screw         | 1                  | 1                 | 1                 |
| 7         | 20713011         | 275006                | 过线       | Thread Guide  | 1                  | 1                 | 1                 |
| 8         | 207S11020        | 7008                  | 螺钉M3×4   | Screw         | 1                  | 1                 | 1                 |
| 9         | 20713012         | 275007                | 过线       | Thread Guide  | 1                  | 1                 | 0                 |
| 10        | 20713053         | 275055                | 过线       | Thread Guide  | 0                  | 0                 | 1                 |
| 11        | 20713054         | 275056                | 过线       | Thread Guide  | 0                  | 0                 | 1                 |
| 12        | 20713015         | 275009                | 挑线架      | Thread Takeup | 1                  | 1                 | 0                 |
| 13        | 20713055         | 275054                | 挑线架      | Thread Takeup | 0                  | 0                 | 1                 |
| 14        | 207S11021        | 7012                  | 螺钉M3.5×6 | Screw         | 1                  | 1                 | 1                 |
| 15        | 20713013         | 275010                | 过线       | Thread Guide  | 1                  | 1                 | 1                 |

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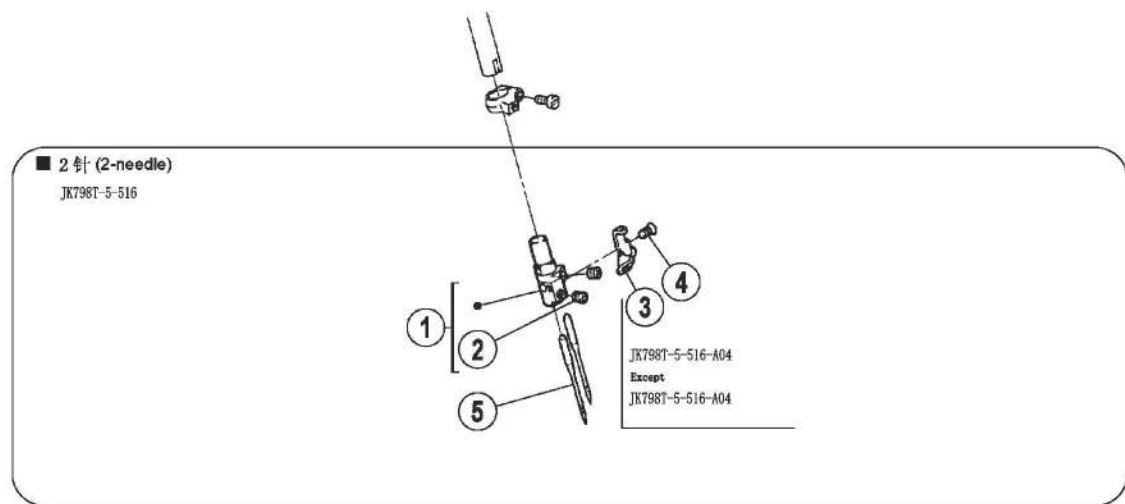


## 九、针杆部件(1)/Needle Drive Mechanism(1)

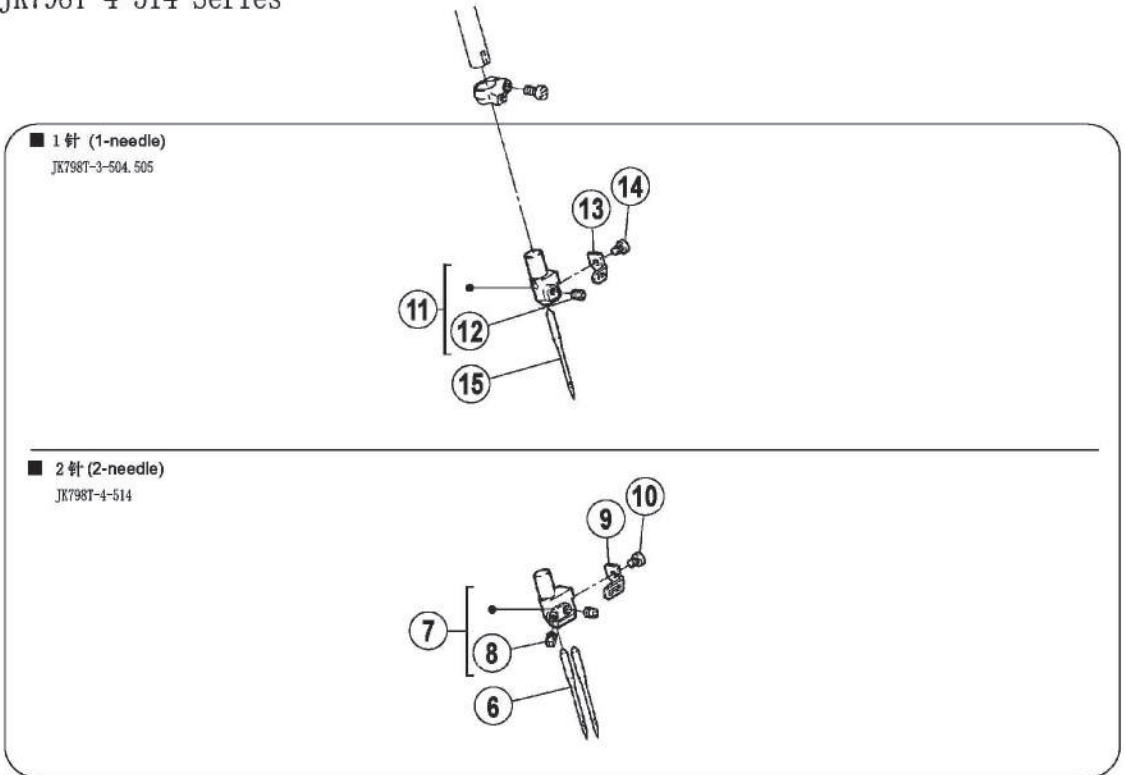
| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称           | Description    | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|--------------|----------------|--------------------|-------------------|-------------------|
|           |                  |                       |              |                | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 400039           | 271000-92             | 针杆连杆         | Connection     | 1                  | 1                 | 1                 |
| 2         | 207S11016        | 7023                  | 螺钉M4×16      | Screw          | 2                  | 2                 | 2                 |
| 3         | 20626003         | 271001                | 曲柄销          | Pin            | 1                  | 1                 | 1                 |
| 4         | 207S14007        | 4538                  | 螺钉M4×6       | Screw          | 1                  | 1                 | 1                 |
| 5         | 20704001         | 271002-92             | 上轴曲柄         | Crank          | 1                  | 1                 | 1                 |
| 6         | S05018           | 4533                  | 螺钉M6×0.75×12 | Screw          | 1                  | 1                 | 1                 |
| 7         | 20802009         | 271003                | 上轴           | Shaft          | 1                  | 1                 | 1                 |
| 8         | 20808006         | 240308                | 上轴挡圈         | Collar         | 1                  | 1                 | 1                 |
| 9         | 207S14001        | 4543                  | 螺钉M4×4       | Screw          | 2                  | 2                 | 2                 |
| 10        | 20628014         | 208235                | 上刀架垫片        | Washer         | 1                  | 1                 | 1                 |
| 11        | H05008           | 202577                | 挡圈8          | Ring           | 1                  | 1                 | 1                 |
| 12        | 20804008         | 271015-92             | 针杆曲柄         | Lever          | 1                  | 1                 | 1                 |
| 13        | 207S12002        | 7150                  | 螺钉           | Screw          | 1                  | 1                 | 1                 |
| 14        | 2072600300       | 271022-91             | 曲柄销组件        | Shaft Assembly | 1                  | 1                 | 1                 |
| 15        | 20826006         | 271021                | 曲柄销          | Shaft          | 1                  | 1                 | 1                 |
| 16        | 20523005         | ----                  | JK788油线      | Oil wick       | 1                  | 1                 | 1                 |
| 17        | 20804016         | 271016                | 曲柄 (DLC处理)   | Crank          | 1                  | 1                 | 1                 |
| 18        | 20802017         | 271019A               | 针杆           | Needle Bar     | 1                  | 1                 | 1                 |
| 19        | 20803004         | 271020                | 针杆套          | Bushing        | 1                  | 1                 | 1                 |
| 20        | 207S14008        | 4546                  | 螺钉M4×5       | Screw          | 1                  | 1                 | 1                 |
| 21        | 001026           | 201022                | O型圈11.5×1.5  | O Ring         | 1                  | 1                 | 1                 |
| 22        | 20723003         | 179009-05             | 毛毡           | Oil Felt       | 1                  | 1                 | 1                 |
| 23        | 20708005         | 271009-92             | 挡圈           | Ring           | 1                  | 1                 | 1                 |
| 24        | 207S11023        | 7035                  | 螺钉M3×6       | Screw          | 1                  | 1                 | 1                 |
| 25        | 20722004         | 240310                | 油塞           | Plug           | 1                  | 1                 | 1                 |
| 26        | 207S14010        | 45                    | 螺钉           | Screw          | 1                  | 1                 | 1                 |
| 27        | 208S11002        | 7185                  | 螺钉M3×4       | Screw          | 2                  | 2                 | 2                 |
| 28        | 20803007         | 577601                | 轴套           | Sleeve         | 1                  | 1                 | 1                 |
| 29        | 2080201800       | ----                  | 针杆组件(DLC处理)  | Bushing Assy   | 1                  | 1                 | 1                 |



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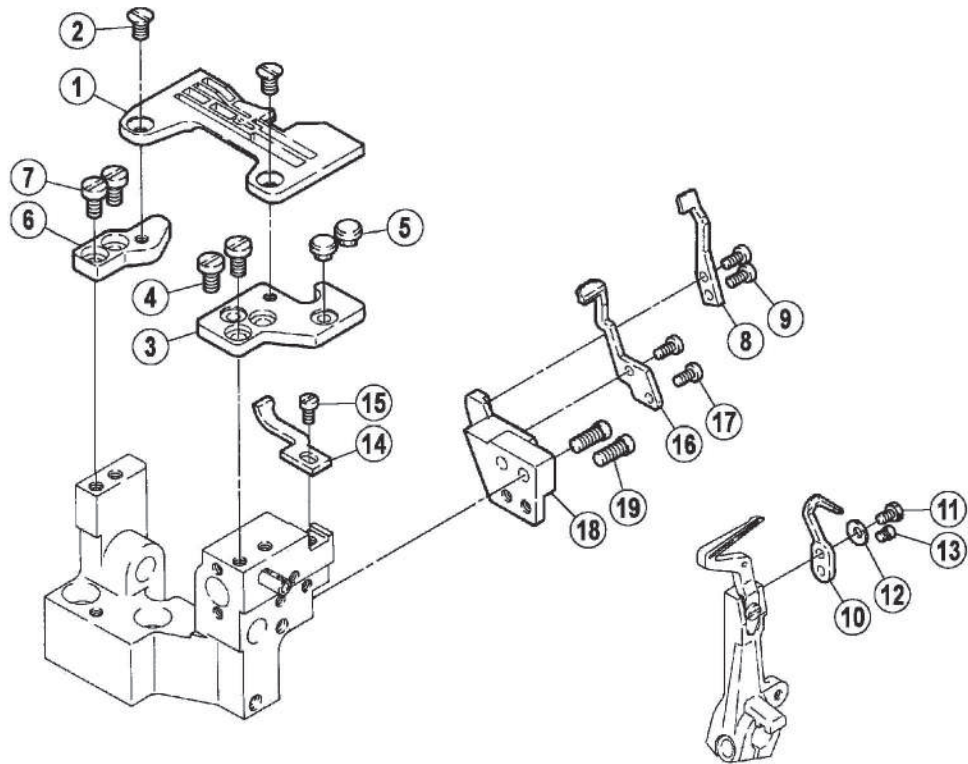
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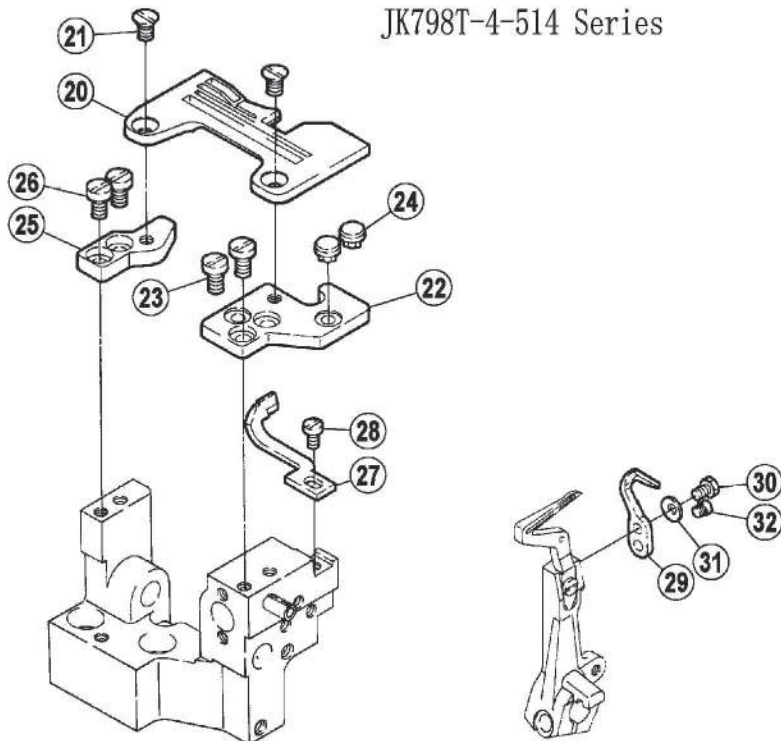
# 十一、针杆部件(3)/Needle Drive Mechanism(3)

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称      | Description            | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|---------|------------------------|--------------------|-------------------|-------------------|
|           |                  |                       |         |                        | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | xxxxxxx          | xxxxxxx               | 针夹头     | Needle Holder Assembly | 0                  | 0                 | 1                 |
| 2         | 207S14014        | 4554                  | 螺钉M3×3  | Screw                  | 0                  | 0                 | 2                 |
| 3         | 20713017         | 275030                | 过线      | Thread Guide           | 0                  | 0                 | 1                 |
| 4         | 207S11024        | 7120                  | 螺钉M2×3  | Screw                  | 0                  | 0                 | 1                 |
| 5         | xxxxxxx          | xxxxxxx               | 机针      | Needle                 | 0                  | 0                 | 2                 |
| 6         | xxxxxxx          | xxxxxxx               | 机针      | Needle                 | 0                  | 2                 | 0                 |
| 7         | xxxxxxx          | xxxxxxx               | (四线)针夹头 | Needle Holder          | 0                  | 1                 | 0                 |
| 8         | 207S14014        | 4554                  | 螺钉M3×3  | Screw                  | 0                  | 2                 | 0                 |
| 9         | 20713018         | 275019C               | 过线      | Thread Guide           | 0                  | 1                 | 0                 |
| 10        | 207S11024        | 7120                  | 螺钉M2×3  | Screw                  | 0                  | 1                 | 0                 |
| 11        | xxxxxxx          | xxxxxxx               | (三线)针夹头 | Needle Holder Assembly | 1                  | 0                 | 0                 |
| 12        | 207S14014        | 4554                  | 螺钉M3×3  | Screw                  | 1                  | 0                 | 0                 |
| 13        | 20713038         | 275019A               | 过线(一针)  | Thread Guide           | 1                  | 0                 | 0                 |
| 14        | 207S11024        | 7120                  | 螺钉M2×3  | Screw                  | 1                  | 0                 | 0                 |
| 15        | xxxxxxx          | xxxxxxx               | 机针      | Needle                 | 1                  | 0                 | 0                 |

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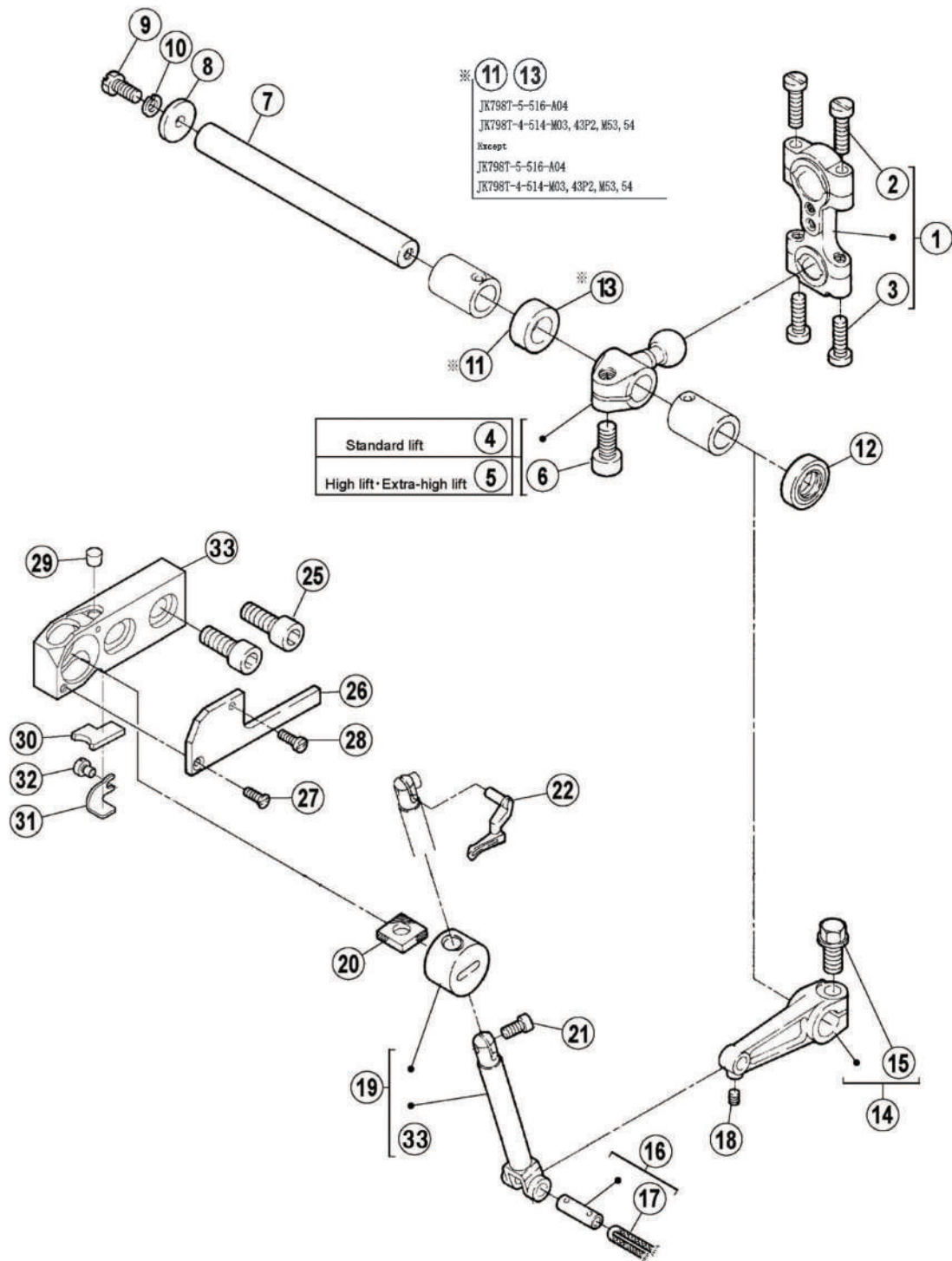


## 十二、针杆部件(4)/Needle Drive Mechanism(4)

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称       | Description    | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|----------|----------------|--------------------|-------------------|-------------------|
|           |                  |                       |          |                | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | xxxxxxx          | xxxxxxx               | 针板       | Needle Plate   | 0                  | 0                 | 1                 |
| 2         | 207S17006        | 7170                  | 螺钉M4×7.5 | Screw          | 0                  | 0                 | 2                 |
| 3         | 20709002         | 271010                | 针板垫块(前)  | Bracket        | 0                  | 0                 | 1                 |
| 4         | 207S11007        | 7019                  | 螺钉M4×7.5 | Screw          | 0                  | 0                 | 2                 |
| 5         | 20622003         | 240305                | 防震垫      | Cushion Rubber | 0                  | 0                 | 2                 |
| 6         | 20709003         | 271011                | 针板垫块(后)  | Bracket        | 0                  | 0                 | 1                 |
| 7         | 207S11007        | 7019                  | 螺钉M4×7.5 | Screw          | 0                  | 0                 | 2                 |
| 8         | xxxxxxx          | xxxxxxx               | 链弯针护针    | Needle Guard   | 0                  | 0                 | 1                 |
| 9         | S01027           | 7010                  | 螺钉M3×6   | Screw          | 0                  | 0                 | 2                 |
| 10        | xxxxxxx          | xxxxxxx               | 护针(后)    | Needle Guard   | 0                  | 0                 | 1                 |
| 11        | 207S12005        | 7259                  | 螺钉       | Screw          | 0                  | 0                 | 1                 |
| 12        | W03004           | 240222                | 垫圈3      | Spring         | 0                  | 0                 | 1                 |
| 13        | 207S11002        | 7165                  | 螺钉M3     | Screw          | 0                  | 0                 | 1                 |
| 14        | xxxxxxx          | xxxxxxx               | 机针护针(前)  | Needle Guard   | 0                  | 0                 | 1                 |
| 15        | 207S11007        | 7019                  | 螺钉M4×7.5 | Screw          | 0                  | 0                 | 1                 |
| 16        | xxxxxxx          | xxxxxxx               | 机针护针(后)  | Needle Guard   | 0                  | 0                 | 1                 |
| 17        | S01027           | 7010                  | 螺钉M3×6   | Screw          | 0                  | 0                 | 2                 |
| 18        | 20701033         | 271013                | 托架       | Bracket        | 0                  | 0                 | 1                 |
| 19        | 207S11003        | 7114                  | 螺钉M4×10  | Screw          | 0                  | 0                 | 2                 |
| 20        | xxxxxxx          | xxxxxxx               | 针板       | Needle Plate   | 0                  | 1                 | 0                 |
| 21        | 207S17006        | 7170                  | 螺钉M4×7.5 | Screw          | 2                  | 2                 | 0                 |
| 22        | 20709002         | 271010                | 针板垫块(前)  | Bracket        | 1                  | 1                 | 0                 |
| 23        | 207S11007        | 7019                  | 螺钉M4×7.5 | Screw          | 2                  | 2                 | 0                 |
| 24        | 20622003         | 240305                | 减震垫      | Cushion Rubber | 2                  | 2                 | 0                 |
| 25        | 20709003         | 271011                | 针板垫块(后)  | Bracket        | 1                  | 1                 | 0                 |
| 26        | 207S11007        | 7019                  | 螺钉M4×7.5 | Screw          | 2                  | 2                 | 0                 |
| 27        | xxxxxxx          | xxxxxxx               | 护针(前)    | Needle Guard   | 1                  | 1                 | 0                 |
| 28        | 207S11007        | 7019                  | 螺钉M4×7.5 | Screw          | 1                  | 1                 | 0                 |
| 29        | xxxxxxx          | xxxxxxx               | 护针(后)    | Needle Guard   | 1                  | 1                 | 0                 |
| 30        | 207S12005        | 7259                  | 螺钉       | Screw          | 1                  | 1                 | 0                 |
| 31        | W03004           | 240222                | 垫圈3      | Spring         | 1                  | 1                 | 0                 |
| 32        | 207S11002        | 7165                  | 螺钉M3     | Screw          | 1                  | 1                 | 0                 |

JK798T-5-516(H) Series

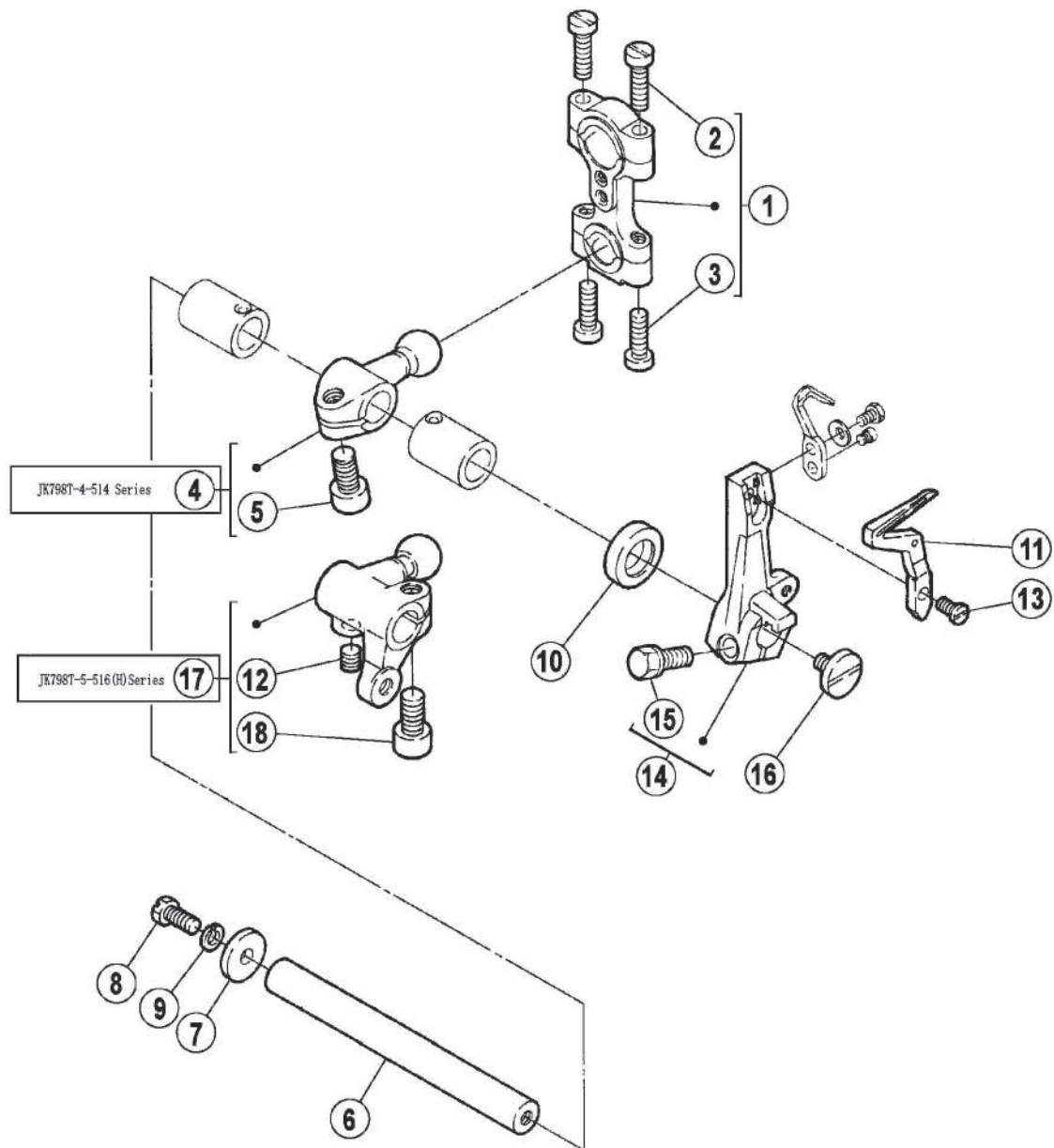
JK798T-4-514 Series



### 十三、上弯针部件/Upper Looper Drive Mechanism

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称           | Description               | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|--------------|---------------------------|--------------------|-------------------|-------------------|
|           |                  |                       |              |                           | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 400043           | 271500-92             | 弯针连杆         | Connection                | 1                  | 1                 | 1                 |
| 2         | 207S11016        | 7023                  | 螺钉M4×16      | Screw                     | 2                  | 2                 | 2                 |
| 3         | 207S11005        | 7022                  | 螺钉M4×17.5    | Screw                     | 2                  | 2                 | 2                 |
| 4         | 20704003         | 271502-92             | 上弯针球曲柄       | Crank                     | 1                  | 0                 | 0                 |
| 5         | 400037           | 271503-92             | 上弯针球曲柄       | Crank                     | 0                  | 1                 | 1                 |
| 6         | S05018           | 4533                  | 螺钉M6×0.75×12 | Screw                     | 1                  | 1                 | 1                 |
| 7         | 20702004         | 271504                | 下弯针轴         | Shaft                     | 1                  | 1                 | 1                 |
| 8         | 20628006         | 240338                | 垫圈           | Washer                    | 1                  | 1                 | 1                 |
| 9         | 207S11004        | 7174                  | 螺钉M4×10      | Screw                     | 1                  | 1                 | 1                 |
| 10        | W02001           | 303067                | 上弯针垫圈        | Spring Washer             | 1                  | 1                 | 1                 |
| 11        | 20708006         | 210122                | 衬套           | Spacer                    | 0                  | 1                 | 0                 |
| 12        | 20622019         | 210586A               | 油封           | Oil Seal                  | 1                  | 1                 | 1                 |
| 13        | 20708007         | 210122A               | 衬套A          | Spacer                    | 1                  | 0                 | 1                 |
| 14        | 20705003         | 271505-92             | 连杆           | Lever                     | 1                  | 1                 | 1                 |
| 15        | 207S12002        | 7150                  | 螺钉           | Screw                     | 1                  | 1                 | 1                 |
| 16        | 20726004         | 179137-05             | 曲柄销          | Pin Assy.                 | 1                  | 1                 | 1                 |
| 17        | 20523005         | -----                 | JK788油线      | Oil Weak                  | 1                  | 1                 | 1                 |
| 18        | 207S14010        | 4545                  | 螺钉M3×4       | Screw                     | 1                  | 1                 | 1                 |
| 19        | 2070403400       | 271517-91             | 上弯针滑杆组件      | Upper Looper Holder Assy. | 1                  | 1                 | 1                 |
| 20        | 20623005         | 179130-05             | 上弯针滑杆套油毡     | Felt                      | 1                  | 1                 | 1                 |
| 21        | 207S11025        | 7054                  | 螺钉M3.5×6.7   | Screw                     | 1                  | 1                 | 1                 |
| 22        | xxxxxxx          | xxxxxxx               | 上弯针          | Upper Looper              | 1                  | 1                 | 1                 |
| 23        | -----            | -----                 | -----        | -----                     | -----              | -----             | -----             |
| 24        | -----            | -----                 | -----        | -----                     | -----              | -----             | -----             |
| 25        | 207S11026        | 4510                  | 螺钉M6×16      | Screw                     | 2                  | 2                 | 2                 |
| 26        | 400040           | 271511                | 盖板           | Cover                     | 1                  | 1                 | 1                 |
| 27        | 207S17004        | 7039                  | 螺钉M2.5×6     | Screw                     | 1                  | 1                 | 1                 |
| 28        | 207S11027        | 7033                  | 螺钉M2.5×8     | Screw                     | 1                  | 1                 | 1                 |
| 29        | 20123021         | -----                 | JK795油线      | Oil Wick                  | 1                  | 1                 | 1                 |
| 30        | 20723005         | 2745890               | 吸油棉          | Felt                      | 1                  | 1                 | 1                 |
| 31        | 20712017         | 2745880               | 压板           | Bracket                   | 1                  | 1                 | 1                 |
| 32        | 207S11020        | 7008                  | 螺钉M3×4       | Screw                     | 1                  | 1                 | 1                 |
| 33        | 20701051         | 271510B               | 上弯针滑块座       | Upper Looper Bracket      | 1                  | 1                 | 1                 |

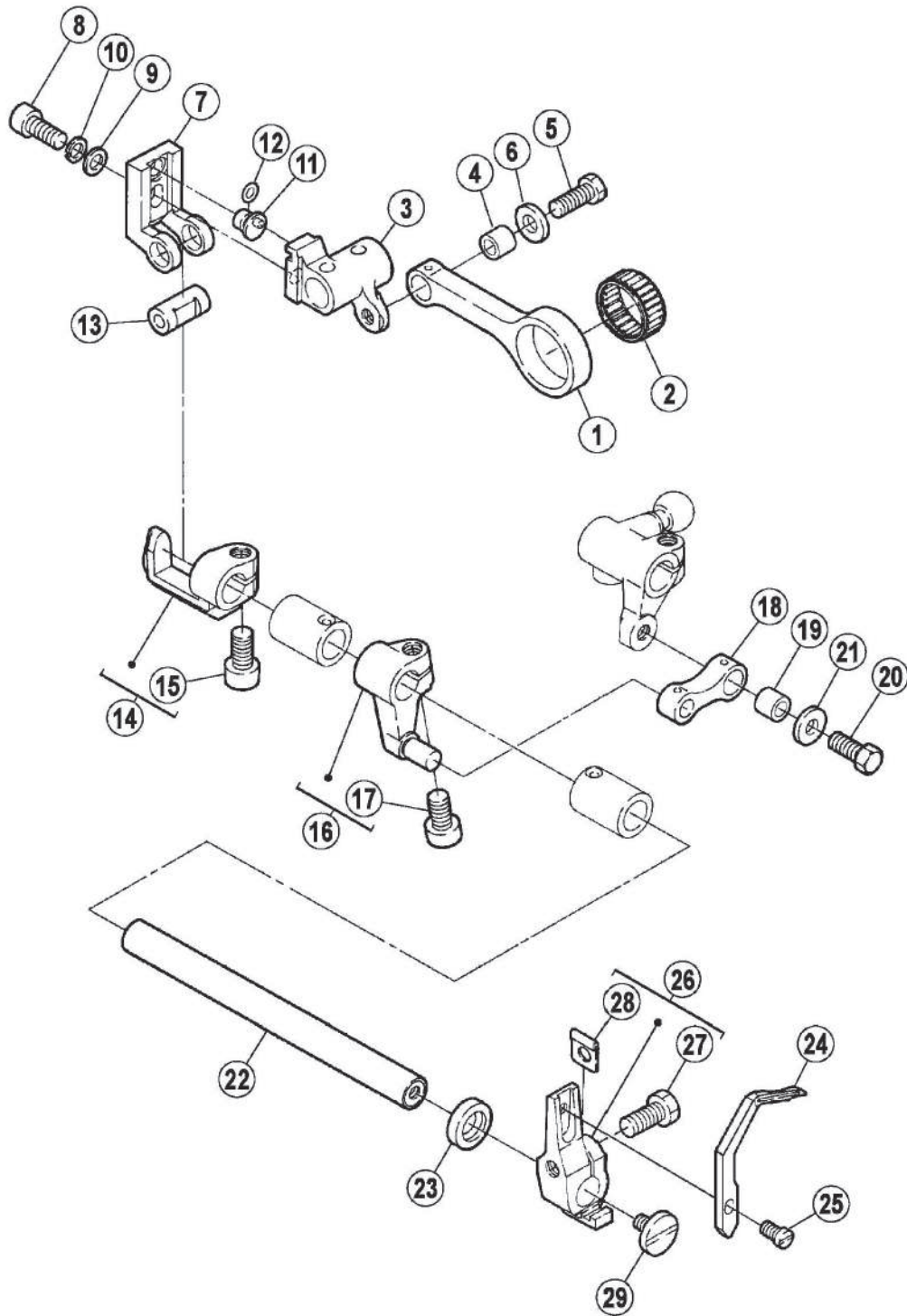




## 十五、下弯针部件/Lower Looper Drive Mechanism

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称           | Description         | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|--------------|---------------------|--------------------|-------------------|-------------------|
|           |                  |                       |              |                     | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 400043           | 271500-92             | 弯针连杆         | Connection          | 1                  | 1                 | 1                 |
| 2         | 207S11016        | 7023                  | 螺钉M4×16      | Screw               | 2                  | 2                 | 2                 |
| 3         | 207S11005        | 7022                  | 螺钉M4×17.5    | Screw               | 2                  | 2                 | 2                 |
| 4         | 400329           | 27200-92              | 下弯针球曲柄       | Crank               | 1                  | 1                 | 0                 |
| 5         | S05018           | 4533                  | 螺钉M6×0.75×12 | Screw               | 1                  | 1                 | 0                 |
| 6         | 20702004         | 271504                | 下弯针轴         | Shaft               | 1                  | 1                 | 1                 |
| 7         | 20628006         | 240338                | 垫圈           | Washer              | 1                  | 1                 | 1                 |
| 8         | 207S11004        | 7174                  | 螺钉M4×10      | Screw               | 1                  | 1                 | 1                 |
| 9         | W02001           | 303067                | 上弯针垫圈        | Spring Washer       | 1                  | 1                 | 1                 |
| 10        | 20622019         | 210586A               | 油封           | Oil Seal            | 1                  | 1                 | 1                 |
| 11        | xxxxxxx          | xxxxxxx               | 下弯针          | Lower Looper        | 1                  | 1                 | 1                 |
| 12        | 207S14006        | 4514                  | 螺钉M5×5       | Screw               | 0                  | 0                 | 1                 |
| 13        | 207S11028        | 7168                  | 螺钉M3.5×6.5   | Screw               | 1                  | 1                 | 1                 |
| 14        | 20704007         | 272001-92             | 下弯针架         | Lower Looper Holder | 1                  | 1                 | 1                 |
| 15        | 207S20004        | 7055                  | 螺钉M5×13      | Screw               | 1                  | 1                 | 1                 |
| 16        | 207S15001        | 7169                  | 螺钉M4×7       | Screw               | 1                  | 1                 | 1                 |
| 17        | 400388           | 273511-92             | 下弯针球曲柄       | Crank               | 0                  | 0                 | 1                 |
| 18        | S05018           | 4533                  | 螺钉M6×0.75×12 | Screw               | 0                  | 0                 | 1                 |

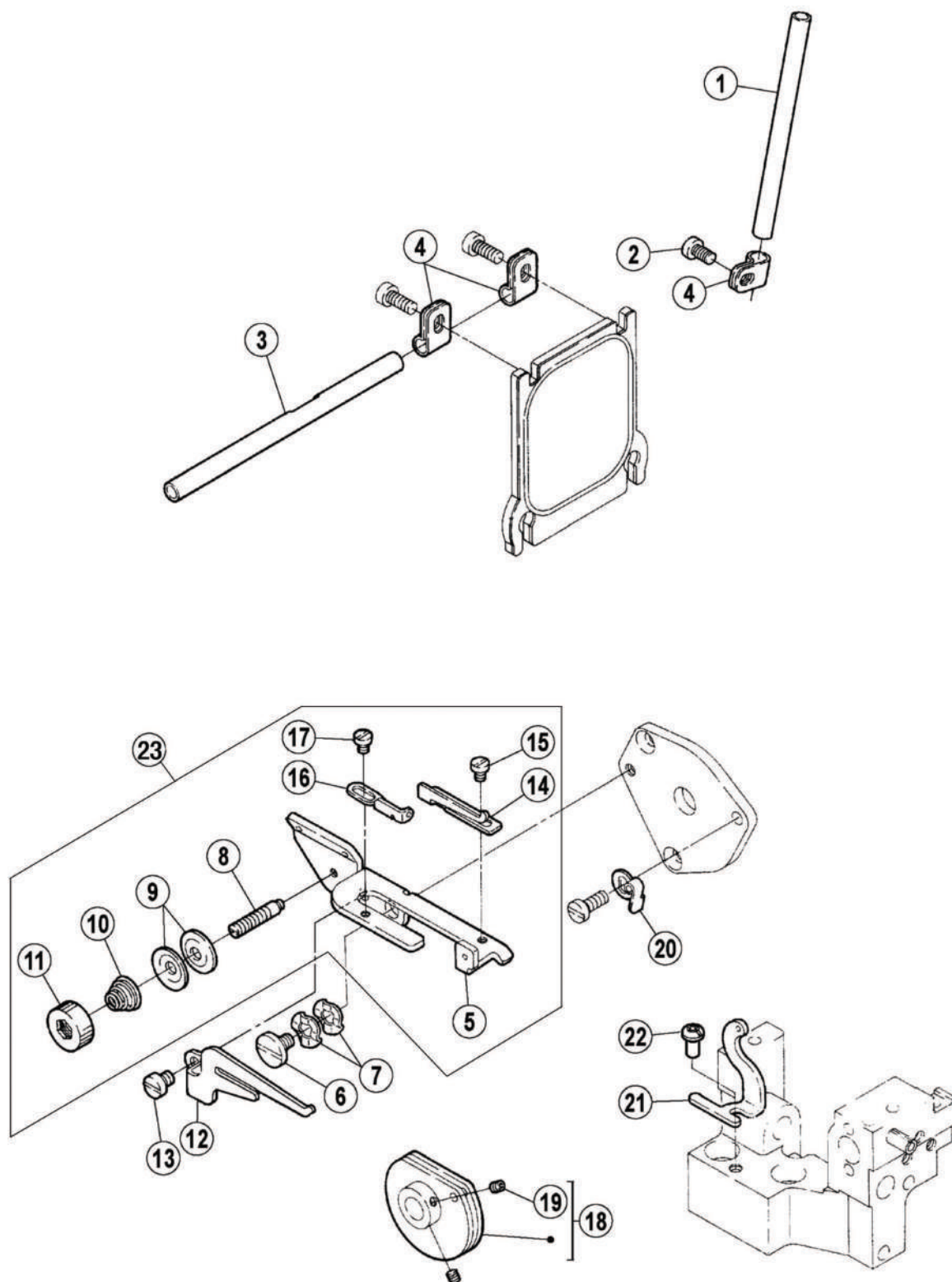
## JK798T-5-516 (H) Series



## 十六、二重环弯针机构(1)/Chainstitch Looper Drive Mechanism(1)

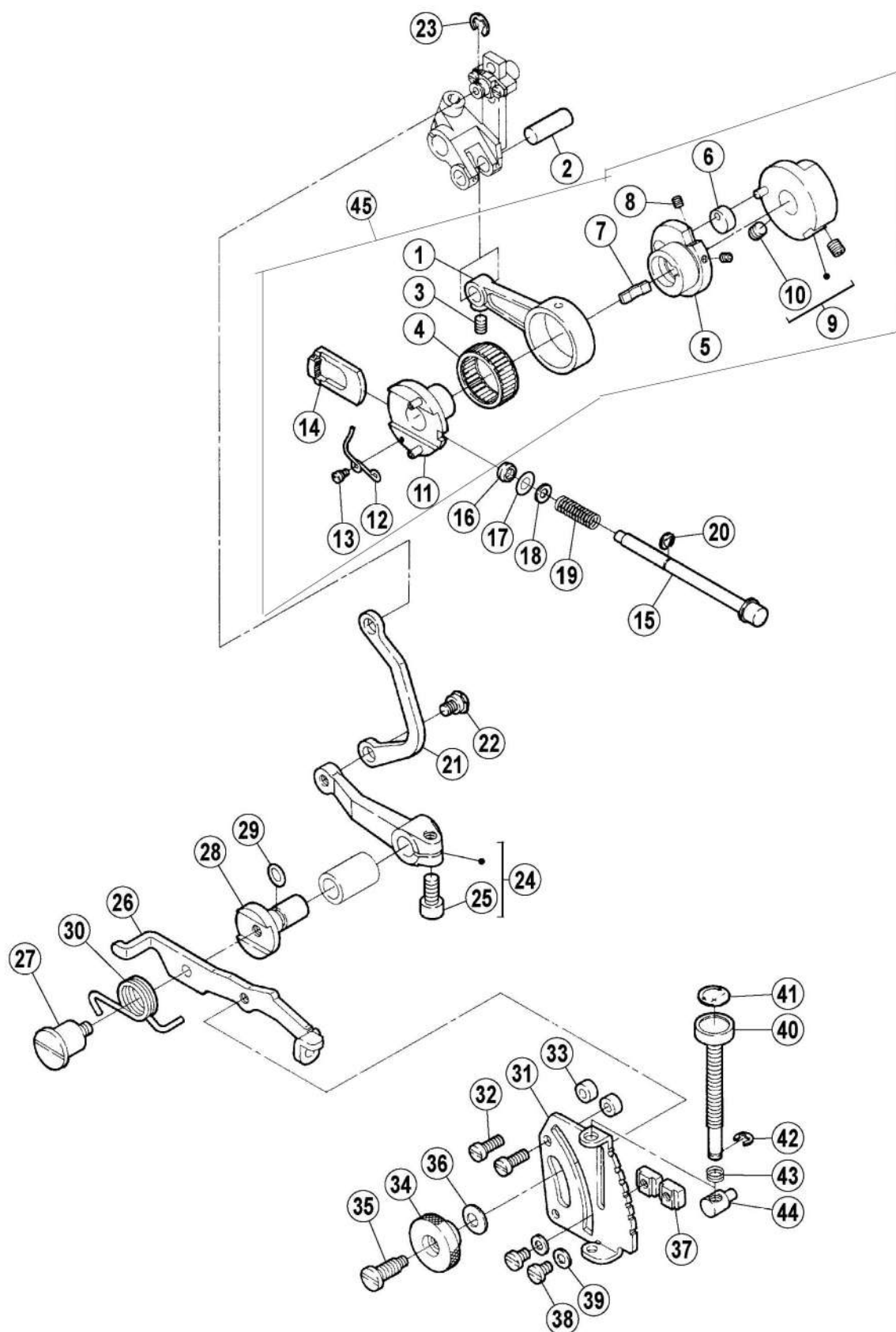
| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称           | Description              | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|--------------|--------------------------|--------------------|-------------------|-------------------|
|           |                  |                       |              |                          | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20705006         | 273500                | 连杆           | Connection               | 0                  | 0                 | 1                 |
| 2         | B08002           | 205015                | 滚针k22×18×8   | Needle Bearing           | 0                  | 0                 | 1                 |
| 3         | 20704014         | 273501                | 曲柄           | Crank                    | 0                  | 0                 | 1                 |
| 4         | 20703016         | 179160-05             | 连杆套          | Bushing                  | 0                  | 0                 | 1                 |
| 5         | 207S12003        | 7056                  | 螺钉M5×13      | Screw                    | 0                  | 0                 | 1                 |
| 6         | 30228008         | 204115                | 垫圈           | Washer                   | 0                  | 0                 | 1                 |
| 7         | 20709017         | 273502                | 滑块座          | Slider                   | 0                  | 0                 | 1                 |
| 8         | 207S13009        | 4531                  | 螺钉M5×12      | Screw                    | 0                  | 0                 | 1                 |
| 9         | 20628010         | 240062                | 送布曲柄销垫圈      | Washer                   | 0                  | 0                 | 1                 |
| 10        | W02001           | 303067                | 上弯针垫圈        | Spring Washer            | 0                  | 0                 | 1                 |
| 11        | 20710008         | 252515                | 偏心销          | Pin                      | 0                  | 0                 | 1                 |
| 12        | 001027           | 208949                | O型圈4×1.3     | O Ring                   | 0                  | 0                 | 1                 |
| 13        | 20626017         | 273504                | 五线销          | Shaft                    | 0                  | 0                 | 1                 |
| 14        | 20701034         | 273505-92             | 支架           | Holder                   | 0                  | 0                 | 1                 |
| 15        | S05018           | 4533                  | 螺钉M6×0.75×12 | Screw                    | 0                  | 0                 | 1                 |
| 16        | 20704015         | 273509-92             | 链线曲柄         | Crank                    | 0                  | 0                 | 1                 |
| 17        | S05018           | 4533                  | 螺钉M6×0.75×12 | Screw                    | 0                  | 0                 | 1                 |
| 18        | 20705008         | 272517                | 连杆           | Link                     | 0                  | 0                 | 1                 |
| 19        | 20703016         | 179160-05             | 连杆套          | Bushing                  | 0                  | 0                 | 1                 |
| 20        | 207S12003        | 7056                  | 螺钉M5×13      | Screw                    | 0                  | 0                 | 1                 |
| 21        | 30228008         | 204115                | 垫圈           | Washer                   | 0                  | 0                 | 1                 |
| 22        | 20702018         | 273506                | 链线轴          | Shaft                    | 0                  | 0                 | 1                 |
| 23        | 3052201700       | 204052A               | 油封           | Oil Seal                 | 0                  | 0                 | 1                 |
| 24        | xxxxxxx          | xxxxxxx               | 弯针           | Double Chainstith Looper | 0                  | 0                 | 1                 |
| 25        | 207S11028        | 7168                  | 螺钉M3.5×6.5   | Screw                    | 0                  | 0                 | 1                 |
| 26        | 20701035         | 273510-92             | 弯针架          | Looper Holder            | 0                  | 0                 | 1                 |
| 27        | 207S20004        | 7055                  | 螺钉M5×13      | Screw                    | 0                  | 0                 | 1                 |
| 28        | 20728002         | 240337                | 垫片           | Spacer                   | 0                  | 0                 | 1                 |
| 29        | 207S15001        | 7169                  | 螺钉M4×7       | Screw                    | 0                  | 0                 | 1                 |

# JK798T-5-516 (H) Series



## 十七、二重环弯针机构(2)/Chainstitch Looper Drive Mechanism(2)

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称       | Description               | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|----------|---------------------------|--------------------|-------------------|-------------------|
|           |                  |                       |          |                           | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20713039         | 1921200               | 过线管      | Thread Guide              | 0                  | 0                 | 1                 |
| 2         | 207S11007        | 7019                  | 螺钉M4×7.5 | Screw                     | 0                  | 0                 | 1                 |
| 3         | 20713040         | 275032                | 过线管      | Thread Guide              | 0                  | 0                 | 1                 |
| 4         | 20629003         | 206115                | 过线管夹     | Holder                    | 0                  | 0                 | 3                 |
| 5         | 20612057         | 275033                | 打线凸轮架    | Looper Thread Takeup      | 0                  | 0                 | 1                 |
| 6         | 207S20002        | 7066                  | 螺钉M4     | Screw                     | 0                  | 0                 | 1                 |
| 7         | 20128015         | 210307                | 垫圈       | Washer                    | 0                  | 0                 | 1                 |
| 8         | 206S30015        | 7167                  | 螺钉M3     | Screw                     | 0                  | 0                 | 1                 |
| 9         | 20612055         | 137108                | 夹线片      | Tension Disc              | 0                  | 0                 | 2                 |
| 10        | 30127016         | 211388                | 弹簧       | Spring                    | 0                  | 0                 | 1                 |
| 11        | 206S16004        | 275034                | 紧线手柄     | Knob                      | 0                  | 0                 | 1                 |
| 12        | 20612056         | 275035                | 分线板      | Thread Guide              | 0                  | 0                 | 1                 |
| 13        | S01031           | 7017                  | 螺钉M4×7.5 | Screw                     | 0                  | 0                 | 1                 |
| 14        | 20629004         | 275036                | 过线       | Thread Guide              | 0                  | 0                 | 1                 |
| 15        | 207S11020        | 7008                  | 螺钉M3×4   | Screw                     | 0                  | 0                 | 1                 |
| 16        | 20613017         | 275039                | 过线       | Thread Guide              | 0                  | 0                 | 1                 |
| 17        | 207S11020        | 7008                  | 螺钉M3×4   | Screw                     | 0                  | 0                 | 1                 |
| 18        | 20612058         | 179498-92             | 打线凸轮     | Looper Thread Takeup      | 0                  | 0                 | 1                 |
| 19        | 207S14009        | 4554                  | 螺钉M3×3   | Screw                     | 0                  | 0                 | 2                 |
| 20        | 20629005         | 275037                | 卡簧       | Spring                    | 0                  | 0                 | 1                 |
| 21        | 20713026         | 275038                | 过线       | Tread Guide               | 0                  | 0                 | 1                 |
| 22        | 207S11007        | 7019                  | 螺钉M4×7.5 | Screw                     | 0                  | 0                 | 1                 |
| 23        | 2061205700       | 275033                | 打线凸轮组件   | Looper Thread Takeup Assy | 0                  | 0                 | 1                 |

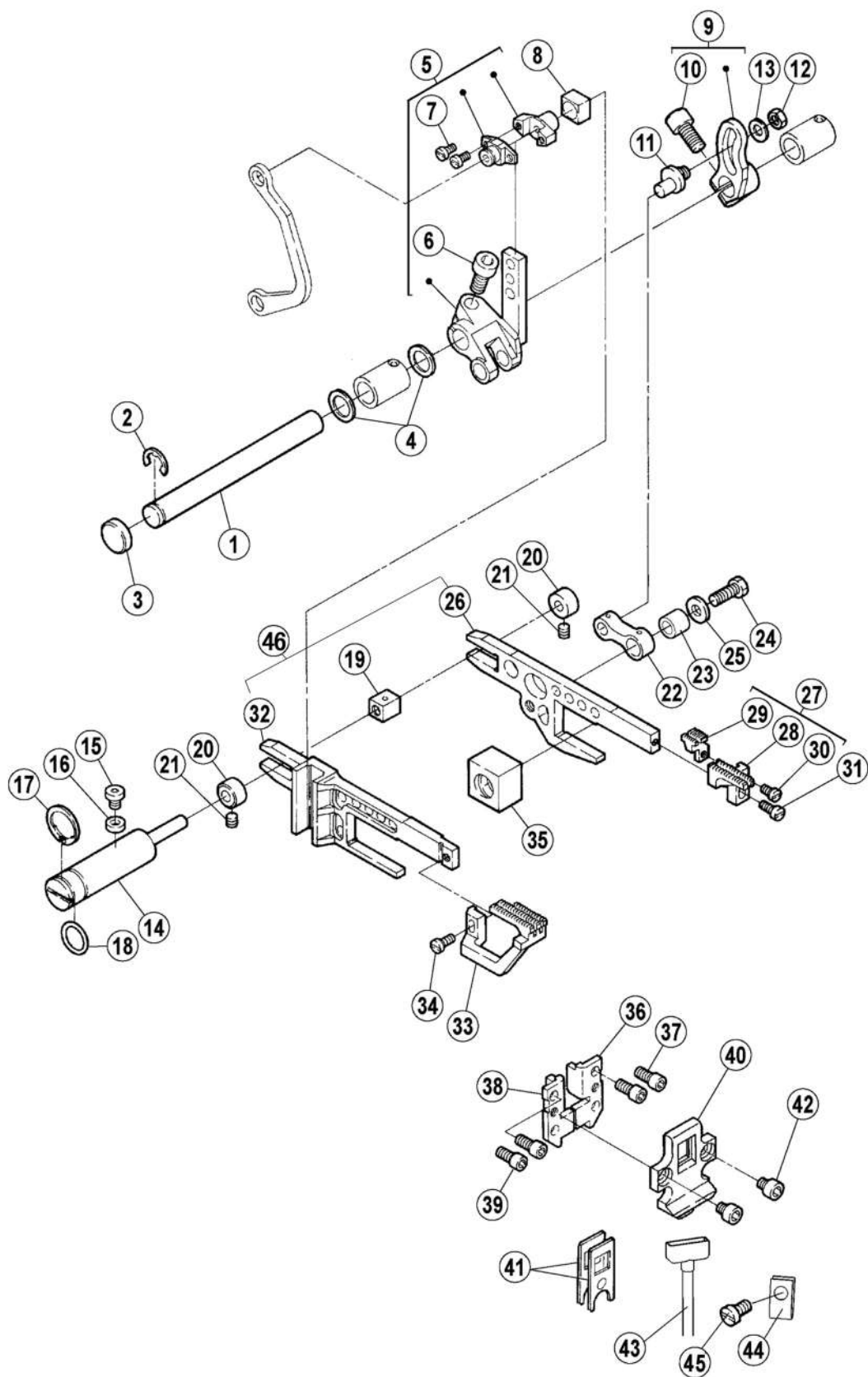




## 十八、差动调节机构/Feed Mechanism

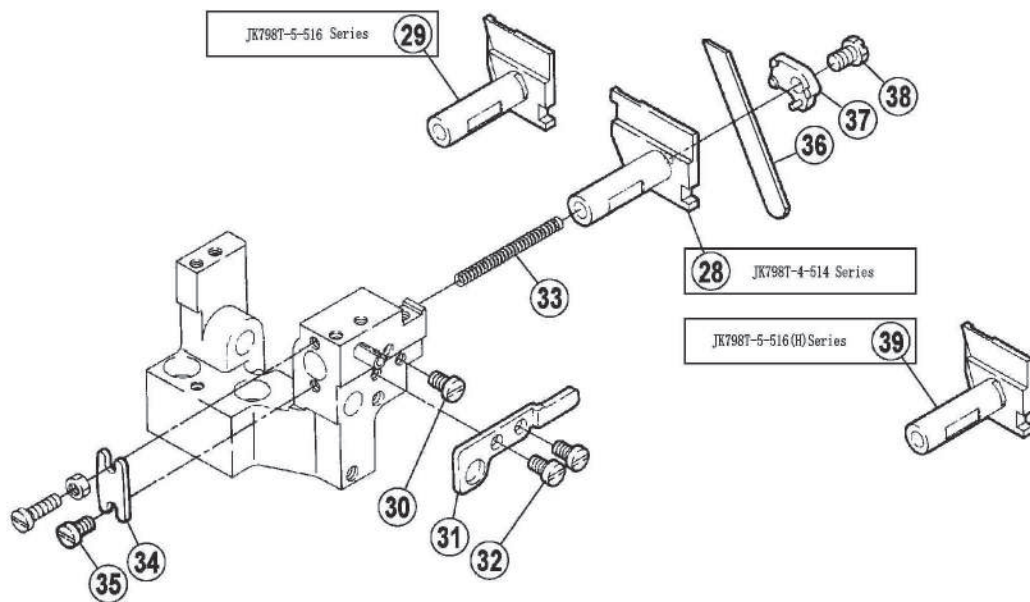
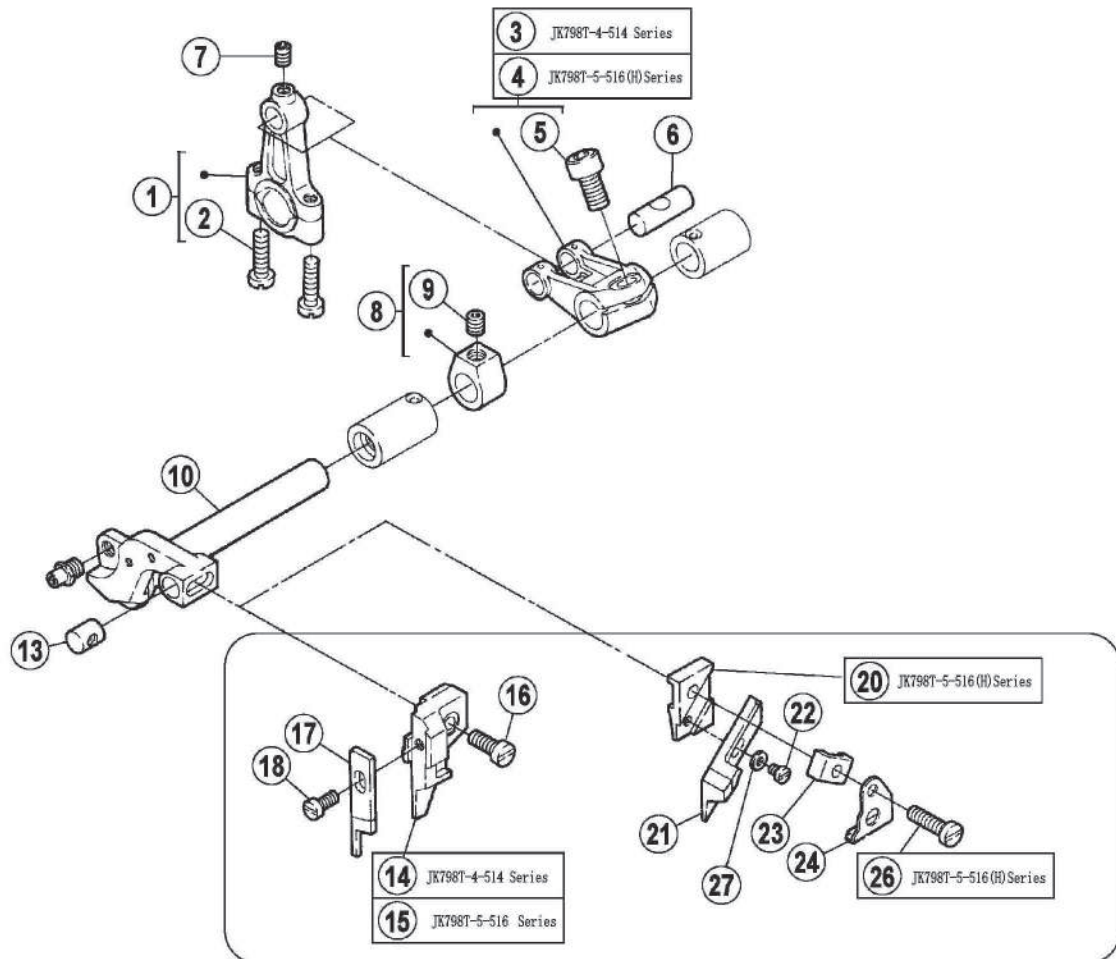
| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称           | Description     | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|--------------|-----------------|--------------------|-------------------|-------------------|
|           |                  |                       |              |                 | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20705004         | 272500                | 送料连杆         | Connection      | 1                  | 1                 | 1                 |
| 2         | 20626003         | 271001                | 曲柄销          | Pin             | 1                  | 1                 | 1                 |
| 3         | 207S14007        | 4538                  | 螺钉M4×6       | Screw           | 1                  | 1                 | 1                 |
| 4         | B08001           | 240012                | 滚针轴承26×22×10 | Needle Bearing  | 1                  | 1                 | 1                 |
| 5         | 20710001         | 272501                | 偏心轮          | Eccent          | 1                  | 1                 | 1                 |
| 6         | 20710002         | 210129                | 小偏心轮         | Feed Eccent     | 1                  | 1                 | 1                 |
| 7         | 20712018         | 210130                | 弹簧板          | Flat Spring     | 1                  | 1                 | 1                 |
| 8         | 207S14003        | 4535                  | 螺钉M3×4       | Screw           | 2                  | 2                 | 2                 |
| 9         | 20710003         | 272506-91             | 送布偏心         | Regulator       | 1                  | 1                 | 1                 |
| 10        | 207S14012        | 4514                  | 螺钉M5×5       | Screw           | 2                  | 2                 | 2                 |
| 11        | 20710004         | 272504-91             | 开针偏心凸轮       | Eccent Assembly | 1                  | 1                 | 1                 |
| 12        | 20727003         | 272503                | 弹簧           | Spring          | 1                  | 1                 | 1                 |
| 13        | 207S20005        | 7038                  | 螺钉M2         | Screw           | 1                  | 1                 | 1                 |
| 14        | 20709006         | 272502                | 滑块           | Ratchet         | 1                  | 1                 | 1                 |
| 15        | 20702005         | 272509                | 开针掀扭轴        | Push Button     | 1                  | 1                 | 1                 |
| 16        | 20722005         | 240315                | 油封           | Gaket           | 1                  | 1                 | 1                 |
| 17        | o01027           | 208949                | O型圈4×1.3     | O Ring          | 1                  | 1                 | 1                 |
| 18        | 20728001         | 240314                | 垫片           | Washer          | 1                  | 1                 | 1                 |
| 19        | 20727004         | 240317                | 弹簧           | Spring          | 1                  | 1                 | 1                 |
| 20        | H05018           | 200555                | 卡簧3.5        | Ring            | 1                  | 1                 | 1                 |
| 21        | 20705005         | 272529                | 差动连片         | Link            | 1                  | 1                 | 1                 |
| 22        | 207S20006        | 7058                  | 螺钉M5×5       | Screw           | 1                  | 1                 | 1                 |
| 23        | 20629006         | 202522                | 卡簧           | Ring            | 1                  | 1                 | 1                 |
| 24        | 20704008         | 272530A92             | 差动曲柄         | Lever           | 1                  | 1                 | 1                 |
| 25        | S05018           | 4533                  | 螺钉M6×0.75×12 | Screw           | 1                  | 1                 | 1                 |
| 26        | 20712019         | 272532                | 差动杆          | Lever           | 1                  | 1                 | 1                 |
| 27        | 207S20007        | 7161                  | 螺钉           | Screw           | 1                  | 1                 | 1                 |
| 28        | 20702006         | 272533A               | 差动轴          | Shaft           | 1                  | 1                 | 1                 |
| 29        | 20622010         | 204185                | 差动轴O型圈       | O Ring          | 1                  | 1                 | 1                 |
| 30        | 20627006         | 272534                | 差动扳手定位簧      | Spring          | 1                  | 1                 | 1                 |
| 31        | 20712020         | 272535                | 调节板          | Regulator Plate | 1                  | 1                 | 1                 |
| 32        | 207S11008        | 7021                  | 螺钉M4×12      | Screw           | 2                  | 2                 | 2                 |
| 33        | 20711007         | 240321                | 垫圈           | Spacer          | 2                  | 2                 | 2                 |
| 34        | 2071600100       | 179202-25             | 调节螺母         | Nut             | 1                  | 1                 | 1                 |
| 35        | 207S30001        | 179202-25-02          | 螺钉           | Screw           | 1                  | 1                 | 1                 |
| 36        | 20728003         | 7059                  | 蝶形垫片         | Spring Washer   | 1                  | 1                 | 1                 |
| 37        | 207S16002        | 211301                | 螺母           | Stopper         | 2                  | 2                 | 2                 |
| 38        | 207S11011        | 252658                | 螺钉M4×5       | Screw           | 2                  | 2                 | 2                 |
| 39        | 30228009         | 7018                  | 垫片           | Washer          | 2                  | 2                 | 2                 |
| 40        | 20702007         | 303448                | 调节杆          | Adjusting Bar   | 1                  | 1                 | 1                 |
| 42        | H05018           | 240322                | 卡簧3.5        | Ring            | 1                  | 1                 | 1                 |
| 43        | 20727005         | 210533                | 弹簧           | Spring          | 1                  | 1                 | 1                 |
| 44        | 20709007         | 272539A               | 螺母           | Pin             | 1                  | 1                 | 1                 |
| 45        | 2070500400       | ——                    | 送料连杆组件       | Connection      | 1                  | 1                 | 1                 |





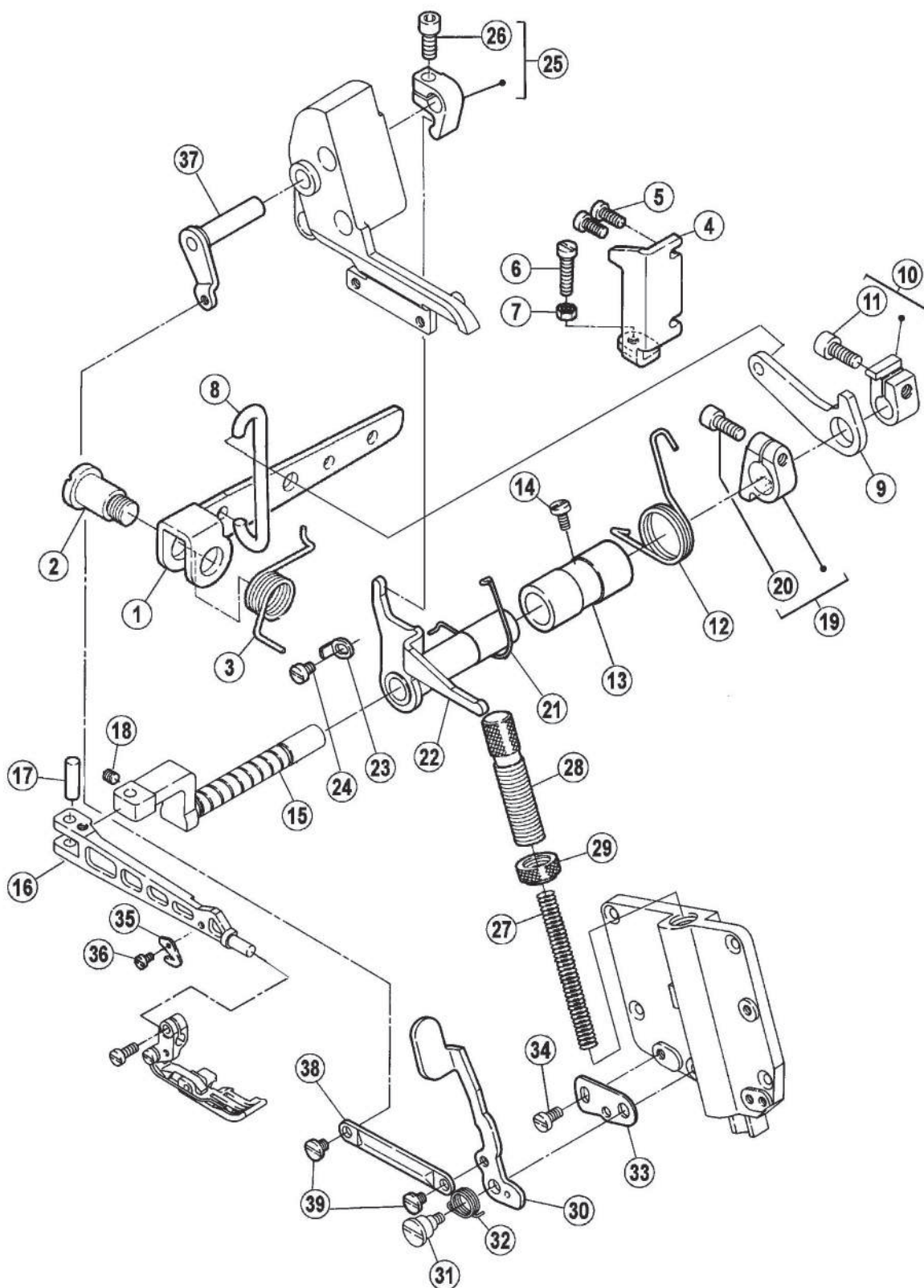
## 十九、送布机构/Feed Mechanism

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称           | Description            | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|--------------|------------------------|--------------------|-------------------|-------------------|
|           |                  |                       |              |                        | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20702008         | 272516                | 送布轴          | Shaft                  | 1                  | 1                 | 1                 |
| 2         | H05009           | 205061                | 开口挡圈7        | Ring                   | 1                  | 1                 | 1                 |
| 3         | 20628023         | 208173                | 送布轴油封        | Plug                   | 1                  | 1                 | 1                 |
| 4         | 20628011         | 240311                | 送料轴垫圈        | Washer                 | 2                  | 2                 | 2                 |
| 5         | 2070400900       | 272510-91             | 送料曲柄组件       | Crank                  | 1                  | 1                 | 1                 |
| 6         | 207S13005        | 4534                  | 螺钉M6×14      | Screw                  | 1                  | 1                 | 1                 |
| 7         | 207S11029        | 7010                  | 螺钉M3×6       | Screw                  | 2                  | 2                 | 2                 |
| 8         | 20709010         | 272518                | 滑块           | Block                  | 1                  | 1                 | 1                 |
| 9         | 20704011         | 272514-92             | 送料曲柄         | Crank                  | 1                  | 1                 | 1                 |
| 10        | S05018           | 4533                  | 螺钉M6×0.75×12 | Screw                  | 1                  | 1                 | 1                 |
| 11        | 20710005         | 272515                | 偏心销          | Pin                    | 1                  | 1                 | 1                 |
| 12        | N01004           | 4805                  | 螺母M5         | Nut                    | 1                  | 1                 | 1                 |
| 13        | 20628010         | 240062                | 送布曲柄销垫圈      | Washer                 | 1                  | 1                 | 1                 |
| 14        | 20710006         | 272525                | 偏心轴          | Pin                    | 1                  | 1                 | 1                 |
| 15        | 207S13001        | 7238                  | 螺钉           | Screw                  | 1                  | 1                 | 1                 |
| 16        | 20722006         | 240318                | O型圈          | Gasket                 | 1                  | 1                 | 1                 |
| 17        | 20729002         | 240319                | 卡簧           | Ring                   | 1                  | 1                 | 1                 |
| 18        | 001026           | 201022                | O型圈11.5×1.5  | O Ring                 | 1                  | 1                 | 1                 |
| 19        | 20709011         | 272526                | 滑柱           | Block                  | 1                  | 1                 | 1                 |
| 20        | 20708008         | 240303                | 挡圈           | Collar                 | 2                  | 2                 | 2                 |
| 21        | 207S14001        | 4543                  | 螺钉M4×4       | Screw                  | 2                  | 2                 | 2                 |
| 22        | 20705008         | 272517                | 连杆           | Link                   | 1                  | 1                 | 1                 |
| 23        | 20703016         | 179160-05             | 连杆套          | Bushing                | 1                  | 1                 | 1                 |
| 24        | 207S12003        | 7056                  | 螺钉M5×13      | Screw                  | 1                  | 1                 | 1                 |
| 25        | 30228008         | 204115                | 垫圈           | Washer                 | 1                  | 1                 | 1                 |
| 26        | 20706001         | ----                  | 主送齿牙架        | Main Feed Bar          | 1                  | 1                 | 1                 |
| 27        | xxxxxxx          | xxxxxxx               | (三、四线)牙齿组件   | Main Feed Dog Complete | 1                  | 1                 | 1                 |
| 28        | xxxxxxx          | xxxxxxx               | 主送齿          | Main Feed Dog          | 1                  | 1                 | 1                 |
| 29        | xxxxxxx          | xxxxxxx               | 辅助齿          | Auxiliary              | 1                  | 1                 | 1                 |
| 30        | 207S11029        | 7010                  | 螺钉M3×6       | Screw                  | 1                  | 1                 | 1                 |
| 31        | S01029           | 7013                  | 螺钉M3.5×7.5   | Screw                  | 1                  | 1                 | 1                 |
| 32        | 20706002         | 272528                | 差动齿牙架        | Differential Feed Bar  | 1                  | 1                 | 1                 |
| 33        | xxxxxxx          | xxxxxxx               | 差动齿          | Differential Feed Dog  | 1                  | 1                 | 1                 |
| 34        | S01029           | 7013                  | 螺钉M3.5×7.5   | Screw                  | 1                  | 1                 | 1                 |
| 35        | 20709012         | 272524                | 滑块           | Block                  | 1                  | 1                 | 1                 |
| 36        | 20701011         | 272519                | 牙架挡块(左)      | Feed Bar               | 1                  | 1                 | 1                 |
| 37        | 207S13006        | 7110                  | 螺钉M4×9       | Screw                  | 2                  | 2                 | 2                 |
| 38        | 20701012         | 272520                | 牙架挡块(右)      | Feed Bar               | 1                  | 1                 | 1                 |
| 39        | 207S13006        | 7110                  | 螺钉M4×9       | Screw                  | 2                  | 2                 | 2                 |
| 40        | 20701013         | 272522                | 挡油板          | Feed Bar Oil Seal      | 1                  | 1                 | 1                 |
| 41        | 20722007         | 272521                | 牙架油封         | Oil Seal               | 2                  | 2                 | 2                 |
| 42        | 207S13007        | 4573                  | 螺钉M4×5       | Screw                  | 2                  | 2                 | 2                 |
| 43        | 20721009         | ----                  | 牙架吸油管        | Tube                   | 1                  | 1                 | 1                 |
| 44        | 20712055         | ----                  | 油管夹          | Clamp                  | 1                  | 1                 | 0                 |
| 44        | 20712062         | ----                  | 油管夹          | Clamp                  | 0                  | 0                 | 1                 |
| 45        | 207S11011        | 7018                  | 螺钉M4×5       | Screw                  | 1                  | 1                 | 1                 |
| 46        | 400044           | ----                  | 牙架组件         | Feed Bar Assy.         | 1                  | 1                 | 1                 |



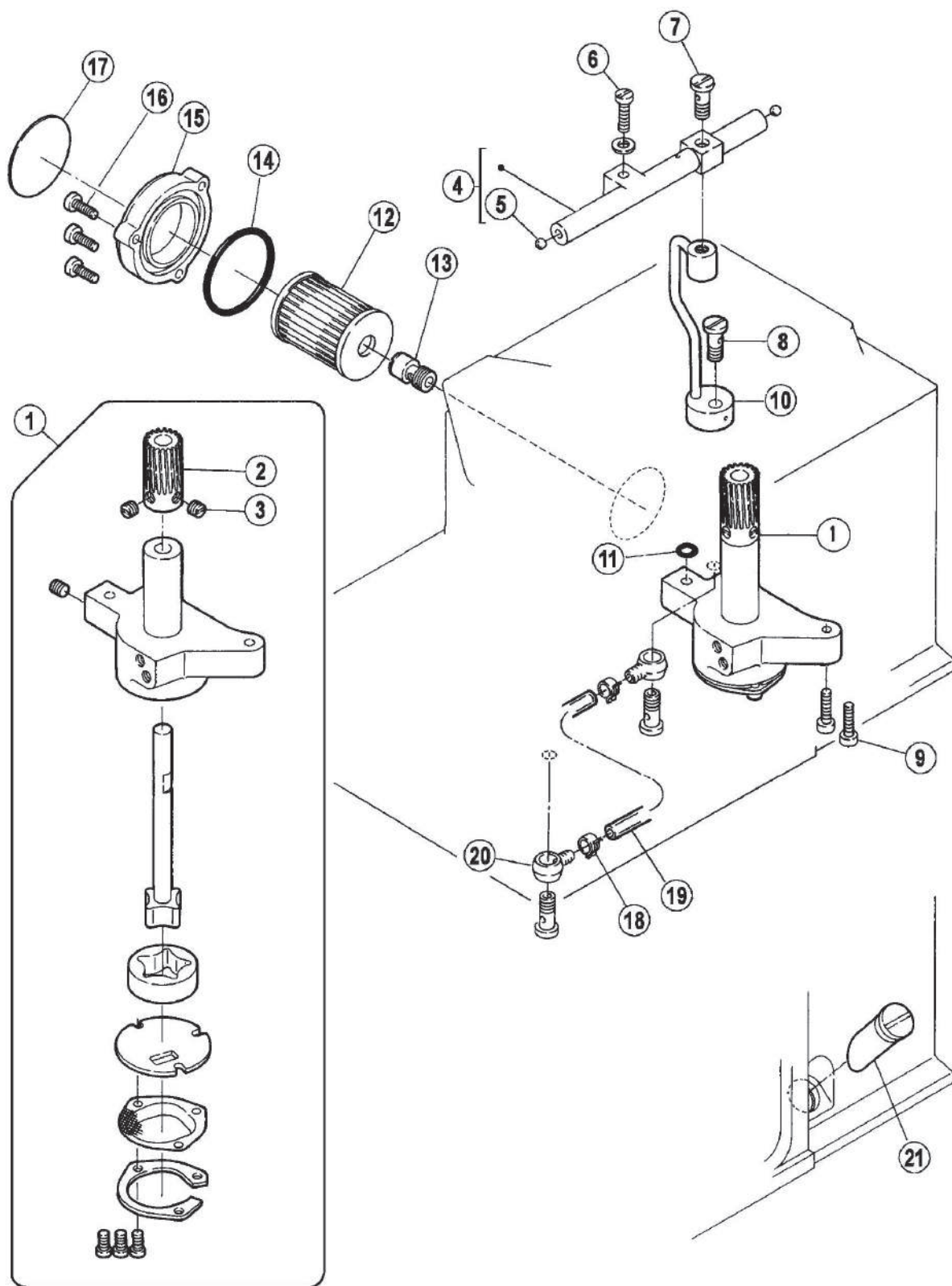
## 二十、剪布机构/Knife Drive Mechanism

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称           | Description              | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|--------------|--------------------------|--------------------|-------------------|-------------------|
|           |                  |                       |              |                          | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 400041           | 273000-92             | 上刀连杆         | Connection               | 1                  | 1                 | 1                 |
| 2         | 207S11016        | 7023                  | 螺钉M4×16      | Screw                    | 2                  | 2                 | 2                 |
| 3         | 20704012         | 273001-92             | 上刀曲柄         | Crank                    | 1                  | 1                 | 0                 |
| 4         | 20704030         | 273002-92             | 上刀曲柄         | Crank                    | 0                  | 0                 | 1                 |
| 5         | S05018           | 4533                  | 螺钉M6×0.75×12 | Screw                    | 1                  | 1                 | 1                 |
| 6         | 20626003         | 271001                | 曲柄销          | Pin                      | 1                  | 1                 | 1                 |
| 7         | 207S14007        | 4538                  | 螺钉M4×6       | Screw                    | 1                  | 1                 | 1                 |
| 8         | 30208001         | 240235-92             | 挡块           | Collar                   | 2                  | 2                 | 2                 |
| 9         | S10003           | 4547                  | 螺钉M6×0.75×12 | Screw                    | 2                  | 2                 | 2                 |
| 10        | 20702009         | 273003                | 上刀架轴         | Upper Knife Lever        | 1                  | 1                 | 1                 |
| 11        | -----            | -----                 | -----        | -----                    | -----              | -----             | -----             |
| 12        | -----            | -----                 | -----        | -----                    | -----              | -----             | -----             |
| 13        | 20726005         | 273006                | 导向销          | Pin                      | 1                  | 1                 | 1                 |
| 14        | 20701014         | 179712-05             | 上刀座          | Upper Knife Clamp        | 1                  | 1                 | 0                 |
| 15        | 20701036         | 179713-05             | 上刀座          | Upper Knife Clamp        | 0                  | 0                 | 1                 |
| 16        | 207S11012        | 7020                  | 螺钉M4×10      | Screw                    | 1                  | 1                 | 1                 |
| 17        | xxxxxxxx         | xxxxxxxx              | 上刀           | Upper Knife              | 1                  | 1                 | 1                 |
| 18        | S01029           | 7013                  | 螺钉M3.5×7.5   | Screw                    | 1                  | 1                 | 1                 |
| 20        | 2070150          | 210757                | 绞刀安装板        | Angled Upper Knife Clamp | 0                  | 0                 | 1                 |
| 21        | xxxxxxxx         | xxxxxxxx              | 切刀           | Angled Upper             | 0                  | 0                 | 1                 |
| 22        | 207S11020        | 7008                  | 螺钉M3×4       | Screw                    | 0                  | 0                 | 1                 |
| 23        | 20712053         | 210758                | 上刀凹角切        | Angled Upper Knife Gib   | 0                  | 0                 | 1                 |
| 24        | 20712051         | 179341-15             | 挡板           | Waste Guard              | 0                  | 0                 | 1                 |
| 25        | -----            | -----                 | -----        | -----                    | -----              | -----             | -----             |
| 26        | S11025           | -----                 | 螺钉M4×20      | Screw                    | 0                  | 0                 | 1                 |
| 27        | W01011           | -----                 | 垫圈           | Washer                   | 0                  | 0                 | 1                 |
| 28        | 20701015         | 273008                | 下刀架          | Lower Knife Holder       | 1                  | 1                 | 0                 |
| 29        | 20701037         | 273009                | 下刀架          | Lower Knife Holder       | 0                  | 0                 | 1                 |
| 30        | S01010           | 7019                  | 螺钉M4×7.5     | Screw                    | 1                  | 1                 | 1                 |
| 31        | 20712021         | 273010                | 挡板           | Lower Knife Holder Guard | 1                  | 1                 | 1                 |
| 32        | 207S11019        | 7082                  | 螺钉M4×7.5     | Screw                    | 2                  | 2                 | 2                 |
| 33        | 20727006         | 240324                | 弹簧           | Spring                   | 1                  | 1                 | 1                 |
| 34        | 20712022         | 273007                | 挡板           | Plate                    | 1                  | 1                 | 1                 |
| 35        | 207S11007        | 7019                  | 螺钉M4×7.5     | Screw                    | 1                  | 1                 | 1                 |
| 36        | xxxxxxxx         | xxxxxxxx              | 下刀           | Lower Knife              | 1                  | 1                 | 1                 |
| 37        | 20709013         | 273012                | 压板           | Lower Knife Clamp        | 1                  | 1                 | 1                 |
| 38        | 207S12004        | 7173                  | 螺钉M5×8       | Screw                    | 1                  | 1                 | 1                 |
| 39        | 20701052         | 179712-05             | 上刀座 (H)      | Upper Knife Clamp (H)    | 0                  | 0                 | 1                 |



## 二十一、抬压脚机构/Presser Foot Mechanism

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称             | Description     | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|----------------|-----------------|--------------------|-------------------|-------------------|
|           |                  |                       |                |                 | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20712023         | 274007                | 抬压脚杠杆          | Lever           | 1                  | 1                 | 1                 |
| 2         | 207S20008        | 7060                  | 抬压脚螺钉M10       | Screw           | 1                  | 1                 | 1                 |
| 3         | 20727007         | 274008                | 扭簧             | Spring          | 1                  | 1                 | 1                 |
| 4         | 20712024         | 274009                | 角板             | Stopper         | 1                  | 1                 | 1                 |
| 5         | 207S11012        | 7020                  | 螺钉M4×10        | Screw           | 2                  | 2                 | 2                 |
| 6         | 207S11031        | 7175                  | 螺钉M4×24        | Screw           | 1                  | 1                 | 1                 |
| 7         | N01004           | 4805                  | 螺母M5           | Nut             | 1                  | 1                 | 1                 |
| 8         | 20616001         | 274006                | 弯钩             | Link            | 1                  | 1                 | 1                 |
| 9         | 20612030         | 274004                | 抬压脚小杠杆         | Lever           | 1                  | 1                 | 1                 |
| 10        | 20608004         | 274003-92             | 抬压脚复位圈         | Collar          | 1                  | 1                 | 1                 |
| 11        | S05017           | 4534                  | 螺钉M6×0.75×13.5 | Screw           | 1                  | 1                 | 1                 |
| 12        | 20827004         | 274043                | 弹簧             | Spring          | 1                  | 1                 | 1                 |
| 13        | 20803015         | 274044                | 轴套             | Bushing         | 1                  | 1                 | 1                 |
| 14        | 207S11016        | 7023                  | 螺钉M4×16        | Screw           | 1                  | 1                 | 1                 |
| 15        | 20802013         | 274001A               | 压脚轴            | Shaft           | 1                  | 1                 | 1                 |
| 16        | 20701016         | 274000-B              | 压脚臂            | Presser Arm     | 1                  | 1                 | 1                 |
| 17        | 20626016         | 208549                | 压脚臂连杆销         | Pin             | 1                  | 1                 | 1                 |
| 18        | S10011           | 4594                  | 螺钉M4×0.5×4     | Screw           | 1                  | 1                 | 1                 |
| 19        | 20808007         | 274042-92             | 挡圈             | collar          | 1                  | 1                 | 1                 |
| 20        | 207S13009        | 4541                  | 螺钉M5×12        | Screw           | 1                  | 1                 | 1                 |
| 21        | 20827005         | 274055                | 弹簧             | Spring          | 1                  | 1                 | 1                 |
| 22        | 2081201400       | 274045-91             | 抬牙杠杆组件         | Lever           | 1                  | 1                 | 1                 |
| 23        | 20812016         | 274054                | 压板             | Stopper         | 1                  | 1                 | 1                 |
| 24        | 208S11011        | 7018                  | 螺钉M4×6         | Screw           | 1                  | 1                 | 1                 |
| 25        | 20804006         | 223218A92             | 杠杆             | Lever           | 1                  | 1                 | 1                 |
| 26        | 207S11032        | 4531                  | 螺钉M5×12        | Screw           | 1                  | 1                 | 1                 |
| 27        | 20719054         | 208773A               | 压脚弹簧           | Spring          | 1                  | 1                 | 1                 |
| 28        | 20702012         | 274014                | 调节螺柱           | Adjusting Screw | 1                  | 1                 | 1                 |
| 29        | 207S16003        | 274015                | 螺母             | Nut             | 1                  | 1                 | 1                 |
| 30        | 20812032         | 274039                | 压杆扳手           | Lever           | 1                  | 1                 | 1                 |
| 31        | 207S20009        | 7171                  | 螺钉             | Screw           | 1                  | 1                 | 1                 |
| 32        | 20627010         | 274017                | 压杆扳手扭簧         | Spring          | 1                  | 1                 | 1                 |
| 33        | 20812033         | 274040                | 调节板            | Stopper         | 1                  | 1                 | 1                 |
| 34        | 207S11007        | 7019                  | 螺钉M4×7.5       | Screw           | 1                  | 1                 | 1                 |
| 35        | 20619005         | 202451                | 割线刀            | Chain Cutter    | 1                  | 1                 | 1                 |
| 36        | 207S11020        | 7008                  | 螺钉M3×4         | Screw           | 1                  | 1                 | 1                 |
| 37        | 20804007         | 274048-91             | 连杆             | Lever           | 1                  | 1                 | 1                 |
| 38        | 20812018         | 274041                | 连节板            | link            | 1                  | 1                 | 1                 |
| 39        | 208S20001        | 7193                  | 螺钉             | Screw           | 1                  | 1                 | 1                 |

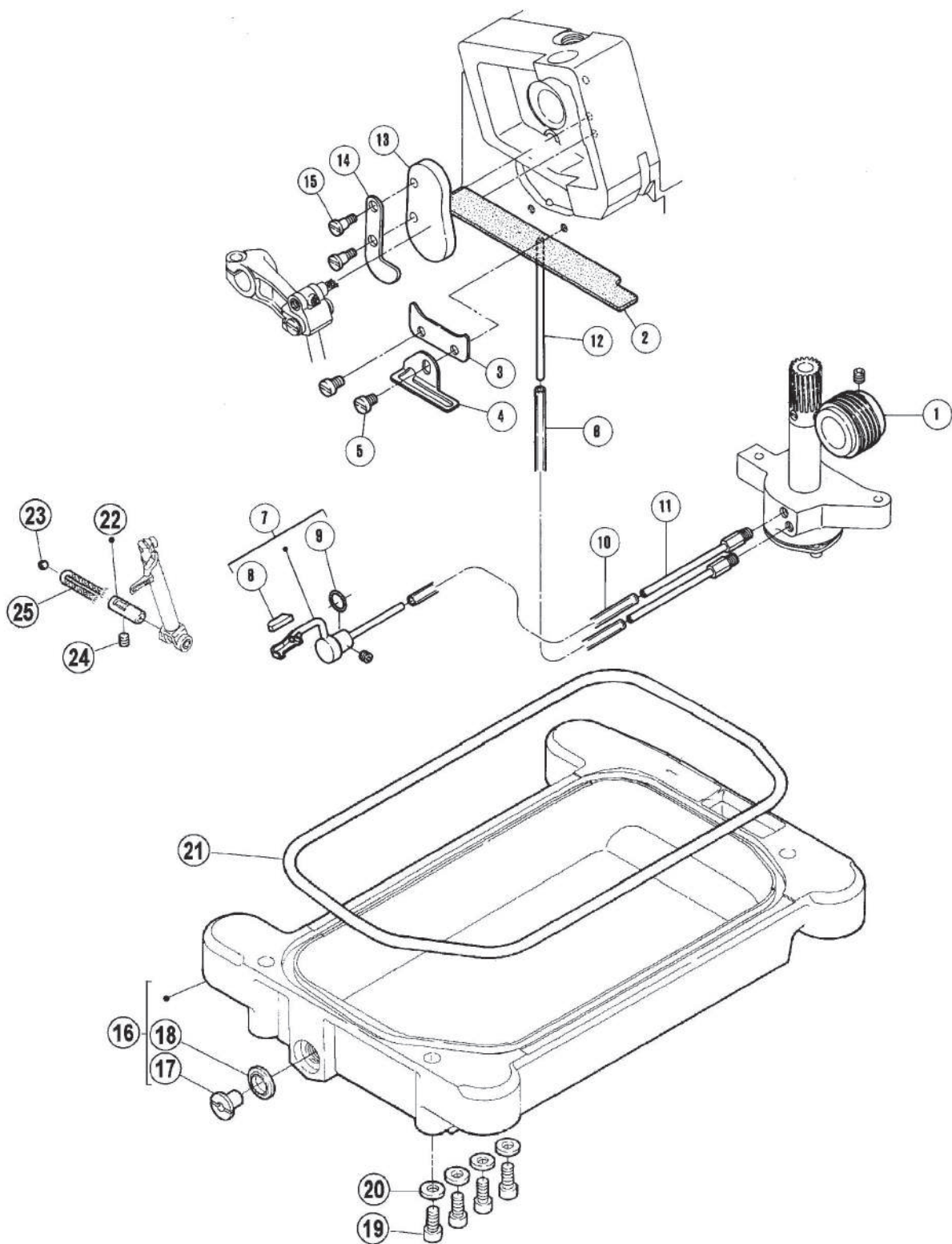




## 二十二、供油机构(1)/Lubrication Mechanism(1)

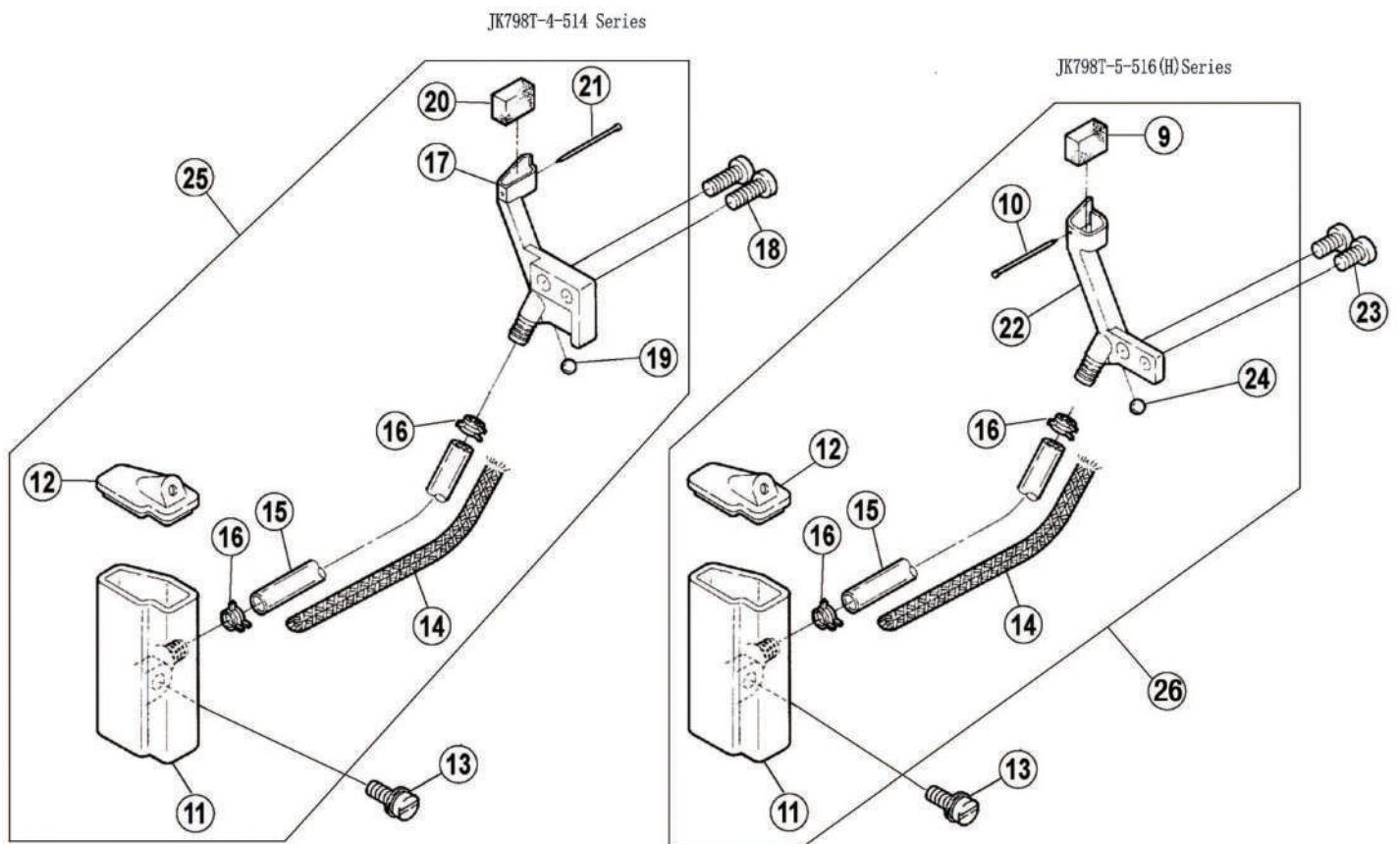
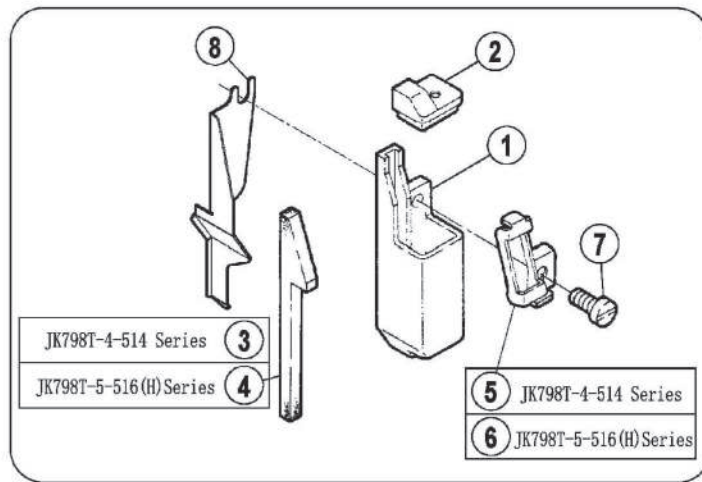
| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称        | Description              | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|-----------|--------------------------|--------------------|-------------------|-------------------|
|           |                  |                       |           |                          | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20820001         | 274546-91             | 油泵组件      | Pump                     | 1                  | 1                 | 1                 |
| 2         | 20725002         | 211618                | 蜗轮        | Worm Wheel               | 1                  | 1                 | 1                 |
| 3         | 207S15002        | 5060                  | 螺钉M8×4.5  | Screw                    | 2                  | 2                 | 2                 |
| 4         | 2071100900       | 274515-91             | 分油器组件     | Oil Distributor Complete | 1                  | 1                 | 1                 |
| 5         | 20709014         | 210214                | 滚珠        | Plug                     | 2                  | 2                 | 2                 |
| 6         | 207S30002        | 004211-HU0            | 组合螺钉M4×16 | Screw                    | 1                  | 1                 | 1                 |
| 7         | 206S30009        | 240328                | 过油螺钉      | Joint Screw              | 1                  | 1                 | 1                 |
| 8         | 206S30009        | 240328                | 过油螺钉      | Joint Screw              | 3                  | 3                 | 3                 |
| 9         | 207S13008        | 4529                  | 螺钉M4×16   | Screw                    | 2                  | 2                 | 2                 |
| 10        | 2082100200       | 274532-91             | 分油器组件     | Oil Distributor          | 1                  | 1                 | 1                 |
| 11        | 20622010         | 204185                | O型圈       | O Ring                   | 1                  | 1                 | 1                 |
| 12        | 20136001         | -----                 | 滤油器       | Filter Element           | 1                  | 1                 | 1                 |
| 13        | 20836001         | 274528                | 油线接座      | Joint                    | 1                  | 1                 | 1                 |
| 14        | o01010           | 206431                | O型圈       | O Ring                   | 1                  | 1                 | 1                 |
| 15        | 300140           | 210201-SD             | 过滤器盖      | Oil Filter Cap           | 1                  | 1                 | 1                 |
| 16        | 207S11008        | 7021                  | 螺钉M4×12   | Screw                    | 3                  | 3                 | 3                 |
| 17        | 20136001         | 9A3002                | 滤油器       | Filter Element           | 1                  | 1                 | 1                 |
| 18        | 20729005         | 202199                | 油管卡簧      | Clamp                    | 2                  | 2                 | 2                 |
| 19        | 12921003         | 240327                | 油管Φ5×Φ8   | Tube                     | 1                  | 1                 | 1                 |
| 20        | 20636001         | 200136                | 油管接头      | Joint                    | 2                  | 2                 | 2                 |
| 21        | 20811005         | 274539                | 油位标       | Oil Slight Gauge         | 1                  | 1                 | 1                 |





### 二十三、供油机构(2)/Lubrication Mechanism(2)

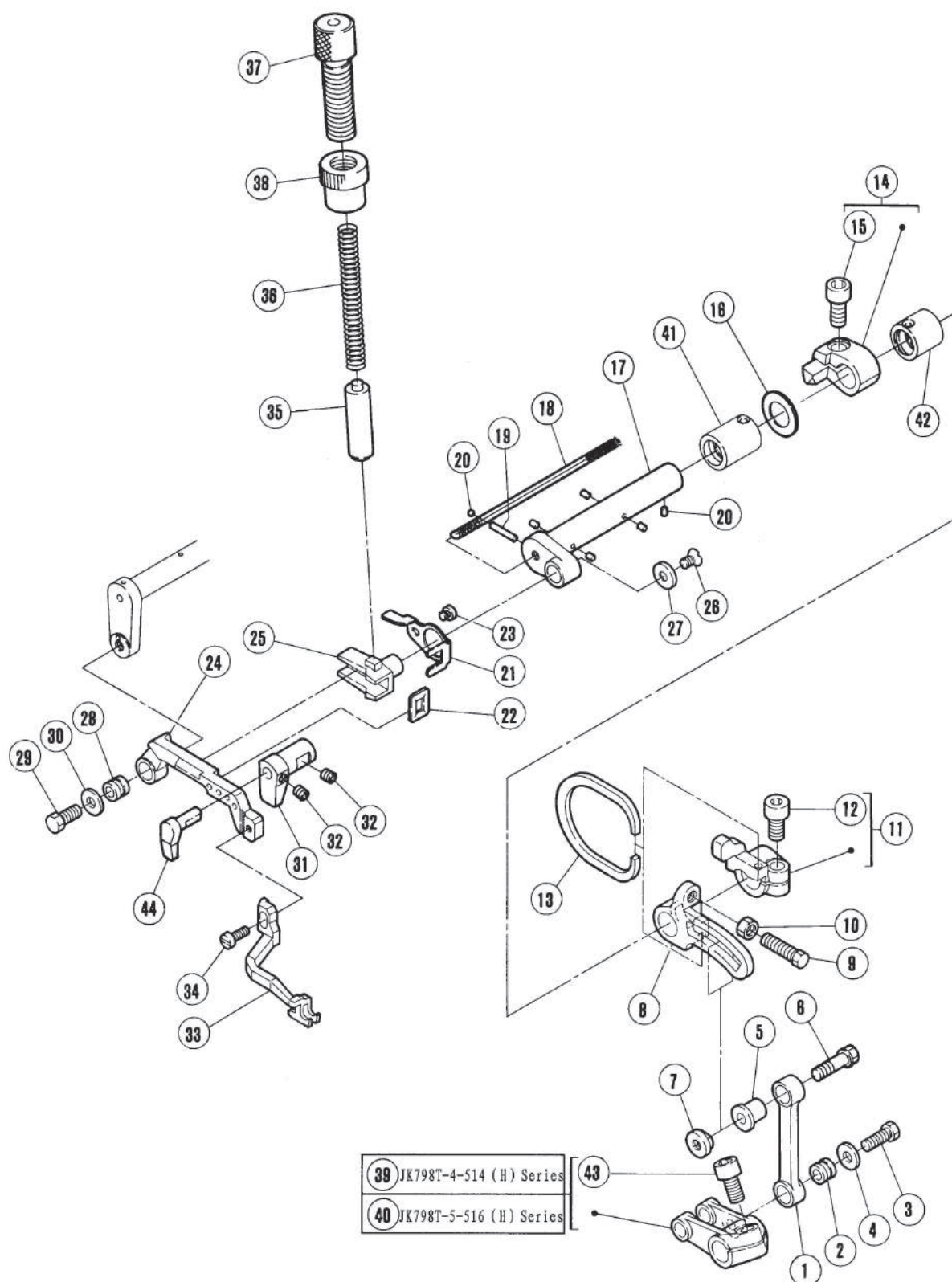
| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称       | Description             | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|----------|-------------------------|--------------------|-------------------|-------------------|
|           |                  |                       |          |                         | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20725003         | 274504                | 蜗杆       | worm                    | 1                  | 1                 | 1                 |
| 2         | 20823006         | 274549                | 油毡       | Felt                    | 1                  | 1                 | 1                 |
| 3         | 20823006         | 274550                | 压板       | Cover                   | 1                  | 1                 | 1                 |
| 4         | 20812020         | 274559                | 挡板       | Spacer                  | 1                  | 1                 | 1                 |
| 5         | 207S11011        | 7018                  | 螺钉M4×5   | Screw                   | 2                  | 2                 | 2                 |
| 6         | 20721008         | 212152                | 油管       | Tube                    | 1                  | 1                 | 1                 |
| 7         | 2083600200       | 274552A-92            | 吸油嘴组件    | Joint                   | 1                  | 1                 | 1                 |
| 8         | 20723007         | 274556                | 油毡       | Felt                    | 1                  | 1                 | 1                 |
| 9         | 20622010         | 204185                | O型圈      | O Ring                  | 1                  | 1                 | 1                 |
| 10        | 20721008         | 210320                | 油管       | Tube                    | 1                  | 1                 | 1                 |
| 11        | 20521009         | 209656A               | 铜油嘴      | Joint                   | 2                  | 2                 | 2                 |
| 12        | 20621001         | 210320                | 吸油管      | Exhaust Oil Distributor | 1                  | 1                 | 1                 |
| 13        | 20823008         | 274529                | 油毡       | Felt                    | 1                  | 1                 | 1                 |
| 14        | 20812034         | 274530                | 板        | Cover                   | 1                  | 1                 | 1                 |
| 15        | 208S11004        | 7192                  | 螺钉       | Screw                   | 2                  | 2                 | 2                 |
| 16        | 20701026         | 274500                | 油盘       | Oil Reservoir           | 1                  | 1                 | 1                 |
| 17        | 207S13002        | 5138B                 | 放油螺钉     | Screw                   | 1                  | 1                 | 1                 |
| 18        | 20622014         | 202287A               | 油盘放油垫圈   | Washer                  | 1                  | 1                 | 1                 |
| 19        | 207S13009        | 4531                  | 螺钉M5×12  | Bolt                    | 4                  | 4                 | 4                 |
| 20        | 20628018         | 240339                | 垫片       | Washer                  | 4                  | 4                 | 4                 |
| 21        | 20722008         | 274501                | 油盘垫      | Gasket                  | 1                  | 1                 | 1                 |
| 22        | 20626007         | 274514                | 上弯针滑杆过油器 | Pipe Assy.              | 1                  | 1                 | 1                 |
| 23        | 20709015         | 240338                | 滚珠       | Ball                    | 1                  | 1                 | 1                 |
| 24        | 207S14001        | 4543                  | 螺钉M4×4   | Screw                   | 1                  | 1                 | 1                 |
| 25        | 20123021         | — — —                 | JK795油线  | Oil Wick                | 1                  | 1                 | 1                 |



## 二十四、HR装置机构部件/H. R. Device

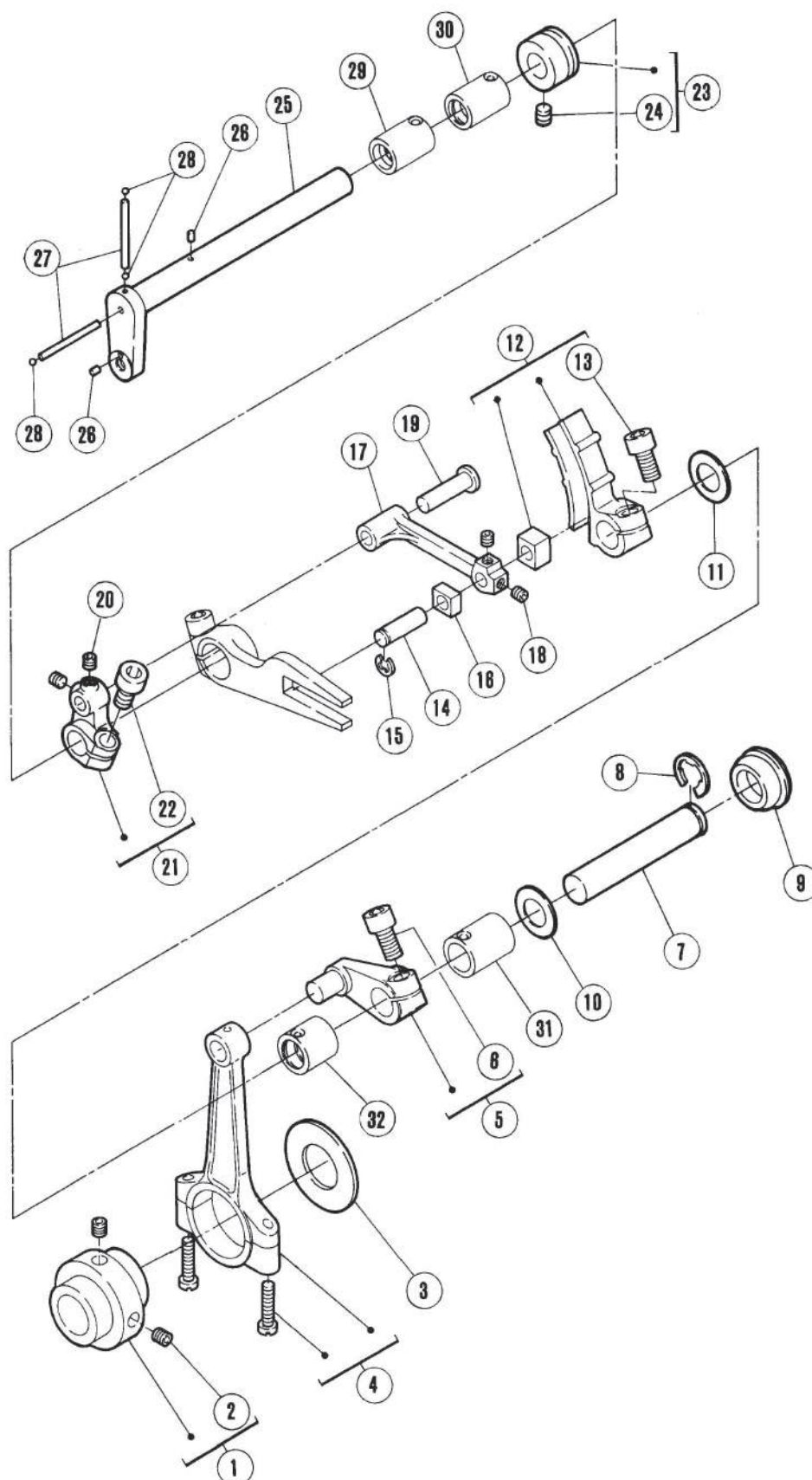
| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称        | Description              | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|-----------|--------------------------|--------------------|-------------------|-------------------|
|           |                  |                       |           |                          | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20711014         | 275500                | 上硅油盒      | Silicone Oil Reservoir   | 1                  | 1                 | 1                 |
| 2         | 20711015         | 275501                | 上硅油盒盖     | Cover                    | 1                  | 1                 | 1                 |
| 3         | 20723008         | 275503                | 油毡        | Felt                     | 1                  | 1                 | 0                 |
| 4         | 20719051         | 275546                | 毛毡        | Felt                     | 0                  | 0                 | 1                 |
| 5         | 20712040         | 275502                | 过线架       | Thread Guide             | 1                  | 1                 | 0                 |
| 6         | 20713019         | 275507                | 过线架       | Thread Guide             | 0                  | 0                 | 1                 |
| 7         | 207S11012        | 7020                  | 螺钉M4×10   | Screw                    | 1                  | 1                 | 1                 |
| 8         | 20712042         | 277888                | 挡油板       | Cover                    | 1                  | 1                 | 1                 |
| 9         | 20723009         | 204466                | 油毡        | Oil Felt                 | 0                  | 0                 | 1                 |
| 10        | 20726010         | 210766                | 别针        | Pin                      | 0                  | 0                 | 1                 |
| 11        | 20711016         | ----                  | 下硅油盒      | Silicone Oil Reservoir   | 1                  | 1                 | 1                 |
| 12        | 20711017         | 275505                | 下硅油盒盖     | Cover                    | 1                  | 1                 | 1                 |
| 13        | 207S30003        | 004210-HU0            | 组合螺钉M4×12 | Screw                    | 1                  | 1                 | 1                 |
| 14        | 40123013         | 202175                | 油线        | Oil Wick                 | 1                  | 1                 | 1                 |
| 15        | 40121002         | 240331                | 油管        | Tube                     | 1                  | 1                 | 1                 |
| 16        | 20712041         | 200155                | 油管夹       | Clamp                    | 2                  | 2                 | 2                 |
| 17        | 20701027         | 275506                | 针线冷却器     | Needle Thread Lubricator | 1                  | 1                 | 0                 |
| 18        | 207S11008        | 7021                  | 螺钉M4×10   | Screw                    | 2                  | 2                 | 0                 |
| 19        | 20709014         | 210214                | 滚珠        | Plug                     | 1                  | 1                 | 0                 |
| 20        | 20723009         | 204466                | 油毡        | Oil Felt                 | 1                  | 1                 | 0                 |
| 21        | 20726010         | 210766                | 别针        | Pin                      | 1                  | 1                 | 0                 |
| 22        | 20701038         | 275509                | 针线冷却器     | Needle Thread Lubricator | 0                  | 0                 | 1                 |
| 23        | 207S11007        | 70196                 | 螺钉M4×7.5  | Screw                    | 0                  | 0                 | 2                 |
| 24        | 20709014         | 210214                | 滚珠        | Plug                     | 0                  | 0                 | 1                 |
| 25        | 2071101600       | ----                  | 下硅油盒组件    | Silicone Oil Reservoir   | 1                  | 1                 | 0                 |
| 26        | 2070103000       | ----                  | 下硅油盒组件A   | Silicone Oil Reservoir   | 0                  | 0                 | 1                 |





## 二十五、上送机构(1)/Top Feed Mechanism(1)

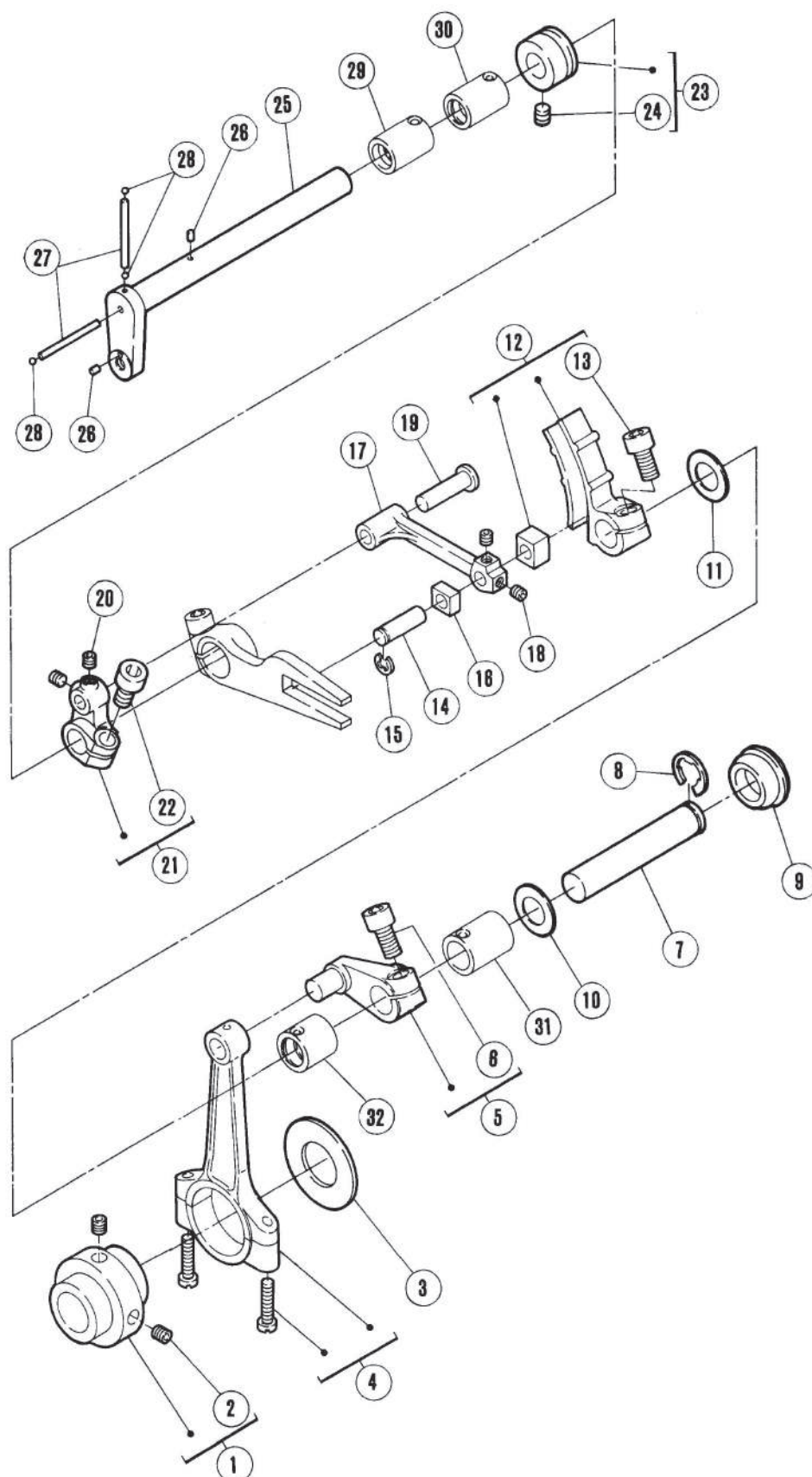
| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref.Part No. | 名称          | Description  | 数量 (Number)        |                   |                   |
|-----------|------------------|----------------------|-------------|--------------|--------------------|-------------------|-------------------|
|           |                  |                      |             |              | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20805001         | 276534               | 连杆          | Link         | 1                  | 1                 | 1                 |
| 2         | 20803002         | 179160-05            | 衬套          | Bushing      | 1                  | 1                 | 1                 |
| 3         | 207S12003        | 7056                 | 螺钉M5×13     | Screw        | 1                  | 1                 | 1                 |
| 4         | 30228008         | 204115               | 垫片          | Washer       | 1                  | 1                 | 1                 |
| 5         | 20803005         | 276535               | 套           | Bushing      | 1                  | 1                 | 1                 |
| 6         | 208S12003        | 7233                 | 六角头螺栓       | Bolt         | 1                  | 1                 | 1                 |
| 7         | 208S16005        | 276526               | 螺母          | Nut          | 1                  | 1                 | 1                 |
| 8         | 20804002         | 276533               | 曲柄          | Crank        | 1                  | 1                 | 1                 |
| 9         | 208S12001        | 7206                 | 六角头螺栓       | Bolt         | 1                  | 1                 | 1                 |
| 10        | 208N12001        | 7207                 | 螺母          | Nut          | 1                  | 1                 | 1                 |
| 11        | 400288           | 276536-92            | 挡套          | Collar       | 1                  | 1                 | 1                 |
| 12        | S05018           | 4533                 | 螺钉M6×12     | Screw        | 1                  | 1                 | 1                 |
| 13        | 20829006         | 276538               | 卡簧          | Flat Spring  | 1                  | 1                 | 1                 |
| 14        | 400690           | 276520-92            | 挡圈          | Collar       | 1                  | 1                 | 1                 |
| 15        | S05018           | 4534                 | 螺钉M6×14     | Screw        | 1                  | 1                 | 1                 |
| 16        | 20628011         | 240311               | 垫片          | Washer       | 1                  | 1                 | 1                 |
| 17        | 400650           | 276527               | 曲柄轴         | Crankshaft   | 1                  | 1                 | 1                 |
| 18        | 20523005         | -----                | 788油线       | Oil Wick     | 1                  | 1                 | 1                 |
| 19        | 20523005         | -----                | 788油线       | Oil Wick     | 1                  | 1                 | 1                 |
| 20        | 30223009         | -----                | 油毛毡         | Oil Felt     | 2                  | 2                 | 2                 |
| 21        | 20812001         | 276540               | 防油板         | Guide        | 1                  | 1                 | 1                 |
| 22        | 20822004         | 276539               | 油封          | Oil Seal     | 1                  | 1                 | 1                 |
| 23        | 208S11007        | 7007                 | 螺钉          | Screw        | 1                  | 1                 | 1                 |
| 24        | 20808003         | 276529               | 上送布架        | Top Feed Bar | 1                  | 1                 | 1                 |
| 25        | 20809001         | 276530               | 上下导向        | Guide        | 1                  | 1                 | 1                 |
| 26        | 207S17001        | 7044                 | 螺钉M4×10     | Screw        | 1                  | 1                 | 1                 |
| 27        | 20828001         | 240294               | 垫圈          | Washer       | 1                  | 1                 | 1                 |
| 28        | 20703016         | 179160-05            | 连杆套         | Bushing      | 1                  | 1                 | 1                 |
| 29        | 207S12003        | 7056                 | 螺钉M5×13     | Screw        | 1                  | 1                 | 1                 |
| 30        | 30228008         | 204115               | 垫片          | Washer       | 1                  | 1                 | 1                 |
| 31        | 20809002         | 276531               | 上送布架导向      | Guide        | 1                  | 1                 | 1                 |
| 32        | 207S14001        | 4543                 | 螺钉M4×4      | Screw        | 1                  | 1                 | 1                 |
| 33        | 20814001         | 277320               | 上送布齿        | Top Feed Dog | 1                  | 1                 | 1                 |
| 33        | 20814014         | -----                | 上送布齿 (四线)   | Top Feed Dog | 1                  | 1                 | 1                 |
| 33        | 20814015         | 277321               | 上送布齿 (5线70) | Top Feed Dog | 1                  | 1                 | 1                 |
| 33        | 20814019         | 277343               | 上送布齿 (5线厚料) | Top Feed Dog | 1                  | 1                 | 1                 |
| 34        | S01029           | 7014                 | 螺钉M3.5×7.5  | Screw        | 1                  | 1                 | 1                 |
| 35        | 20802003         | 274035               | 压紧杆         | Presser Bar  | 1                  | 1                 | 1                 |
| 36        | 20827001         | 240291               | 弹簧          | Spring       | 1                  | 1                 | 1                 |
| 37        | 208S30002        | 274036               | 调压螺钉        | Screw        | 1                  | 1                 | 1                 |
| 38        | 208S16006        | 274037               | 调压螺母        | Nut          | 1                  | 1                 | 1                 |
| 39        | 20804015         | 273001A92            | 上刀曲柄        | Crank        | 0                  | 1                 | 0                 |
| 40        | 20804003         | 273002A92            | 上刀曲柄        | Crank        | 0                  | 0                 | 1                 |
| 41        | 20803006         | 577600               | 轴套          | Sleeve       | 1                  | 1                 | 1                 |
| 42        | 20803007         | 577601               | 轴套          | Sleeve       | 1                  | 1                 | 1                 |
| 43        | S05018           | 4533                 | 螺钉M6×12     | Screw        | 1                  | 1                 | 1                 |
| 44        | 20809003         | 276532               | 上送布架导向      | Guide        | 1                  | 1                 | 1                 |



## 二十六、上送机构（2）/TOP Feed mechanism(2)

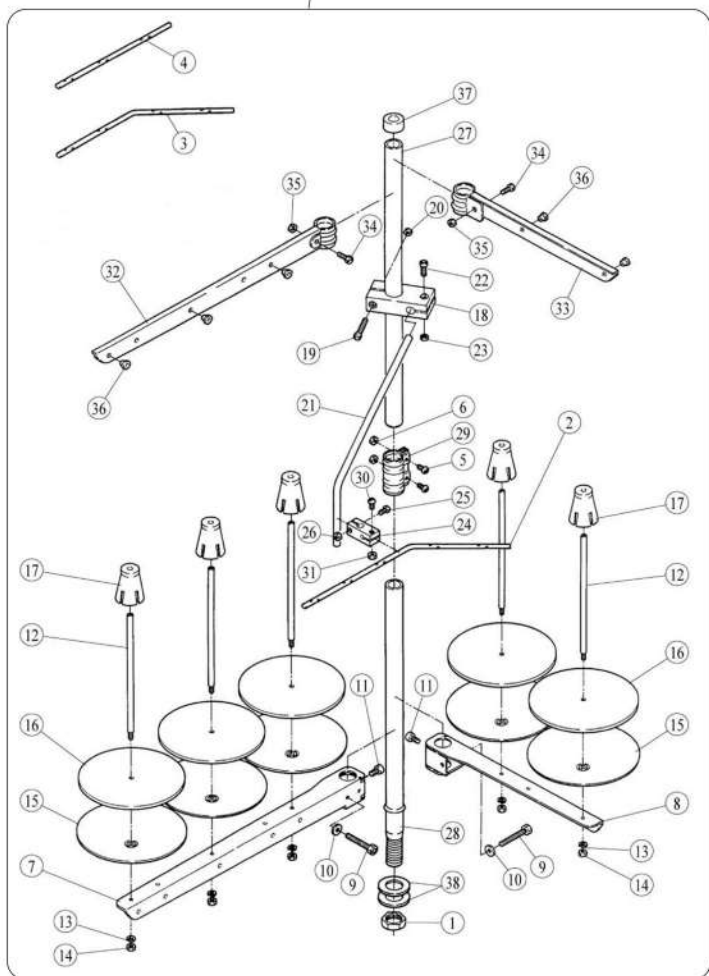
| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称      | Description    | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|---------|----------------|--------------------|-------------------|-------------------|
|           |                  |                       |         |                | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 400318           | 276500-92             | 偏心凸轮    | Eccentric      | 1                  | 1                 | 1                 |
| 2         | 207S14006        | 4514                  | 螺钉M5×5  | Screw          | 2                  | 2                 | 2                 |
| 3         | 20828002         | 240297                | 垫圈      | Washer         | 1                  | 1                 | 1                 |
| 4         | 400319           | 276501-92             | 连杆组件    | Connection     | 1                  | 1                 | 1                 |
| 5         | 20804004         | 276502-92             | 曲柄      | Crank          | 1                  | 1                 | 1                 |
| 6         | S05018           | 4533                  | 螺钉M6×12 | Screw          | 1                  | 1                 | 1                 |
| 7         | 20802004         | 271003B               | 轴       | Rod            | 1                  | 1                 | 1                 |
| 8         | H05008           | 202577                | 卡簧      | Ring           | 1                  | 1                 | 1                 |
| 9         | 20822002         | 2040110               | 塞子      | Plug           | 1                  | 1                 | 1                 |
| 10        | 20628014         | 208235                | 上刀架垫片   | Washer         | 1                  | 1                 | 1                 |
| 11        | 20628014         | 208235                | 上刀架垫片   | Washer         | 1                  | 1                 | 1                 |
| 12        | 20828004         | 276504-91             | 曲柄组件    | Crank Assembly | 1                  | 1                 | 1                 |
| 13        | S05018           | 4533                  | 螺钉M6×12 | Screw          | 1                  | 1                 | 1                 |
| 14        | 20826002         | 276507                | 销       | pin            | 1                  | 1                 | 1                 |
| 15        | H05012           | 201629                | 卡簧      | Ring           | 1                  | 1                 | 1                 |
| 16        | 20829005         | 276508                | 滑块      | Block          | 1                  | 1                 | 1                 |
| 17        | 20805005         | 276509                | 连杆      | Link           | 1                  | 1                 | 1                 |
| 18        | 207S14001        | 4543                  | 螺钉M4×4  | Screw          | 2                  | 2                 | 2                 |
| 19        | 20826003         | 276510                | 销       | pin            | 1                  | 1                 | 1                 |
| 20        | 207S14001        | 4543                  | 螺钉M4×4  | Screw          | 2                  | 2                 | 2                 |
| 21        | 20804005         | 276511-92             | 曲柄      | Crank          | 1                  | 1                 | 1                 |
| 22        | S05018           | 4533                  | 螺钉M6×12 | Screw          | 1                  | 1                 | 1                 |
| 23        | 20803008         | 276537-92             | 轴套      | Crank          | 1                  | 1                 | 1                 |
| 24        | 207S14006        | 4514                  | 螺钉M5×5  | Screw          | 1                  | 1                 | 1                 |
| 25        | 400607           | 276512                | 轴       | Crankshaft     | 1                  | 1                 | 1                 |
| 26        | 30223009         | 207358                | 油毛毡     | oil Felt       | 3                  | 3                 | 3                 |
| 27        | 20523005         | — — —                 | JK788油线 | oil Felt       | 1                  | 1                 | 1                 |
| 28        | 20523005         | — — —                 | JK788油线 | oil Felt       | 1                  | 1                 | 1                 |
| 29        | 20803009         | 577602                | 轴套      | Sleeve         | 1                  | 1                 | 1                 |
| 30        | 20803010         | 577603                | 轴套      | Sleeve         | 1                  | 1                 | 1                 |
| 31        | 20703001         | 577604                | 轴套      | Sleeve         | 1                  | 1                 | 1                 |
| 32        | 20803007         | 577601                | 轴套      | Sleeve         | 1                  | 1                 | 1                 |





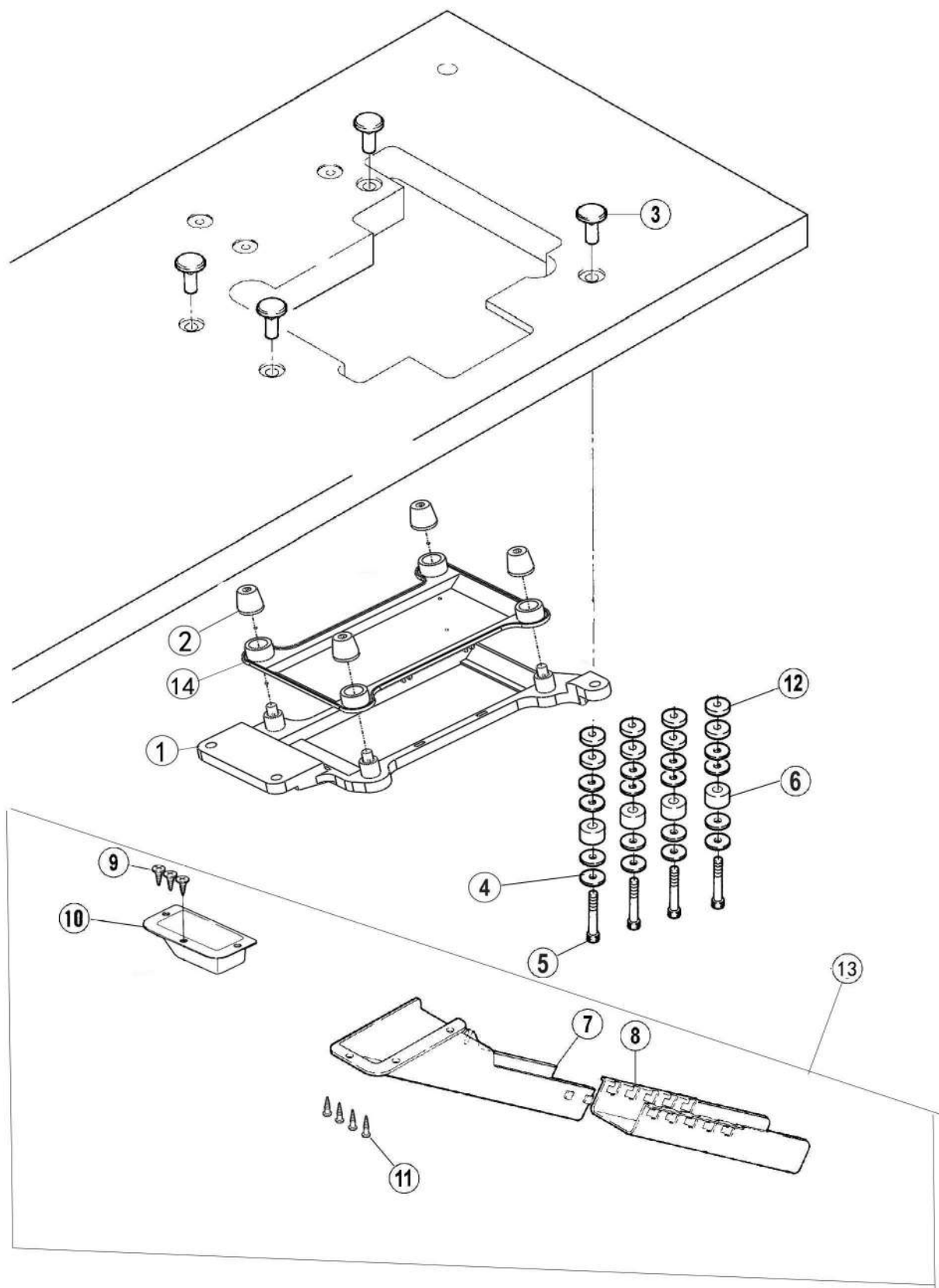
## 二十七、上送机构 (3) /Top Feed Mechanism(3)

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称      | Description   | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|---------|---------------|--------------------|-------------------|-------------------|
|           |                  |                       |         |               | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20805006         | 276513-92             | 连杆      | Lever         | 1                  | 1                 | 1                 |
| 2         | S05018           | 4534                  | 螺钉M6×14 | Screw         | 1                  | 1                 | 1                 |
| 3         | 20808004         | 240296                | 挡圈      | Collar        | 1                  | 1                 | 1                 |
| 4         | 208S1001         | 4521                  | 螺钉M6×10 | Screw         | 1                  | 1                 | 1                 |
| 5         | 20812005         | 276515                | 板       | Latch         | 1                  | 1                 | 1                 |
| 6         | 20827002         | 276503                | 弹簧      | Spring        | 1                  | 1                 | 1                 |
| 7         | 20812006         | 276516                | 紧锁架     | Latch         | 1                  | 1                 | 1                 |
| 8         | S01010           | 7019                  | 螺钉M4×8  | Screw         | 1                  | 1                 | 1                 |
| 9         | 400287           | 276514                | 轴       | Rod           | 1                  | 1                 | 1                 |
| 10        | 001026           | 201022                | O型圈     | O Ring        | 1                  | 1                 | 1                 |
| 11        | 20812007         | 276517                | 连接板     | Lever         | 1                  | 1                 | 1                 |
| 12        | 207S17001        | 7077                  | 螺钉M4×7  | Screw         | 2                  | 2                 | 2                 |
| 13        | 208S16007        | 276519                | 调节螺母    | Nut           | 1                  | 1                 | 1                 |
| 14        | 302S30003        | 7059                  | 螺钉      | Screw         | 1                  | 1                 | 1                 |
| 15        | 20728003         | 211301                | 蝶形垫片    | Spring Washer | 1                  | 1                 | 1                 |
| 16        | 20812008         | 276518                | 调节板     | Blade guide   | 1                  | 1                 | 1                 |
| 17        | 208L15001        | 7026                  | 螺钉M4×25 | Screw         | 3                  | 3                 | 3                 |
| 18        | 20808005         | 240332                | 挡套      | Spacer        | 3                  | 3                 | 3                 |
| 19        | 20812009         | 276524                | 挡板      | Stopper       | 1                  | 1                 | 1                 |
| 20        | 207S13009        | 4531                  | 螺钉M5×12 | Screw         | 2                  | 2                 | 2                 |
| 21        | 208S16009        | 179201-15             | 螺母      | Nut           | 2                  | 2                 | 2                 |
| 22        | 20628018         | 240339                | 垫片      | Washer        | 1                  | 1                 | 1                 |
| 23        | 20702007         | 303448                | 调节杆     | Adgusting Bar | 1                  | 1                 | 1                 |
| 24        | 20737001         | 272538A               | 标签      | Seal          | 1                  | 1                 | 1                 |
| 25        | 20727005         | 210533                | 弹簧      | Spring        | 1                  | 1                 | 1                 |
| 26        | 20709007         | 272539A               | 螺母      | Pin           | 1                  | 1                 | 1                 |
| 27        | H05018           | 240322                | 卡簧      | ping          | 1                  | 1                 | 1                 |
| 28        | 20803013         | 577606                | 轴套      | Sleeve        | 1                  | 1                 | 1                 |
| 29        | 20803014         | 577608                | 轴套      | Sleeve        | 1                  | 1                 | 1                 |



## 二十八、线架部件/Thread Stand

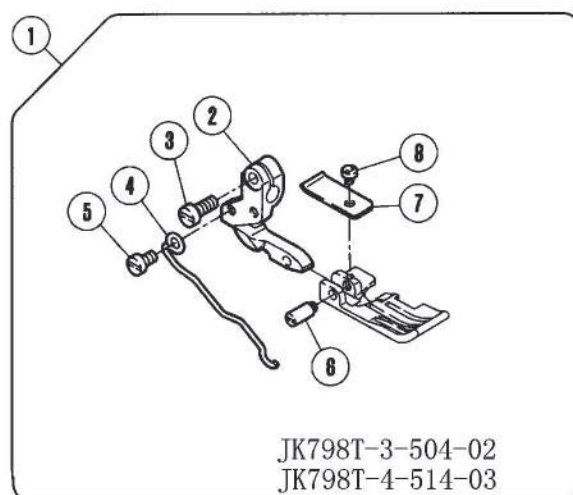
| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称        | Description            | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|-----------|------------------------|--------------------|-------------------|-------------------|
|           |                  |                       |           |                        | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 206S16007        | 4835                  | 螺母        | Nut                    | 1                  | 1                 | 1                 |
| 2         | 30113019         | 293A                  | 过线棒       | Thread Guide (5-spool) | 0                  | 0                 | 1                 |
| 3         | 20631019         | 293B                  | 过线棒       | Thread Guide (4-spool) | 0                  | 1                 | 0                 |
| 4         | 20631018         | 293C                  | 过线棒       | Thread Guide (3-spool) | 1                  | 0                 | 0                 |
| 5         | 206S16008        | 4021                  | 螺钉        | Screw                  | 2                  | 2                 | 2                 |
| 6         | N01004           | -----                 | 螺母M5      | Nut                    | 2                  | 2                 | 2                 |
| 7         | 20631029         | 505-PA                | 长线架       | Thread Hanger          | 1                  | 0                 | 1                 |
| 8         | 20631026         | 505APA                | 短线架       | Thread Hanger          | 1                  | 2                 | 1                 |
| 9         | 206S30025        | 7102                  | 螺钉        | Screw                  | 0                  | 2                 | 2                 |
| 10        | 20631032         | 512                   | 垫片        | Washer                 | 1                  | 2                 | 2                 |
| 11        | 206S30024        | 4022                  | 螺钉        | Screw                  | 1                  | 2                 | 2                 |
| 12        | 20631023         | 380A                  | 线棒        | Spool Pin              | 3                  | 4                 | 5                 |
| 13        | 20631031         | 201252                | 垫片        | Spring Washer          | 3                  | 4                 | 5                 |
| 14        | 206S16006        | 4803                  | 螺母        | Nut                    | 3                  | 4                 | 5                 |
| 15        | 20631025         | 381-PA                | 托盘垫       | Spool Seat Disc        | 3                  | 4                 | 5                 |
| 16        | 20631024         | 507                   | 线托盘       | Spool Mat              | 3                  | 4                 | 5                 |
| 17        | 20631021         | 382-PA                | 线固定套      | Spool Cushion          | 3                  | 4                 | 5                 |
| 18        | 20631015         | 383-PA                | 棒架        | Holder                 | 1                  | 1                 | 1                 |
| 19        | 206S30027        | 4014                  | 螺钉        | Screw                  | 1                  | 1                 | 1                 |
| 20        | 206S16006        | 4803                  | 螺母        | Nut                    | 1                  | 1                 | 1                 |
| 21        | 20631022         | 384                   | 导线棒       | Thread Guide Arm       | 1                  | 1                 | 1                 |
| 22        | 206S30023        | 4012                  | 螺钉        | Screw                  | 1                  | 1                 | 1                 |
| 23        | 206S16006        | 4803                  | 螺母        | Nut                    | 1                  | 1                 | 1                 |
| 24        | 20631017         | 233-PA                | 固定器       | Holder                 | 1                  | 1                 | 1                 |
| 25        | 206S30023        | 4012                  | 螺钉        | Screw                  | 1                  | 1                 | 1                 |
| 26        | 206S16006        | 4803                  | 螺母        | Nut                    | 1                  | 1                 | 1                 |
| 27        | 20631012         | 502-PA                | 线架上棒      | Column Pipe(upper)     | 1                  | 1                 | 1                 |
| 28        | 20631027         | 503-PA                | 线架下棒      | Column Pipe(lower)     | 1                  | 1                 | 1                 |
| 29        | 20631016         | 504-PA                | 锁紧卡固      | Joint                  | 1                  | 1                 | 1                 |
| 30        | 206S30023        | 4012                  | 螺钉        | Screw                  | 1                  | 1                 | 1                 |
| 31        | 206S16006        | 4803                  | 螺母        | Nut                    | 1                  | 1                 | 1                 |
| 32        | 20631013         | 527-PA                | 长过线架      | Thread Hanger          | 1                  | 0                 | 1                 |
| 33        | 20631014         | 527APA                | 短过线架      | Thread Hanger          | 1                  | 2                 | 1                 |
| 34        | 206S16008        | 4021                  | 螺钉        | Screw                  | 1                  | 2                 | 2                 |
| 35        | N01004           | -----                 | 螺母M5      | Nut                    | 1                  | 2                 | 2                 |
| 36        | 20631030         | 506                   | 过线套       | Thread Eyelet          | 3                  | 4                 | 5                 |
| 37        | 20631011         | 386                   | 棒帽        | Rod Cap                | 1                  | 1                 | 1                 |
| 38        | 20631028         | 509                   | 垫片        | Washer                 | 2                  | 2                 | 2                 |
| 39        | 2063101400       | -----                 | 线架组件 (三线) | Thread Hanger Assy.    | 1                  | 0                 | 0                 |
|           | 2053102900       | -----                 | 线架组件 (四线) | Thread Hanger Assy.    | 0                  | 1                 | 0                 |
|           | 3013102700       | -----                 | 线架组件 (五线) | Thread Hanger Assy.    | 0                  | 0                 | 1                 |



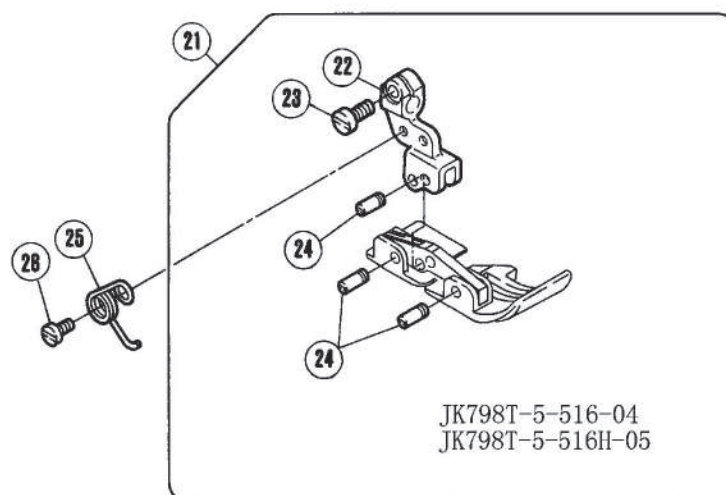
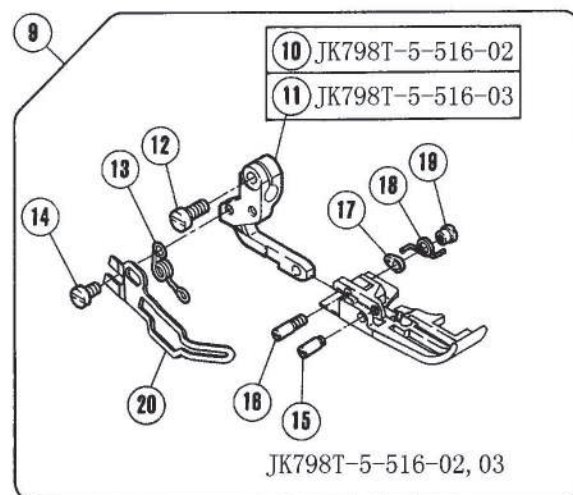
## 二十九、托盘部件/Part For Semi-Submerged Installation

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称      | Description       | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|---------|-------------------|--------------------|-------------------|-------------------|
|           |                  |                       |         |                   | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20711054         | 276001                | 托盘架     | Rest Board        | 1                  | 1                 | 1                 |
| 2         | 20722009         | 179483-05             | 托盘防震连接垫 | Cushion Rubber    | 4                  | 4                 | 4                 |
| 3         | 20131028         | 206336                | 托盘固定螺母  | Nut               | 4                  | 4                 | 4                 |
| 4         | 20131029         | ----                  | 大垫圈     | Spacer            | 16                 | 16                | 16                |
| 5         | 20131027         | 4512                  | 托盘内六角螺钉 | Screw             | 4                  | 4                 | 4                 |
| 6         | 20131030         | ----                  | 防震套     | Washer            | 4                  | 4                 | 4                 |
| 7         | 20131032         | 205468-PA             | 排料槽 I   | Waste Chute       | 1                  | 1                 | 1                 |
| 8         | 20131033         | 205469-PA             | 排料槽 II  | Waste Chute       | 1                  | 1                 | 1                 |
| 9         | 20131034         | 4904                  | 排料槽座螺钉  | Screw             | 3                  | 3                 | 3                 |
| 10        | 20131031         | 205470-PA             | 排料槽座    | Screw             | 1                  | 1                 | 1                 |
| 11        | 20131035         | 4905                  | 排料槽螺钉   | Washer            | 4                  | 4                 | 4                 |
| 12        | 30122031         | ----                  | 减震垫圈    | Spring Washer     | 8                  | 8                 | 8                 |
| 13        | 20131058         | ----                  | 落料斗组件   | Waste Chute Assy. | 1                  | 1                 | 1                 |
| 14        | 20711052         | ----                  | 托盘接油盘   | oil pan           | 1                  | 1                 | 1                 |

JK798T-4-514 (H) Series



JK798T-5-516 (H) Series

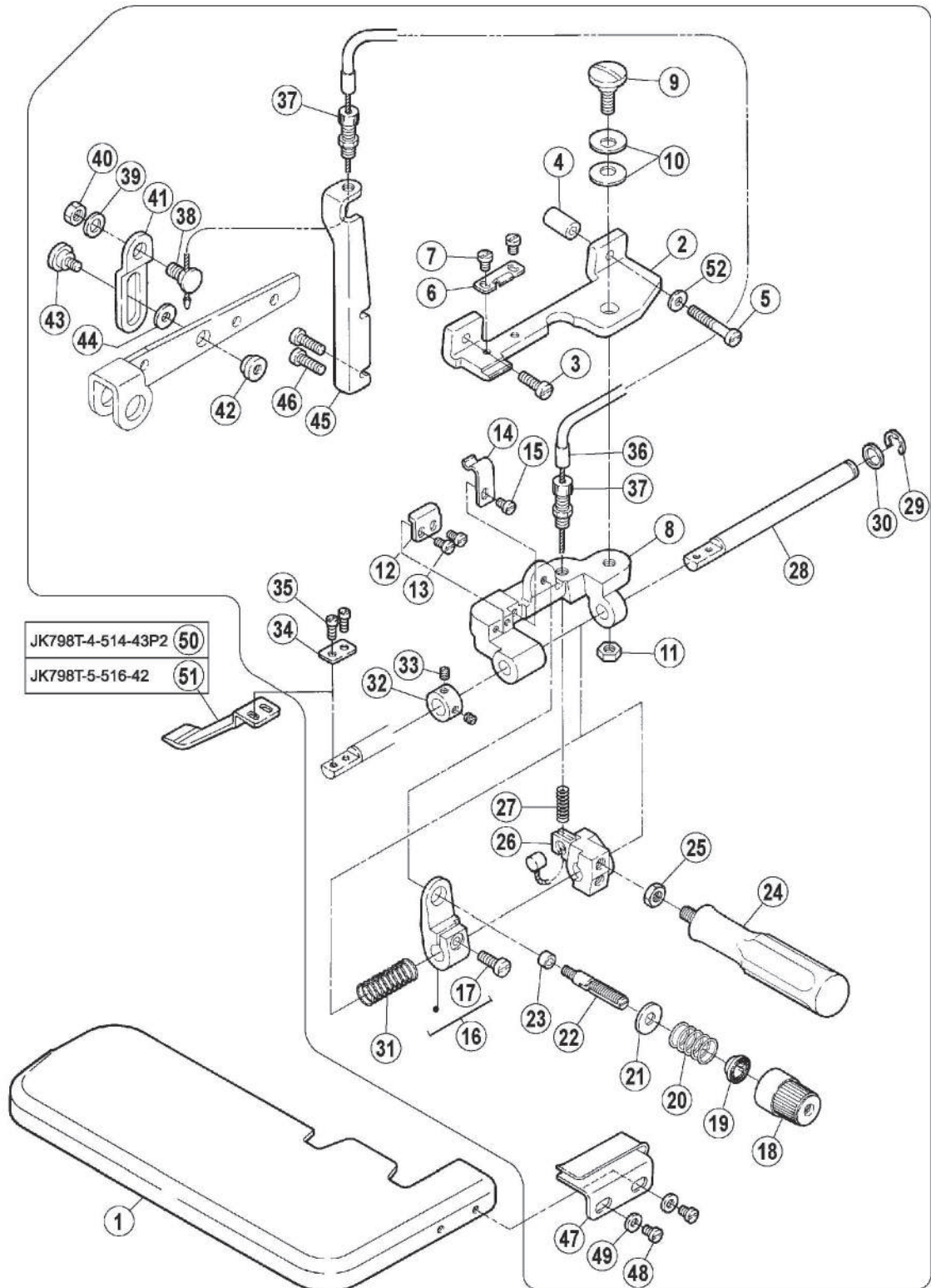


### 三十、专用零件 Specific Parts

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称         | Description        | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|------------|--------------------|--------------------|-------------------|-------------------|
|           |                  |                       |            |                    | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | xxxxxxx          | xxxxxxx               | 压脚组件       | Presser Foot Assy. | 0                  | 1                 | 0                 |
| 2         | 20816004         | ----                  | 压脚曲柄       | Presser Foot Crank | 0                  | 1                 | 0                 |
| 3         | 207S11038        | ----                  | 螺钉         | Screw              | 0                  | 1                 | 0                 |
| 4         | 20827013         | 274051                | 压脚弹簧       | Spring             | 0                  | 1                 | 0                 |
| 5         | 207S11009        | 7009                  | 螺钉M3×4     | Screw              | 0                  | 1                 | 0                 |
| 6         | 208S11001        | 209229-B              | 压脚轴位螺钉     | Screw              | 0                  | 1                 | 0                 |
| 7         | 20714051         | 277108                | 护料压板       | Fabric Guard       | 0                  | 1                 | 0                 |
| 8         | 207S11034        | 5030                  | 轴位螺钉       | Screw              | 0                  | 1                 | 0                 |
| 9         | xxxxxxx          | xxxxxxx               | 压脚组件       | Presser Foot Assy. | 0                  | 0                 | 1                 |
| 10        | 20801016         | 277138                | 压脚曲柄       | Presser Foot Crank | 0                  | 0                 | 1                 |
| 11        | ----             | ----                  | 压脚曲柄       | Presser Foot Crank | 0                  | 0                 | 1                 |
| 12        | S01029           | 7019                  | 螺钉M3.5×7.5 | Screw              | 0                  | 0                 | 1                 |
| 13        | 20827006         | 274053                | 压脚弹簧       | Spring             | 0                  | 0                 | 1                 |
| 14        | 207S11019        | 7009                  | 螺钉M3×4.5   | Screw              | 0                  | 0                 | 1                 |
| 15        | 208S11001        | 209229-B              | 压脚轴位螺钉     | Screw              | 0                  | 0                 | 1                 |
| 16        | 208S11003        | 209229AB              | 压脚轴位螺钉     | Screw              | 0                  | 0                 | 1                 |
| 17        | 20829003         | 212498                | 压脚弹簧卡板     | Latch              | 0                  | 0                 | 1                 |
| 18        | 20827007         | 274028                | 弹簧         | Spring             | 0                  | 0                 | 1                 |
| 19        | 208N16002        | 3153                  | 螺母         | Nut                | 0                  | 0                 | 1                 |
| 20        | 20812022         | 277154-40-3           | 压脚护手       | Finger Guard       | 0                  | 0                 | 1                 |
| 21        | xxxxxxx          | xxxxxxx               | 压脚组件       | Presser Foot Assy. | 0                  | 0                 | 1                 |
| 22        | 20801047         | ----                  | 压脚曲柄       | Presser Foot Crank | 0                  | 0                 | 1                 |
| 23        | S01029           | 7019                  | 螺钉M3.5×7.5 | Screw              | 0                  | 0                 | 1                 |
| 24        | 208S20002        | 208958-B              | 压脚轴位螺钉     | Screw              | 0                  | 0                 | 3                 |
| 25        | 20719053         | 274024                | 压脚弹簧       | Spring             | 0                  | 0                 | 1                 |
| 26        | 207S11020        | 7008                  | 螺钉M3×4     | Screw              | 0                  | 0                 | 1                 |



褶皱 (Shirring)

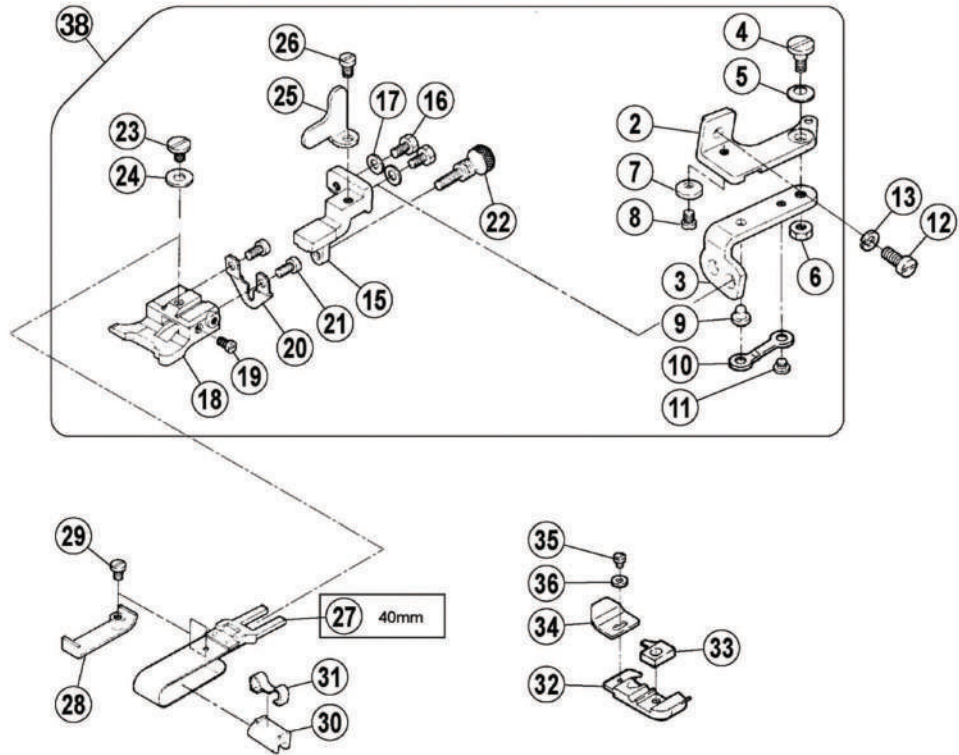


### 三十一、专用零件/Specific Parts

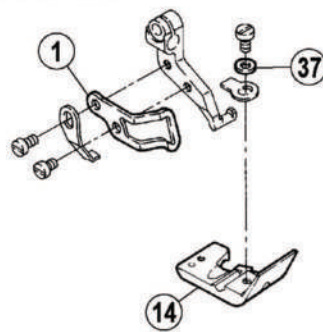
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|-----------|------------------|-----------------------|------------|---------------|--------------------|-------------------|-------------------|
|           |                  |                       |            |               | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 2071205400       | 270035B               | 缝台         | Cloth Plate   | 0                  | 1                 | 1                 |
| 2         | 20521002         | 275515                | 打褶器连接板     | Bracket       | 0                  | 1                 | 1                 |
| 3         | S01007           | ----                  | 螺钉M4×13.5  | Screw         | 0                  | 1                 | 1                 |
| 4         | 20528004         | 240332                | 连接板垫片      | Spacer        | 0                  | 1                 | 1                 |
| 5         | 205S30018        | 7191                  | 连接板右侧螺钉    | Screw         | 0                  | 1                 | 1                 |
| 6         | 20501012         | 210947                | 支架         | Flat Spring   | 0                  | 1                 | 1                 |
| 7         | 205S30019        | 1206                  | 螺钉         | Screw         | 0                  | 2                 | 2                 |
| 8         | 20521004         | 275516                | 打褶器支座      | Bracket       | 0                  | 1                 | 1                 |
| 9         | 205S30017        | 7160                  | 连接板固定螺钉    | Screw         | 0                  | 1                 | 1                 |
| 10        | 20528003         | 204888                | 连接板垫片      | Spring        | 0                  | 2                 | 2                 |
| 11        | 205S30021        | 4806                  | 连接固定螺母     | Nut           | 0                  | 1                 | 1                 |
| 12        | 20521003         | 210945                | 小连接板       | Bracket       | 0                  | 1                 | 1                 |
| 13        | 205S30020        | 5328                  | 小连接板螺钉     | Screw         | 0                  | 2                 | 2                 |
| 14        | 20527005         | 210946                | 支架弹簧板      | Flat Spring   | 0                  | 1                 | 1                 |
| 15        | 205S30019        | 1206                  | 螺钉         | Screw         | 0                  | 1                 | 1                 |
| 16        | 20501013         | 275517-92             | 打褶器座       | Spring Guide  | 0                  | 1                 | 1                 |
| 17        | 205S30024        | 7021                  | 螺钉         | Screw         | 0                  | 1                 | 1                 |
| 18        | 301S16006        | 208447-UA             | 调压螺母       | Nut           | 0                  | 1                 | 1                 |
| 19        | 30111006         | 208448                | 调压止动套      | Ratchet       | 0                  | 1                 | 1                 |
| 20        | 20529003         | 210940                | 调压簧        | Spring        | 0                  | 1                 | 1                 |
| 21        | 20528008         | 204091                | 夹线器垫片      | Washer        | 0                  | 1                 | 1                 |
| 22        | 207S30016        | 5082A                 | 螺钉         | Screw Stud    | 0                  | 1                 | 1                 |
| 23        | 20503001         | 210944                | 调压螺钉套      | Washer        | 0                  | 1                 | 1                 |
| 24        | 20511008         | 275518                | 手柄         | Lever         | 0                  | 1                 | 1                 |
| 25        | 205S30021        | 4806                  | 连接固定螺母     | Nut           | 0                  | 1                 | 1                 |
| 26        | 20511007         | 275520                | 手柄座        | Bracket       | 0                  | 1                 | 1                 |
| 27        | 20527006         | 240320                | 弹簧         | Spring        | 0                  | 1                 | 1                 |
| 28        | 20502001         | 275521                | 打褶器轴       | Shaft         | 0                  | 1                 | 1                 |
| 29        | 20529001         | 202522                | 卡簧         | Ring          | 0                  | 1                 | 1                 |
| 30        | 20528006         | 207045                | 垫片         | Washer        | 0                  | 1                 | 1                 |
| 31        | 20527007         | 240323                | 弹簧         | Spring        | 0                  | 1                 | 1                 |
| 32        | 20529002         | 206225                | 挡圈         | Collar        | 0                  | 1                 | 1                 |
| 33        | 205S30022        | 1457                  | 螺钉         | Screw         | 0                  | 2                 | 2                 |
| 34        | 20521005         | 210955                | 方板         | Washer        | 0                  | 1                 | 1                 |
| 35        | 205S30023        | 5029                  | 螺钉         | Screw         | 0                  | 2                 | 2                 |
| 36        | 2051200900       | 212435                | 松线组件       | Cable         | 0                  | 1                 | 1                 |
| 37        | 205S30013        | 212436                | 支座接头螺钉     | Cable Support | 0                  | 2                 | 2                 |
| 38        | 205S30011        | 7099                  | 带孔螺钉       | Screw         | 0                  | 1                 | 1                 |
| 39        | 20528008         | 202433                | 垫片         | Washer        | 0                  | 1                 | 1                 |
| 40        | 205S30021        | 4803                  | 连接固定螺母     | Nut           | 0                  | 1                 | 1                 |
| 41        | 20512008         | 275522                | 吊板         | Latch         | 0                  | 1                 | 1                 |
| 42        | 205S16003        | 179765-15             | 螺母         | Nut           | 0                  | 1                 | 1                 |
| 43        | 205S30012        | 7164                  | 吊板螺钉       | Screw         | 0                  | 1                 | 1                 |
| 44        | 20728006         | 240104                | 垫片         | Washer        | 0                  | 1                 | 1                 |
| 45        | 20713044         | 275523                | 托架         | Bracket       | 0                  | 1                 | 1                 |
| 46        | 207S11005        | 7022                  | 螺钉M4×17.5  | Screw         | 0                  | 2                 | 2                 |
| 47        | 20512011         | 210961                | 卷边器        | Fabric Guide  | 0                  | 1                 | 1                 |
| 48        | 205S30025        | 7012                  | 螺钉M3.5×5.7 | Screw         | 0                  | 2                 | 2                 |
| 49        | 20528007         | 137906                | 垫片         | Washer        | 0                  | 2                 | 2                 |
| 50        | 20713045         | 275524                | 板          | Blade         | 0                  | 1                 | 1                 |
| 51        | 20521006         | 275525                | 打褶器        | Blade         | 0                  | 1                 | 1                 |
| 52        | 20528005         | 200098                | 连接板右侧垫片    | Washer        | 0                  | 1                 | 1                 |

# 下摆卷边缝 (Blindhemming)

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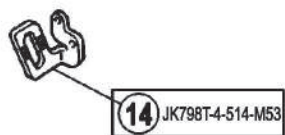
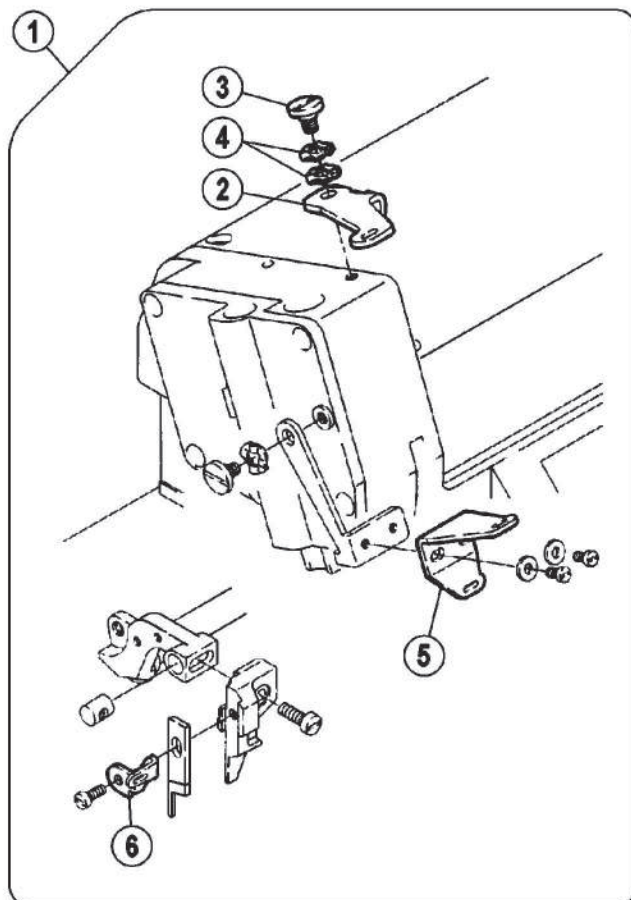
JK798T-4-514-43P2



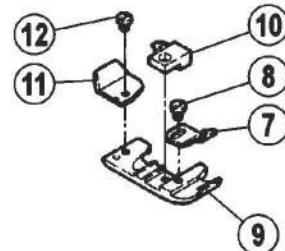
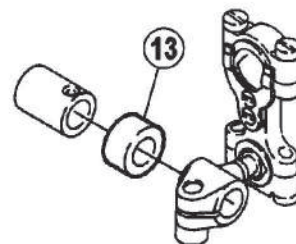
## 三十二、专用零件/Specific Parts

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称       | Description         | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|----------|---------------------|--------------------|-------------------|-------------------|
|           |                  |                       |          |                     | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20712026         | 274033                | 压脚护手     | Finger Guard        | 0                  | 1                 | 0                 |
| 2         | 20112051         | 210680                | 送料支架     | Cloth Plate Bracket | 1                  | 0                 | 0                 |
| 3         | 20112052         | 210681                | 铰链       | Hinge Guide Bracket | 1                  | 0                 | 0                 |
| 4         | 201S20002        | 5184                  | 螺钉       | Screw               | 1                  | 0                 | 0                 |
| 5         | 20128027         | 201191                | 垫圈       | Spring              | 1                  | 0                 | 0                 |
| 6         | 201S16003        | 3044                  | 螺母       | Nut                 | 1                  | 0                 | 0                 |
| 7         | -----            | -----                 | 垫圈       | Spring              | 1                  | 0                 | 0                 |
| 8         | -----            | -----                 | 螺钉       | Screw               | 1                  | 0                 | 0                 |
| 9         | 20126020         | 210683                | 铰链销      | Pin                 | 1                  | 0                 | 0                 |
| 10        | 20112053         | 210684                | 铰链弹簧     | Flat Spring         | 1                  | 0                 | 0                 |
| 11        | 201S11011        | 2906                  | 螺钉       | Screw               | 1                  | 0                 | 0                 |
| 12        | S01010           | 7019                  | 螺钉M4×8   | Screw               | 1                  | 0                 | 0                 |
| 13        | W02002           | -----                 | 垫圈4      | Spring Washer       | 1                  | 0                 | 0                 |
| 14        | xxxxxxxx         | xxxxxxxx              | 压脚       | Presser Foot        | 1                  | 0                 | 0                 |
| 15        | 20612043         | 210690                | 支架       | Bracket             | 1                  | 0                 | 0                 |
| 16        | 201S12001        | 5088                  | 螺钉       | Bolt                | 2                  | 0                 | 0                 |
| 17        | 20128020         | 167066                | 垫片       | Washer              | 2                  | 0                 | 0                 |
| 18        | 20612041         | 205361                | 固定块      | Bracket             | 1                  | 0                 | 0                 |
| 19        | 206S11018        | 5057                  | 螺钉       | Screw               | 1                  | 0                 | 0                 |
| 20        | 20612042         | 210689                | 挡板       | Adjusting Plate     | 1                  | 0                 | 0                 |
| 21        | 206S11011        | 5157                  | 螺钉       | Screw               | 2                  | 0                 | 0                 |
| 22        | 206S11012        | 2403                  | 螺钉       | Screw               | 1                  | 0                 | 0                 |
| 23        | 206S11010        | 2905                  | 螺钉       | Screw               | 1                  | 0                 | 0                 |
| 24        | 20628016         | 137142                | 垫片       | Washer              | 1                  | 0                 | 0                 |
| 25        | 20612044         | 210692                | 角板       | Stopper             | 1                  | 0                 | 0                 |
| 26        | 206S11013        | 1206                  | 螺钉       | Screw               | 1                  | 0                 | 0                 |
| 27        | 20612040         | 201211C91             | 导向片      | Folder Assy.        | 1                  | 0                 | 0                 |
| 28        | 20612048         | 205835                | 挡板       | Auxiliary Plate     | 1                  | 0                 | 0                 |
| 29        | 20628020         | 5299                  | 螺钉       | Screw               | 1                  | 0                 | 0                 |
| 30        | 20612050         | 303312A               | 垫块       | Stopper             | 1                  | 0                 | 0                 |
| 31        | 20612049         | 303313                | 弹簧片      | Clamp               | 1                  | 0                 | 0                 |
| 32        | xxxxxxxx         | xxxxxxxx              | 压脚       | Presser Foot        | 1                  | 0                 | 0                 |
| 33        | xxxxxxxx         | xxxxxxxx              | 压脚爪      | Presser Foot Finger | 1                  | 0                 | 0                 |
| 34        | 20712068         | 210584                | 辅助压脚板    | Uncurler            | 1                  | 0                 | 0                 |
| 35        | 207S11034        | 5030                  | 螺钉M1×2.3 | Screw               | 1                  | 0                 | 0                 |
| 36        | 20728004         | 210585                | 垫圈       | Washer              | 1                  | 0                 | 0                 |
| 37        | 20728005         | 202588                | 垫圈       | Washer              | 0                  | 1                 | 0                 |
| 38        | 2070103900       | -----                 | 下摆导向组件   | Hem Guide Assembly  | 1                  | 0                 | 0                 |

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JK798T-4-514-M53



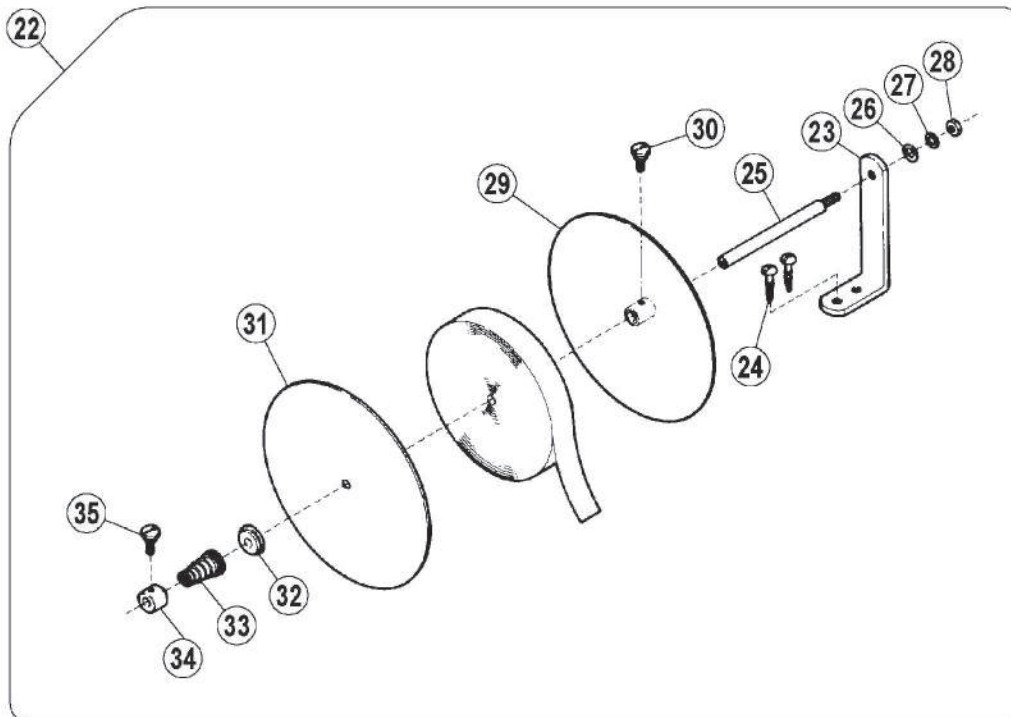
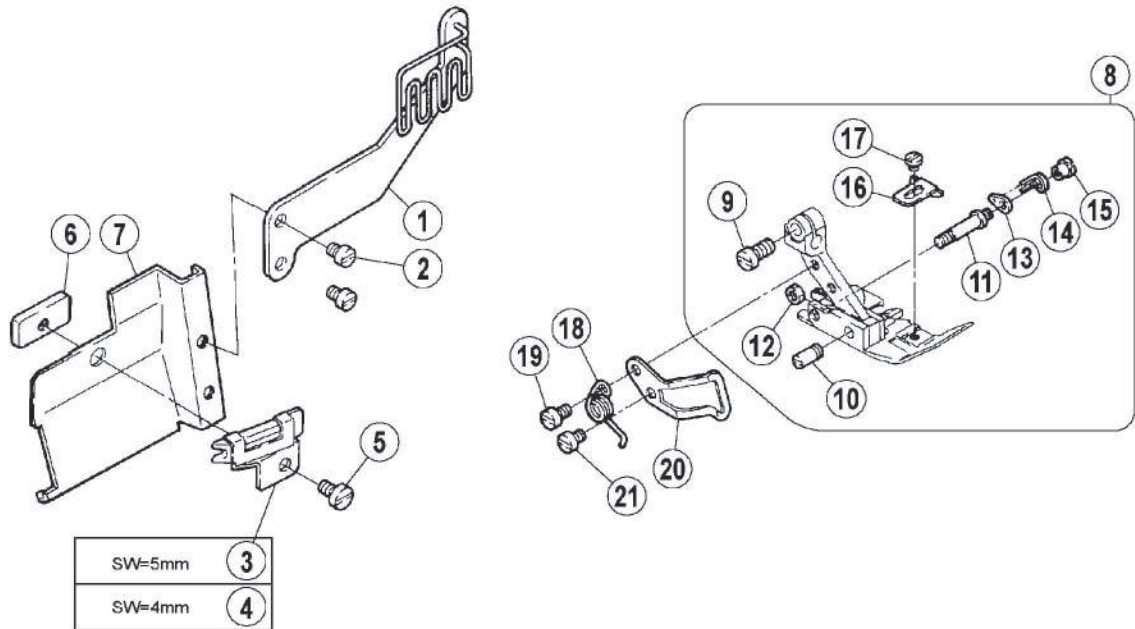


### 三十三、专用零件/Specific Parts

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称       | Description         | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|----------|---------------------|--------------------|-------------------|-------------------|
|           |                  |                       |          |                     | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | ----             | 275542-91             | 送带导向组件   | Tape Guide Assy.    | 0                  | 1                 | 0                 |
| 2         | 20713041         | 245510                | 送带导向     | Tape Guide          | 0                  | 1                 | 0                 |
| 3         | 207S20002        | 7066                  | 螺钉M4     | Screw               | 0                  | 1                 | 0                 |
| 4         | 20628022         | 210307                | 垫圈       | Washer              | 0                  | 2                 | 0                 |
| 5         | 20713042         | 275511                | 送带导向     | Tape Guide          | 0                  | 1                 | 0                 |
| 6         | 20713043         | 211267                | 过带       | Tape Take-up        | 0                  | 1                 | 0                 |
| 7         | 20713047         | 208735                | 过带导向     | Tape Guide          | 0                  | 1                 | 0                 |
| 8         | 207S11035        | 1216                  | 螺钉       | Screw               | 0                  | 1                 | 0                 |
| 9         | xxxxxxxx         | xxxxxxxx              | 压脚       | Presser Foot        | 0                  | 1                 | 0                 |
| 10        | xxxxxxxx         | xxxxxxxx              | 压脚爪      | Presser Foot Finger | 0                  | 1                 | 0                 |
| 11        | 20712031         | 211600                | 辅助压脚板    | Uncurler            | 0                  | 1                 | 0                 |
| 12        | 207S11034        | 5030                  | 螺钉M1×2.3 | Screw               | 0                  | 1                 | 0                 |
| 13        | 20708010         | 240302                | 衬套       | Spacer              | 0                  | 1                 | 0                 |
| 14        | 20713055         | 275054                | 挑线架      | Thread Take-up      | 0                  | 1                 | 0                 |

(Attaching U-shaped tape)

JK798T-5-516-53

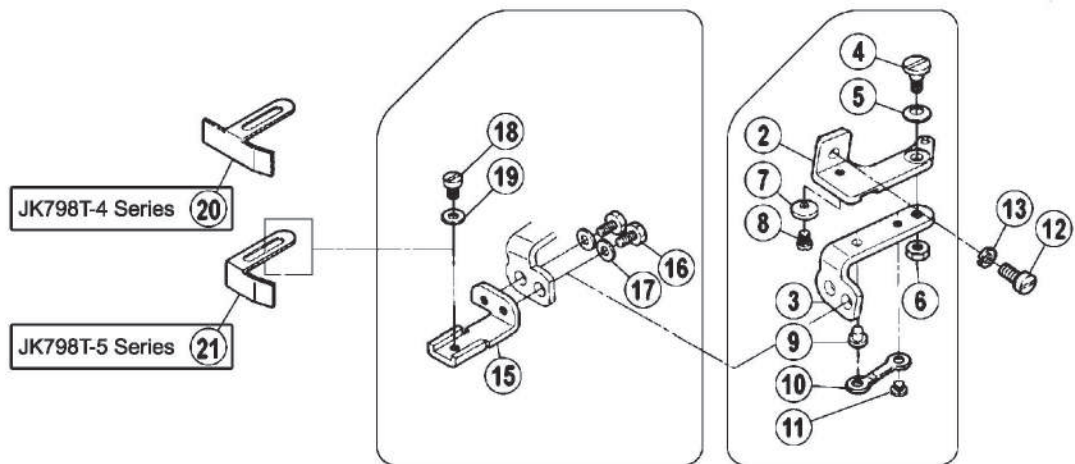




### 三十四、专用零件/Specific Parts

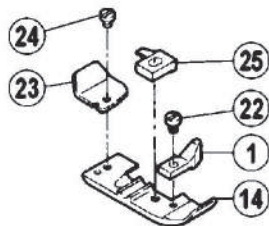
| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称         | Description           | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|------------|-----------------------|--------------------|-------------------|-------------------|
|           |                  |                       |            |                       | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 20713057         | 275512                | 过带导向       | Tape Guide            | 0                  | 0                 | 1                 |
| 2         | 207S11014        | 7180                  | 螺钉M3.5×4.5 | Screw                 | 0                  | 0                 | 2                 |
| 3         | 20712057         | 209200                | 卷边器(10)    | Binder(10)            | 0                  | 0                 | 1                 |
| 4         | 20712058         | 208994                | 卷边器(8)     | Binder(8)             | 0                  | 0                 | 1                 |
| 5         | 207S11035        | 1216                  | 螺钉         | Screw                 | 0                  | 0                 | 1                 |
| 6         | 20712059         | 208997                | 卷边器固定座     | Binder Guide          | 0                  | 0                 | 1                 |
| 7         | 20712056         | 270013A               | 左前盖        | Front Cover(left)     | 0                  | 0                 | 1                 |
| 8         | xxxxxxx          | xxxxxxx               | 压脚组件       | Presser Foot Assy.    | 0                  | 0                 | 1                 |
| 9         | 207S11030        | 7013                  | 螺钉         | Screw                 | 0                  | 0                 | 1                 |
| 10        | 20726011         | 208958-B              | 销          | Pin                   | 0                  | 0                 | 1                 |
| 11        | 20726012         | 212499-B              | 销          | Pin                   | 0                  | 0                 | 1                 |
| 12        | 207S16004        | 5409                  | 螺母         | Nut                   | 0                  | 0                 | 1                 |
| 13        | 20726014         | 212498                | 销          | Latch                 | 0                  | 0                 | 1                 |
| 14        | 20727052         | 274028                | 弹簧         | Spring                | 0                  | 0                 | 1                 |
| 15        | 207S16005        | 3153                  | 螺母         | Nut                   | 0                  | 0                 | 1                 |
| 16        | 20712063         | 208531                | 辅助压脚       | Fabric Guide          | 0                  | 0                 | 1                 |
| 17        | 207S11034        | 5030                  | 螺钉M1×2.3   | Screw                 | 0                  | 0                 | 1                 |
| 18        | 20715057         | 274022                | 压脚弹簧       | Spring                | 0                  | 0                 | 1                 |
| 19        | 207S11009        | 7009                  | 螺钉M3×4.5   | Screw                 | 0                  | 0                 | 1                 |
| 20        | 20712050         | 274026                | 压脚护手       | Finger Guard          | 0                  | 0                 | 1                 |
| 21        | 207S11020        | 7008                  | 螺钉M3×4     | Screw                 | 0                  | 0                 | 1                 |
| 22        | ----             | 337                   | 线盘组件       | Tape Disc Assy.       | 0                  | 0                 | 1                 |
| 23        | 20701058         | 344                   | 支架         | Bracket               | 0                  | 0                 | 1                 |
| 24        | 207S3004         | 4911                  | 螺钉         | Screw                 | 0                  | 0                 | 2                 |
| 25        | 20702019         | 341                   | 轴          | Rod                   | 0                  | 0                 | 1                 |
| 26        | 20728007         | 189                   | 垫圈         | Washer                | 0                  | 0                 | 1                 |
| 27        | 20628005         | 303067                | 上弯针垫圈      | Spring Washer         | 0                  | 0                 | 1                 |
| 28        | 207S16007        | 4805                  | 螺母         | Nut                   | 0                  | 0                 | 1                 |
| 29        | 20731006         | 338                   | 线盘         | Tape Reel Stand       | 0                  | 0                 | 1                 |
| 30        | 207S11036        | 339                   | 螺钉         | Screw                 | 0                  | 0                 | 1                 |
| 31        | 20731007         | 340                   | 盖板         | Tape Reel Stand Cover | 0                  | 0                 | 1                 |
| 32        | 20709019         | 467                   | 弹簧座        | Spring Seat           | 0                  | 0                 | 1                 |
| 33        | 20727011         | 343                   | 弹簧         | Spring                | 0                  | 0                 | 1                 |
| 34        | 20708012         | 468                   | 挡圈         | Collar                | 0                  | 0                 | 1                 |
| 35        | 207S11036        | 339                   | 螺钉         | Screw                 | 0                  | 0                 | 1                 |

JK798T-3-504-32R2  
 JK798T-4-514-M03,M53,M54  
 JK798T-5-516-02A,03,A04



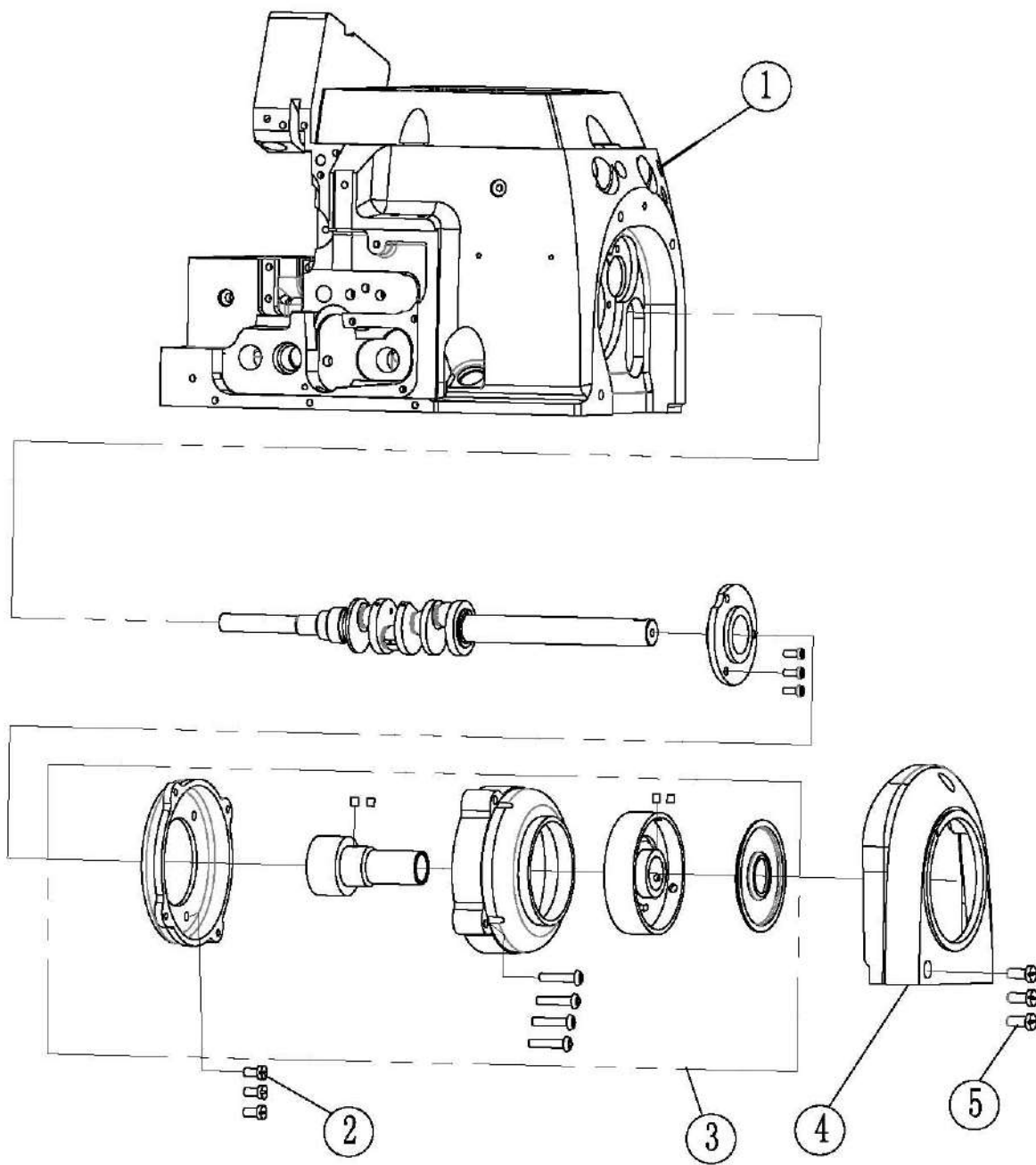
卷邊縫 (Turn down hemming)

JK798T-3-504-32R2



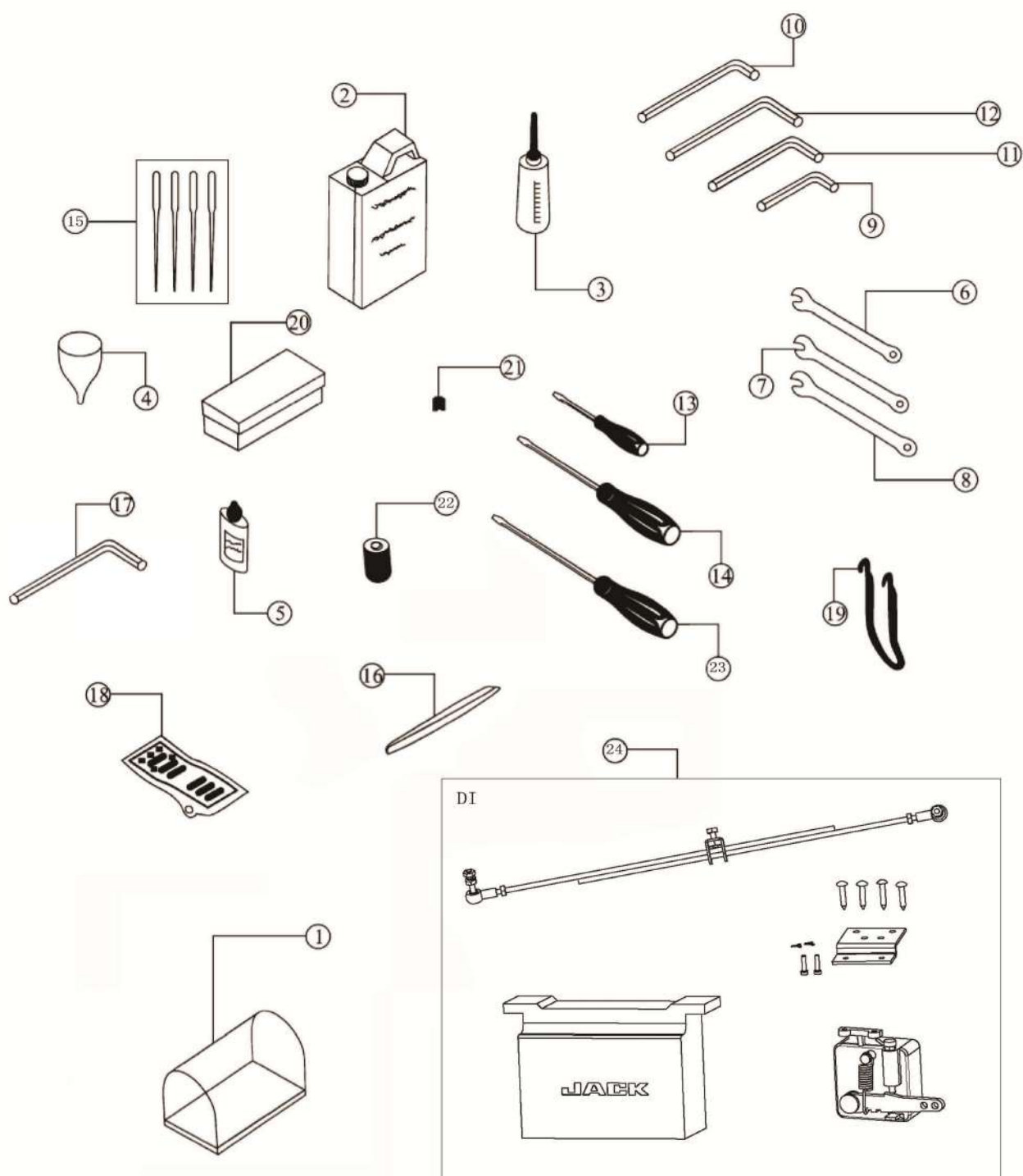
### 三十五、专用零件/Specific Parts

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称       | Description         | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|----------|---------------------|--------------------|-------------------|-------------------|
|           |                  |                       |          |                     | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | xxxxxxx          | xxxxxxx               | 辅助压脚     | Fabric Guard        | 1                  | 0                 | 0                 |
| 2         | 20112051         | 210680                | 送料支架     | Cloth Plate Bracket | 1                  | 1                 | 1                 |
| 3         | 20112052         | 210681                | 铰链       | Hinge Guide Bracket | 1                  | 1                 | 1                 |
| 4         | 201S20002        | 5184                  | 螺钉       | Screw               | 1                  | 1                 | 1                 |
| 5         | 20128027         | 201191                | 垫圈       | Spring              | 1                  | 1                 | 1                 |
| 6         | 201S16003        | 3044                  | 螺母       | Nut                 | 1                  | 1                 | 1                 |
| 7         | -----            | -----                 | 垫圈       | Spring              | 1                  | 1                 | 1                 |
| 8         | -----            | -----                 | 螺钉       | Screw               | 1                  | 1                 | 1                 |
| 9         | 20126020         | 210683                | 铰链销      | Pin                 | 1                  | 1                 | 1                 |
| 10        | 20112053         | 210684                | 铰链弹簧     | Flat Spring         | 1                  | 1                 | 1                 |
| 11        | 201S11011        | 2906                  | 螺钉       | Screw               | 1                  | 1                 | 1                 |
| 12        | S01010           | 7019                  | 螺钉M4×8   | Screw               | 1                  | 1                 | 1                 |
| 13        | W02002           | -----                 | 垫圈4      | Spring Washer       | 1                  | 1                 | 1                 |
| 14        | xxxxxxx          | xxxxxxx               | 压脚       | Presser Foot        | 1                  | 0                 | 0                 |
| 15        | 20112056         | 210687                | 挡料板座     | Edge Guide Bracket  | 1                  | 1                 | 1                 |
| 16        | 201S12001        | 5088                  | 螺钉M4×7.5 | Bolt                | 2                  | 2                 | 2                 |
| 17        | 20128020         | 167066                | 垫片       | Washer              | 2                  | 2                 | 2                 |
| 18        | 201S11010        | 1202                  | 螺钉C4     | Screw               | 1                  | 1                 | 1                 |
| 19        | 20128020         | 167066                | 垫片       | Washer              | 1                  | 1                 | 1                 |
| 20        | 20112054         | 204667                | 挡料板      | Edge Guide          | 1                  | 1                 | 0                 |
| 21        | 20112055         | 201233A               | 挡料板      | Edge Guide          | 0                  | 0                 | 1                 |
| 22        | 207S11033        | 1231                  | 螺钉M1×3.4 | Screw               | 1                  | 0                 | 0                 |
| 23        | 20712031         | 211600                | 辅助压脚板    | Unclurler           | 1                  | 0                 | 0                 |
| 24        | 207S11034        | 5030                  | 螺钉M1×2.3 | Screw               | 1                  | 0                 | 0                 |
| 25        | xxxxxxx          | xxxxxxx               | 压脚爪      | Presser Foot Finger | 1                  | 0                 | 0                 |



三十六、798TD I 直驱部件/798TD I Direct Drive Assemblies

| 序号<br>NO. | 公司件号<br>Part NO. | 参考件号<br>Ref. Part No. | 名称              | Description        | 数量 (Number)        |                   |                   |
|-----------|------------------|-----------------------|-----------------|--------------------|--------------------|-------------------|-------------------|
|           |                  |                       |                 |                    | 三线<br>three-thread | 四线<br>four-thread | 五线<br>five-thread |
| 1         | 301779           | — — —                 | 798TD I 机壳 (喷漆) | machine frame      | 1                  | 1                 | 1                 |
| 2         | S01011           | — — —                 | 螺钉M5×10         | Screw              | 3                  | 3                 | 3                 |
| 3         | 2073300300       | — — —                 | 直驱电机            | Direct Drive motor | 1                  | 1                 | 1                 |
| 4         | 20711028         | — — —                 | 电机罩             | Cover              | 1                  | 1                 | 1                 |
| 5         | S01084           | — — —                 | 螺钉M6×30         | Screw              | 3                  | 3                 | 3                 |



三十七、随机附件部分 Accessories Assemblies










| 序号<br>NO. | 件号 Part<br>NO. | 参考件号<br>Ref. Part<br>No. | 名称         | Description                | 数量 (Number)  |             |             |
|-----------|----------------|--------------------------|------------|----------------------------|--------------|-------------|-------------|
|           |                |                          |            |                            | 三线           | 四线          | 五线          |
|           |                |                          |            |                            | three-thread | four-thread | five-thread |
| 1         | 10131005       | KY01                     | 机头罩        | Machine head cover         | 1            | 1           | 1           |
| 2         | 20131037       | KY02                     | 油壶/1000cc  | Oil can/100cc              | 1            | 1           | 1           |
| 3         | 20131038       | KY03                     | 注油壶        | Notes oil                  | 1            | 1           | 1           |
| 4         | 20131039       | KY04                     | 漏斗         | Tundish                    | 1            | 1           | 1           |
| 5         | 20131040       | KY05                     | 油壶/50cc    | Oil can/50cc               | 1            | 1           | 1           |
| 6         | 20131041       | KY07                     | 扳手（6mm）    | Spanner                    | 1            | 1           | 1           |
| 7         | 20131042       | KY08                     | 扳手（7mm）    | Spanner                    | 1            | 1           | 1           |
| 8         | 20131043       | KY09                     | 扳手（8mm）    | Spanner                    | 1            | 1           | 1           |
| 9         | 20131044       | KY10                     | 内六角扳手（2mm） | Inner-hexagon screw driver | 1            | 1           | 1           |
| 10        | 30131012       | KY11                     | 内六角扳手（4mm） | Inner-hexagon screw driver | 1            | 1           | 1           |
| 11        | 20131046       | KY12                     | 内六角扳手（5mm） | Inner-hexagon screw driver | 1            | 1           | 1           |
| 12        | 20131047       | KY13                     | 内六角扳手（6mm） | Inner-hexagon screw driver | 1            | 1           | 1           |
| 13        | 10131004       | KY14                     | 螺丝刀（小）     | screw driver               | 1            | 1           | 1           |
| 14        | 10131003       | KY15                     | 螺丝刀（中）     | screw driver               | 1            | 1           | 1           |
| 15        | 20117011       | DCX27                    | 机针9#       | Needle9#                   | 1            | 0           | 0           |
| 15        | 20117051       | -----                    | 机针11#      | Needle11#                  | 1            | 2           | 0           |
| 15        | 20117056       | -----                    | 机针14#      | Needle14#                  | 0            | 0           | 2           |
| 15        | 20117014       | -----                    | 机针19#      | Needle19#                  | 0            | 0           | 2           |
| 16        | 20131051       | KY18                     | 镊子         | Tweezer                    | 1            | 1           | 1           |
| 17        | 30131026       | KY19                     | 内六角扳手（8mm） | Inner-hexagon screw driver | 0            | 0           | 1           |
| 18        | 20131053       | KY20D                    | 脚踏板        | Presser foot base          | 1            | 1           | 1           |
| 19        | 20131054       | KY21-A                   | 脚踏板链       | Presser foot base chain    | 1            | 1           | 1           |
| 20        | 20131055       | KY26                     | 附件盒        | Attachment box             | 1            | 1           | 1           |
| 21        | S10005         | SK216                    | M3×3       | screw                      | 4            | 4           | 4           |
| 22        | 20136001       | KT14-A                   | 过滤器        | Oil filter                 | 1            | 1           | 1           |
| 23        | 10131002       | KY15                     | 螺丝刀（大）     | screw driver               | 1            | 1           | 1           |
| 24        | 2073000500     | -----                    | 直驱专用部件     | DI Special Parts           | 1            | 1           | 1           |



JK798T-4标准度量零件表

JK798T-4 GAUGE PARTS LIST

| 机 型                  | 问 题 |    | 针 板      | 主送齿组件                  |                  | 主送齿<br>MAIN FEED<br>DOG | 辅 送 齿                 |     | 差动齿<br>DIFF. FEED<br>DOG | 压脚组件       |     | 压脚爪<br>PRESSER<br>FOOTFINGER | 上弯针<br>UPPER<br>LOOPER | 下弯针<br>LOWER<br>LOOPER | 上差动齿<br>TOP<br>FEED DOG |
|----------------------|-----|----|----------|------------------------|------------------|-------------------------|-----------------------|-----|--------------------------|------------|-----|------------------------------|------------------------|------------------------|-------------------------|
|                      | NG  | SW |          | MAIN FEED<br>DOG ASSM. | AUX. FEED<br>DOG |                         | PRESSER<br>FOOT ASSM. |     |                          |            |     |                              |                        |                        |                         |
| 798T-4-514-M03/333   | 2   | 4  | 20715002 | 2071400100             | ---              | ---                     | ---                   | --- | ---                      | 2081600500 | --- | 20717004                     | 20717005               | 20814014               |                         |
| 798TDI-4-514-M03/333 | 2   | 4  | 20715002 | 2071400100             | ---              | ---                     | ---                   | --- | ---                      | 2081600500 | --- | 20717004                     | 20717005               | 20814014               |                         |
|                      |     |    |          |                        |                  |                         |                       |     |                          |            |     |                              |                        |                        |                         |
|                      |     |    |          |                        |                  |                         |                       |     |                          |            |     |                              |                        |                        |                         |

|  |  |  |  |  |  |  |  |  |              |
|---|---|---|---|---|--|---|---|---|--------------|
| 机型<br>MACHINE TYPE<br>/SPEC   | 间距  |   | 上 刀   |   | 下刀   | 护 针   |   | 针夹头<br>NEEDLE<br>HOLDER   | 针<br>NEEDLE  |
|   | NG  | SW  | 平刀<br>UPPER KNIFE<br>FLAT NIFE  | 角刀<br>UPPER KNIFE<br>ANGLED KNIFE   |  | 前<br>OVERLOCK<br>FRONT  | 后<br>NEEDLE<br>READ   |   |              |
| 798T-4-514-M03/333  | 2   | 4   | 20619002  | ----  | 20619003   | 20717001  | 20717002  | 20734002  | DCX27<br># 9 |
| 798T-4-514-M03/333  | 2   | 4   | 20619002  | ----  | 20619003   | 20717001  | 20717002  | 20734002  | DCX27<br># 9 |
|   |   |   |   |   |  |   |   |   |              |
|   |   |   |   |   |  |   |   |   |              |

JK798T-5 标准度量零件表

JK798T-5 GAUGE PARTS LIST

| 机型                    | 间距 | 针板          |    | 主送齿组件           | 主送齿                    | 辅送齿              | 差动齿              | 压脚组件              | 上弯针             | 下弯针             | 链线弯针                   | 上差动齿            |
|-----------------------|----|-------------|----|-----------------|------------------------|------------------|------------------|-------------------|-----------------|-----------------|------------------------|-----------------|
|                       |    | GAUGE<br>NG | SW | NEEDLE<br>PLATE | MAIN FEED<br>DOG ASSM. | MAIN FEED<br>DOG | AUX. FEED<br>DOG | DIFF. FEED<br>DOG | UPPER<br>LOOPER | LOWER<br>LOOPER | CHAIN STITCH<br>LOOPER | TOP<br>FEED DOG |
| 798T-5-516-03/333     | 3  | 4           |    | 20715008        | 2071400400             | ---              | ---              | 20801014          | 20717004        | 20717006        | 20712047               | 20814001        |
| 798T-5-516-404/435    | 5  | 6           |    | 20715050        | 2071405200             | ---              | ---              | 2081600600        | 20717050        | 20717006        | 20717051               | 20814019        |
| 798T-5-516-03/233     | 5  | 5           |    | 20715016        | 2071401700             | ---              | ---              | 2081600700        | 20717004        | 20717006        | 20712047               | 20814015        |
| 798TD I -5-516-03/233 | 5  | 5           |    | 20715016        | 2071401700             | ---              | ---              | 2081600700        | 20717004        | 20717006        | 20712047               | 20814015        |

| 机型                    | 间距          | 上刀 |                          | 下刀             | 护针                |                      | 护针                    |                     | 针夹头              | 针             |
|-----------------------|-------------|----|--------------------------|----------------|-------------------|----------------------|-----------------------|---------------------|------------------|---------------|
|                       |             | 平刀 | 角刀                       |                | 前                 | 后                    | 前                     | 后                   |                  |               |
| MACHINE TYPE<br>/SPEC | GAUGE<br>NG | SW | UPPER KNIFE<br>FLAT NIFE | LOWER<br>KNIFE | OVERLOCK<br>FRONT | NEEDLE GUARD<br>READ | CHAIN STITCH<br>FRONT | GUARONEEDLE<br>READ | NEEDLE<br>HOLDER | NEEDLE        |
| 798T-5-516-03/333     | 3           | 4  | 20619002                 | 20619003       | 20717008          | 20717002             | 20712045              | 20701032            | 20734003         | DCX27<br># 14 |
| 798T-5-516-404/435    | 5           | 6  | 20719050                 | 20701053       | 20717008          | 20717002             | 20712045              | 20701032            | 20719056         | DCX27<br># 19 |
| 798T-5-516-03/233     | 5           | 5  | 20619002                 | 20619003       | 20717008          | 20717002             | 20712045              | 20701032            | 20734004         | DCX27<br># 14 |
| 798TD I -5-516-03/233 | 5           | 5  | 20619002                 | 20619003       | 20717008          | 20717002             | 20712045              | 20701032            | 20734003         | DCX27<br># 14 |

JK798T-5 标准度量零件表

JK798T-5 GAUGE PARTS LIST

| 机型                     | 间距 | 针板          |    | 主送齿组件           | 主送齿                    | 辅送齿              | 差动齿              | 压脚组件              | 上弯针             | 下弯针             | 链线弯针                   | 上差动齿            |
|------------------------|----|-------------|----|-----------------|------------------------|------------------|------------------|-------------------|-----------------|-----------------|------------------------|-----------------|
|                        |    | GAUGE<br>NG | SW | NEEDLE<br>PLATE | MAIN FEED<br>DOG ASSM. | MAIN FEED<br>DOG | AUX. FEED<br>DOG | DIFF. FEED<br>DOG | UPPER<br>LOOPER | LOWER<br>LOOPER | CHAIN STITCH<br>LOOPER | TOP<br>FEED DOG |
| 798TD I -5-516-03/333  | 3  | 4           |    | 20715008        | 2071400400             | ---              | ---              | 20801014          | 20717004        | 20717006        | 20712047               | 20814001        |
| 798TD I -5-516-A04/435 | 5  | 6           |    | 20715050        | 2071405200             | ---              | ---              | 2081600600        | 20717050        | 20717006        | 20717051               | 20814019        |
|                        |    |             |    |                 |                        |                  |                  |                   |                 |                 |                        |                 |
|                        |    |             |    |                 |                        |                  |                  |                   |                 |                 |                        |                 |

| 机型                     | 间距          | 上刀 |                          | 下刀             | 护针                |                | 护针                    |               | 针夹头              | 针             |
|------------------------|-------------|----|--------------------------|----------------|-------------------|----------------|-----------------------|---------------|------------------|---------------|
|                        |             | 平刀 | 角刀                       |                | 前                 | 后              | 前                     | 后             |                  |               |
| MACHINE TYPE<br>/SPEC  | GAUGE<br>NG | SW | UPPER KNIFE<br>FLAT NIFE | LOWER<br>KNIFE | OVERLOCK<br>FRONT | NEEDLE<br>READ | CHAIN STITCH<br>FRONT | GUARD<br>READ | NEEDLE<br>HOLDER | NEEDLE        |
| 798TD I -5-516-03/333  | 3           | 4  | 20619002                 | 20619003       | 20717008          | 20717002       | 20712045              | 20701032      | 20734003         | DCX27<br># 14 |
| 798TD I -5-516-A04/435 | 5           | 6  | 20719050                 | 20701053       | 20717008          | 20717002       | 20712045              | 20701032      | 20719056         | DCX27<br># 19 |
|                        |             |    |                          |                |                   |                |                       |               |                  |               |
|                        |             |    |                          |                |                   |                |                       |               |                  |               |

产品标准代号: QB/T1515-2005

Standard code of the products: QB/T1515-2005



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